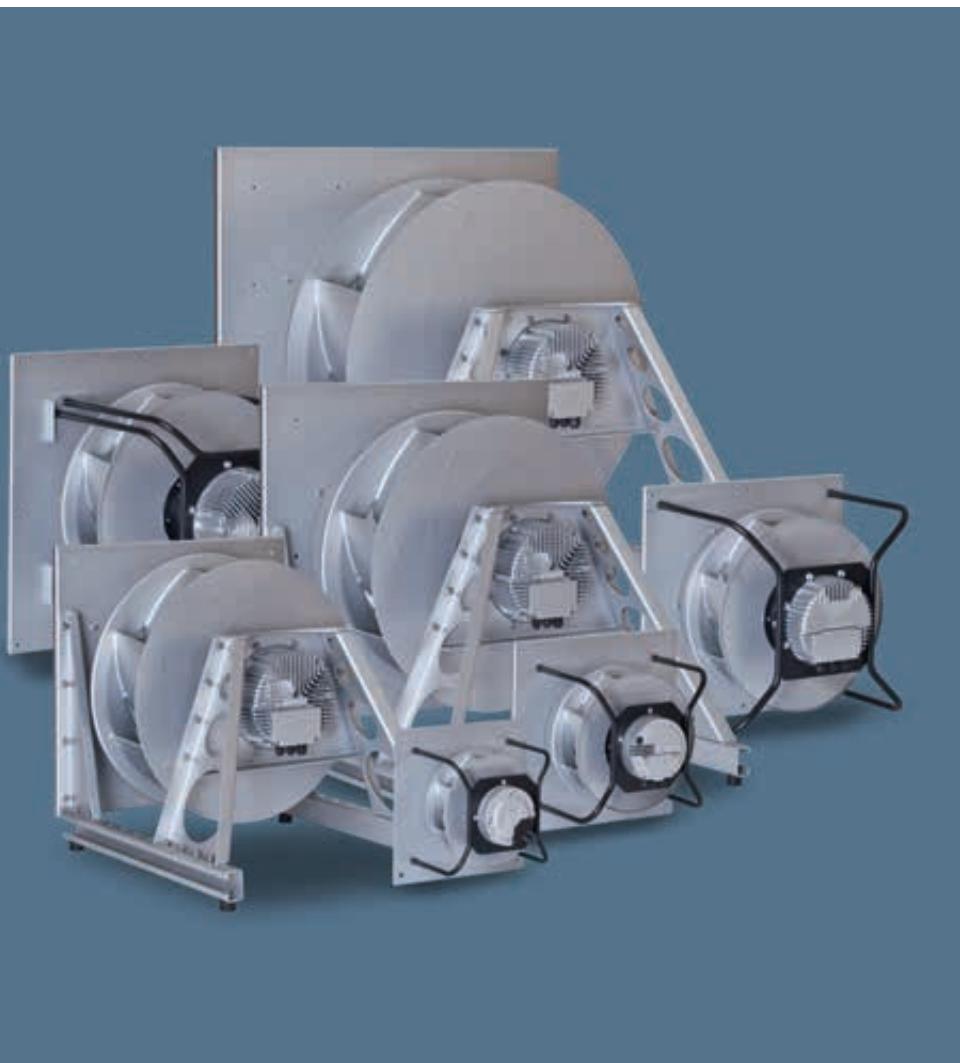


Plug Fans with EC motor

version 05/2011



The engineer's choice

ebmpapst

New Plug fans with EC motor

The plug fans of the centrifugal series with GreenTech EC technology, already established in the market, are now even better!

Firstly, all fans above a 500-watt drive output can now be controlled by MODBUS and 0-10V. Secondly, gaps existing in the product range have been filled and the series has been expanded to greater diameters.

The sizes 630, 710, 800 and 900 are new. These have been equipped with a stable base frame that enables the entire unit to be decoupled from vibrations in the environment.

This makes it possible to achieve additional applications, not just in the heating and ventilation industry. The plug fans are principally intended for operation without a scroll housing.

All plug fans shown in the catalogue exceed the minimum efficiency requirements of the ErP Directive for fans, which take effect in 2013 and 2015.

Now there are 12 sizes available, with their outer diameters ranging from 250 to 900 mm, which are driven by energy-saving EC external rotor motors with drive capacities between 400 W and 6 kW.

The welded impellers with their 7 backward curved blades are made of aluminium as this minimises the bearing load of the motors and maximises durability with high rotational velocity. The position of the impellers on the EC external-rotor motors has been optimised too in terms of aerodynamics and installation requirements.

The complete plug fan series is available in the new release of the "Product selector" design program. This tool can be used to select, compare and document fans according to the required operating points. Via a DLL file the plug fans can be integrated into your fan selection programme.

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Sustainability is at the centre of our thoughts and actions. Out of conviction!

Eco-friendliness and sustainability have always been at the core of our thoughts and actions. For decades, we have worked according to the simple but strict creed of our co-founder Gerhard Sturm: "Each new product we develop has to be better than the last one in terms of economy and ecology." GreenTech is the ultimate expression of our corporate philosophy.





GreenTech is pro-active development.

Even in the design phase, the materials and processes we use are optimised for the greatest possible eco-friendliness, energy balance and – wherever possible – recyclability. We continually improve the material and performance of our products, as well as the flow and noise characteristics. At the same time, we significantly reduce energy consumption. Close co-operation with universities and scientific institutes and the professorship we endow in the area of power engineering and regenerative energies allows us to profit from the latest research findings in these fields – and at the same time ensure highly qualified young academics.

GreenTech is eco-friendly production.

GreenTech also stands for maximum energy efficiency in our production processes. There, the intelligent use of industrial waste heat and groundwater cooling, photovoltaics and, of course, our own cooling and ventilation technology are of the utmost importance. Our most modern plant, for instance, consumes 91% less energy than currently specified and required. In this way, our products contribute to protecting the environment, from their origin to their recyclable packaging.

GreenTech is acknowledged and certified.

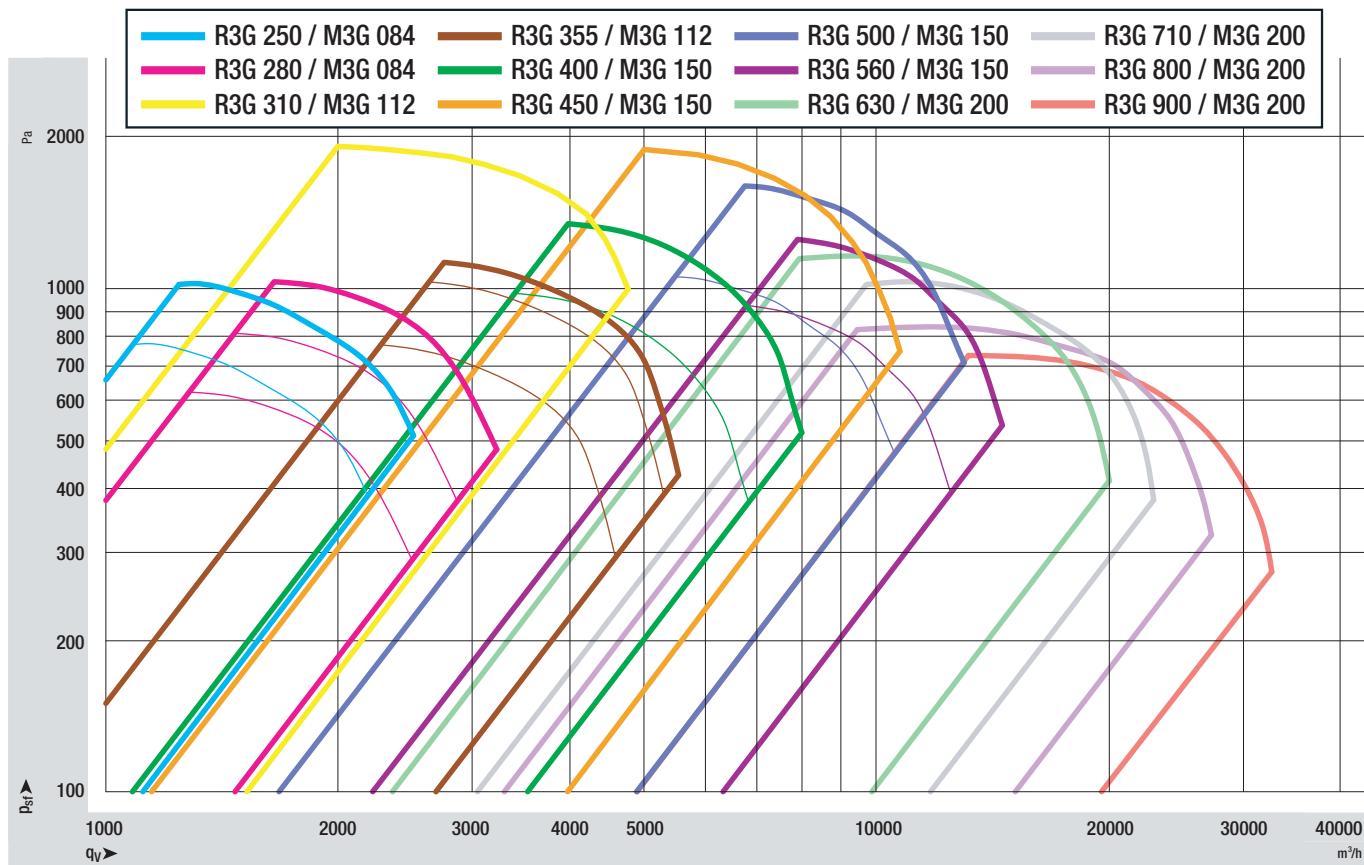
Every step in our chain of production meets the stringent standards of environmental specialists and the public. The 2008 Environmental Prize of Baden-Wuerttemberg, the Green Award 2009, the Energy Efficiency Award 2009 of the dena – to give just a few examples – testify to this. The environmental advantage gained in the performance of the products developed from our GreenTech philosophy can also be measured in the fulfilment of the most stringent energy and environmental standards. In many instances, our products are already well below the thresholds energy legislation will impose a few years from now – several times over.

Our customers profit from this every day.

The heart of GreenTech is future-oriented EC technology from ebm-papst. The EC technology at the core of our most efficient motors and fans allows efficiency of up to 90%, saves energy at a very high level, significantly extends service life and makes our products maintenance-free. These values pay off not only for the environment, but every cent also pays off for the user! All ebm-papst products – even those for which GreenTech EC technology does not (yet) make sense from an application viewpoint – feature the greatest possible connection of economy and ecology.

New Plug Fans with EC motor

Overview of curves



Size	Motor	Supply VAC	P _e W	Standard Type		F4-2 Type ⁽¹⁾	F5 Type Hygiene devices ⁽²⁾	Vibration-absorb. elem.
				Centrifugal fan	K-Box			
250	M3G 084-DF	1~ 200-277	450	R3G250-AT39-71	K3G250-AT39-72	K3G250-AT39-74	K3G250-AT39-56	---
	M3G 084-FA	1~ 200-277	700	R3G250-AV29-B1	K3G250-AV29-B2	K3G250-AV29-B4	K3G250-AV29-B6	---
280	M3G 084-FA	1~ 200-277	415	R3G280-AT04-71	K3G280-AT04-72	K3G280-AT04-74	K3G280-AT04-56	---
	M3G 084-GF	1~ 200-277	715	R3G280-AU06-B1	K3G280-AU06-B2	K3G280-AU06-B4	K3G280-AU06-B6	---
310	M3G 084-GF	3~ 380-480	1000	R3G280-AU11-C1	K3G280-AU11-C2	K3G280-AU11-C4	K3G280-AU11-C6	---
	M3G 112-EA	3~ 380-480	1000	R3G310-AX52-90	K3G310-AX52-90	K3G310-AX52-91	K3G310-AX52-35	---
	M3G 112-EA	1~ 200-277	1270	R3G310-AX54-21	K3G310-AX54-22	K3G310-AX54-52	---	---
355	M3G 112-GA	3~ 380-480	1650	R3G310-BB49-01	K3G310-BB49-02	K3G310-BB49-32	---	---
	M3G 112-GA	3~ 380-480	2915	R3G310-AZ88-01	K3G310-AZ88-02	K3G310-AZ88-32	K3G310-AZ88-35	---
400	M3G 112-EA	3~ 380-480	1000	R3G355-AX56-90	K3G355-AX56-90	K3G355-AX56-91	---	---
	M3G 112-GA	1~ 200-277	1400	R3G355-AY43-21	K3G355-AY43-22	K3G355-AY43-52	---	---
450	M3G 112-GA	3~ 380-480	1700	R3G355-AY40-01	K3G355-AY40-02	K3G355-AY40-32	K3G355-AY40-35	---
	M3G 112-IA	3~ 380-480	1850	R3G400-AY87-01	K3G400-AY87-02	K3G400-AY87-32	---	---
500	M3G 112-IA	3~ 380-480	3000	R3G400-AQ23-01	K3G400-AQ23-01	K3G400-AQ23-31	K3G400-AQ23-35	---
	M3G 150-FF	3~ 380-480	2825	R3G450-AY86-01	K3G450-AY86-02	K3G450-AY86-32	---	---
560	M3G 112-IA	3~ 380-480	5500	R3G450-AQ24-01	K3G450-AQ24-01	K3G450-AQ24-31	K3G450-AQ24-35	---
	M3G 150-IF	3~ 380-480	5370	R3G450-AZ30-01	K3G450-AZ30-01	K3G450-AZ30-31	K3G450-AZ30-35	---
630	M3G 150-FF	3~ 380-480	3000	R3G500-AP25-01	K3G500-AP25-01	K3G500-AP25-31	---	---
	M3G 150-IF	3~ 380-480	5500	R3G500-AQ33-01	K3G500-AQ33-01	K3G500-AQ33-31	K3G500-AQ33-35	---
710	M3G 150-NA	3~ 380-480	4700	R3G560-AP23-01	K3G560-AP23-01	K3G560-AP23-31	---	---
	M3G 200-HF	3~ 380-480	6140	R3G630-AQ01-01	K3G630-AQ01-01	---	---	50 x 45 / 40
800	M3G 200-LA	3~ 380-480	6240	R3G710-AQ01-01	K3G710-AQ01-01	---	---	50 x 45 / 40
	M3G 200-QA	3~ 380-480	5800	R3G800-AQ03-01	K3G800-AQ03-01	---	---	50 x 45 / 40
900	M3G 200-QA	3~ 380-480	5950	R3G900-AQ01-01	K3G900-AQ01-01	---	---	50 x 45 / 40

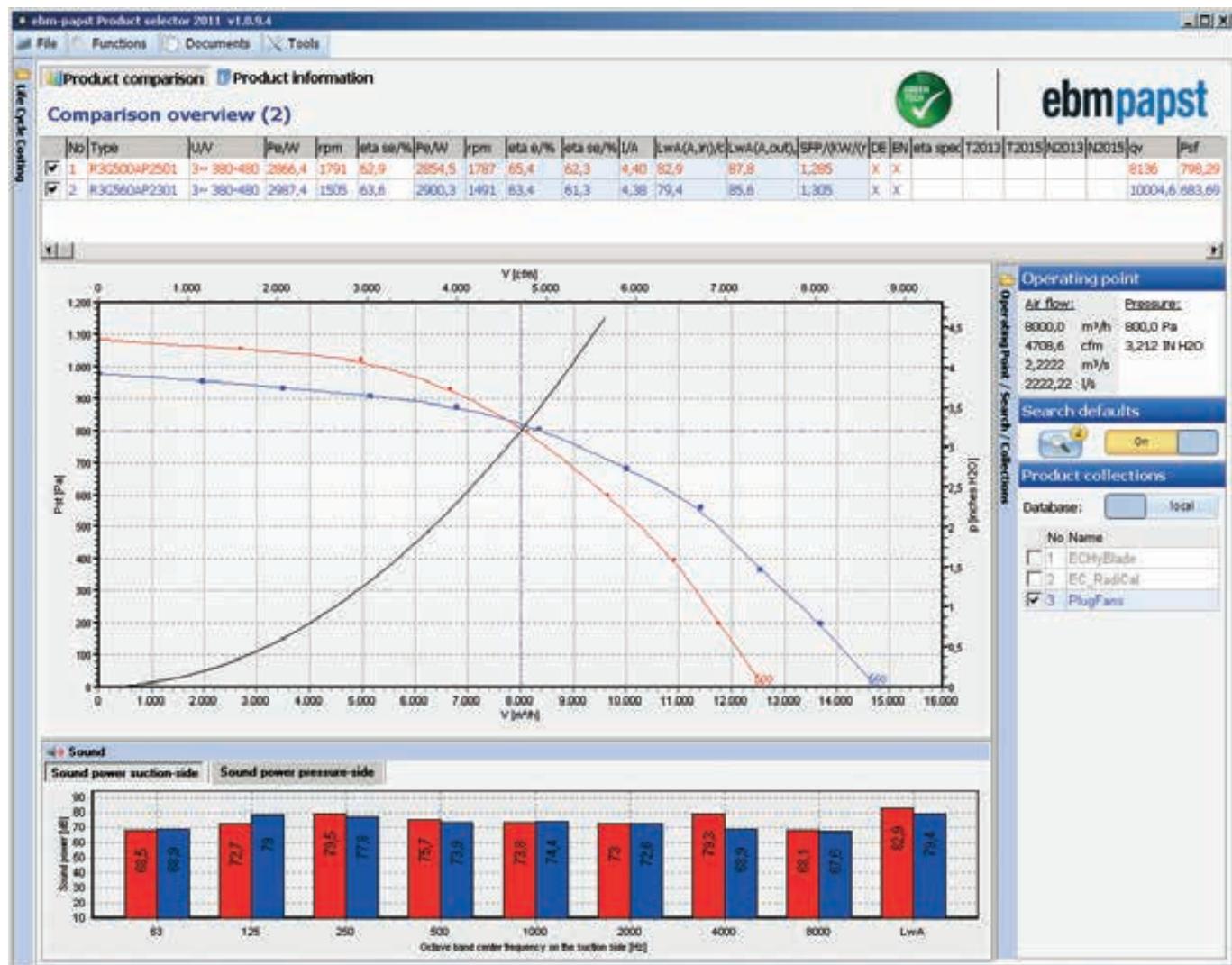
⁽¹⁾ Increased corrosion protection:

The support bracket, mounting plate and impeller are coated in black, and the motor also features a black coating.

⁽²⁾ Design of the hygiene devices:

The support bracket, mounting plate and impeller are coated in white, the motor is coated in black, the fastening elements are made of stainless steel.

Product Selector 2011



Additionally, and for selecting the correct fan, you can take advantage of the ebm-papst software "Product Selector" with integrated "Black-Box" module for integration in system configuration programmes on the customer side.

The new selection program gives you the ability to select plug fans based on the operating point. If multiple fans are in the specified power range, the aerodynamic and acoustic data displayed can be used to select and document the most suitable fan.

Additionally, the life cycle costs for the selected fans can be calculated. You can make your selection based on the operating point or on the type designation.

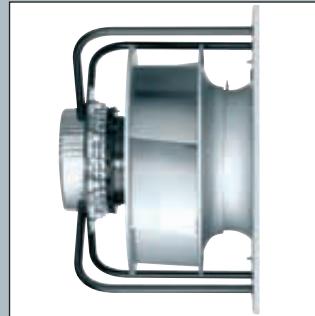
The data sheets, which can be created in PDF format, show not only the nominal data of the fan, but also the performance data in the specified operating point with the inlet and outlet side sound power levels across the octave band.

For more detailed information, simply ask your ebm-papst contact!

EC Centrifugal fan modules

K3G 250 to K3G 900

Text for tenders



ebm-papst high performance centrifugal fan modules

Single inlet; direct drive; 2D centrifugal impeller with circumferential diffuser mounted on an electronically commutated external-rotor motor with integrated electronics; backward curved impeller blades; inlet nozzle made of galvanised sheet steel with pressure relief; complete unit statically and dynamically balanced in two planes according to DIN / ISO 1940 and to balancing quality G 6.3; EC external-rotor motor with maintenance-free ball bearings and permanent lubrication; wide voltage input 1~200-277V, 50/60 Hz respectively 3~380-480V, 50/60Hz; unit can be operated on all standard Electricity Board networks at identical air performance; optimised motor technology; soft start; integrated current limitation; connection via brought-out variable cable connector (motor size 084) or via easy-to-mount and robust integrated terminal box made of aluminium with spring loaded terminals (motor sizes 112, 150 and 200); extremely compact electronics; with adjustable PID controller (motor sizes 112, 150 and 200); meets all necessary EMC directives and all requirements as to current reverse transfer; no complicated installation with shielded cables required; very low-noise commutation logic; 100% controllability. Motors with an output of 750 W or higher have the RS485/MODBUS RTU interface. If structure-borne noise needs to be decoupled, any such action has to be taken by the customer.

Optionally: Modules with higher protection against corrosion.

For technical details, dimensions and connection -
see data sheet

Protective features

- Alarm relay with zero-potential change-over contacts (250 V AC/2 A, $\cos \varphi = 1$)
- Locked-rotor protection
- Phase failure detection
- Soft start of motors
- Mains under-voltage detection
- Over-temperature protection of electronics and motor
- Short-circuit protection

Technical data

- | | |
|-----------------------------|---------------------------------|
| - Air flow | q_v = _____ m ³ /h |
| - Static pressure | p_{sf} = _____ Pa |
| - Nominal voltage range | U = _____ V |
| - Frequency | f = _____ Hz |
| - Fan speed | n = _____ rpm |
| - Input power | P_e = _____ kW |
| - Current draw | I = _____ A |
| - Noise level | L_p = _____ dBA |
| - Perm. ambient temperature | T = _____ °C |
| - Fan mass | = _____ kg |
| - Approvals | = _____ |

Fan type

EC centrifugal fans

R3G 250 to R3G 900

Text for tenders



ebm-papst high performance centrifugal fans

Single inlet; direct drive; 2D centrifugal impeller with circumferential diffuser mounted on an electronically commutated external-rotor motor with integrated electronics; backward curved impeller blades; inlet nozzle made of galvanised sheet steel; complete unit statically and dynamically balanced in two planes according to DIN / ISO 1940 and to balancing quality G 6.3; EC external-rotor motor with maintenance-free ball bearings and permanent lubrication; wide voltage input 1~200-277V, 50/60 Hz respectively 3~380-480V, 50/60Hz; unit can be operated on all standard Electricity Board networks at identical air performance; optimised motor technology; soft start; integrated current limitation; connection via brought-out variable cable connector (motor size 084) or via easy-to-mount and robust integrated terminal box made of aluminium with spring loaded terminals (motor sizes 112, 150 and 200); extremely compact electronics; with adjustable PID controller (motor sizes 112, 150 and 200); meets all necessary EMC directives and all requirements as to current reverse transfer; no complicated installation with shielded cables required; very low-noise commutation logic; 100% controllability. Motors with an output of 750 W or higher have the RS485/MODBUS RTU interface.

For technical details, dimensions and connection -
see data sheet

Protective features

- Alarm relay with zero-potential change-over contacts (250 V AC/2 A, $\cos \varphi = 1$)
- Locked-rotor protection
- Phase failure detection
- Soft start of motors
- Mains under-voltage detection
- Over-temperature protection of electronics and motor
- Short-circuit protection

Technical data

- | | |
|-----------------------------|---------------------------------|
| - Air flow | q_v = _____ m ³ /h |
| - Static pressure | p_{sf} = _____ Pa |
| - Nominal voltage range | U = _____ V |
| - Frequency | f = _____ Hz |
| - Fan speed | n = _____ rpm |
| - Input power | P _e = _____ kW |
| - Current draw | I = _____ A |
| - Noise level | L _p = _____ dBA |
| - Perm. ambient temperature | T = _____ °C |
| - Fan mass | = _____ kg |
| - Direction of rotation | = rechts |
| - Approvals | = _____ |

Fan type

EC centrifugal fan and modules

backward curved, Ø 250

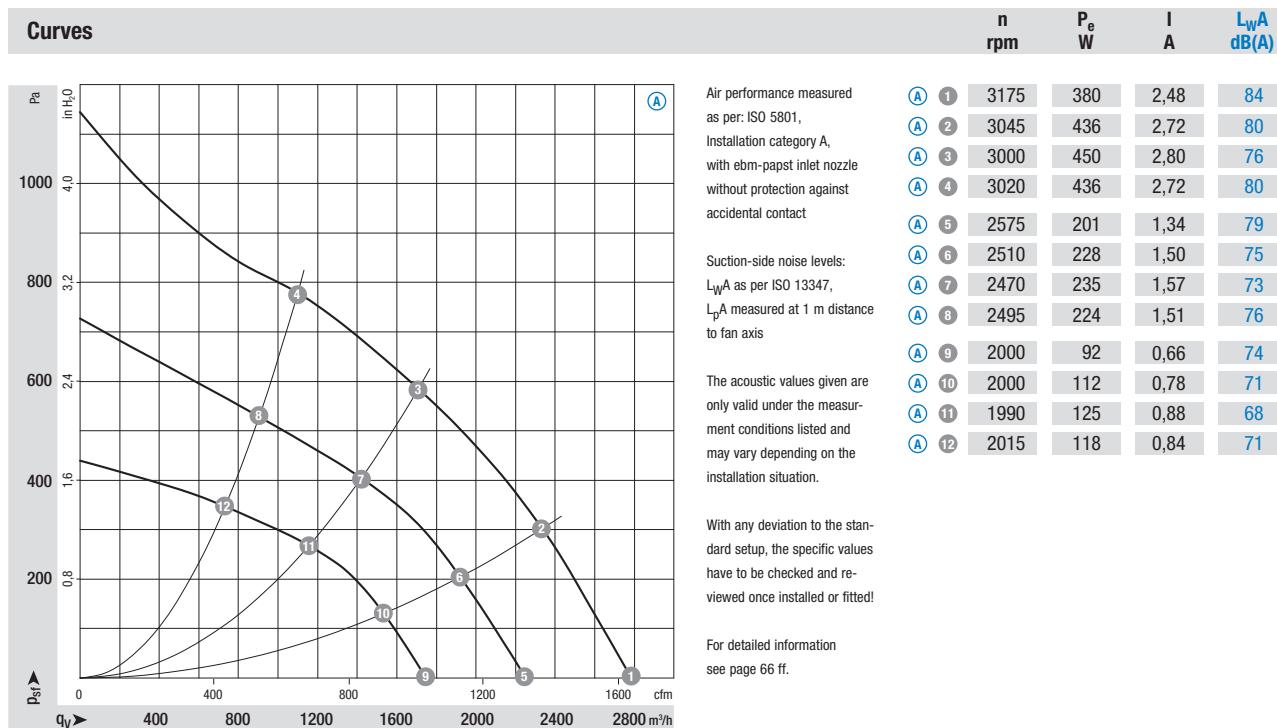


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet aluminium
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor	VAC	Hz	rpm	W	A	°C	p. 62	
*3G 250	M3G 084-DF	Ⓐ 1~ 200-277	50/60	3000	450	2,80	-25..+40	K1)	

subject to alterations

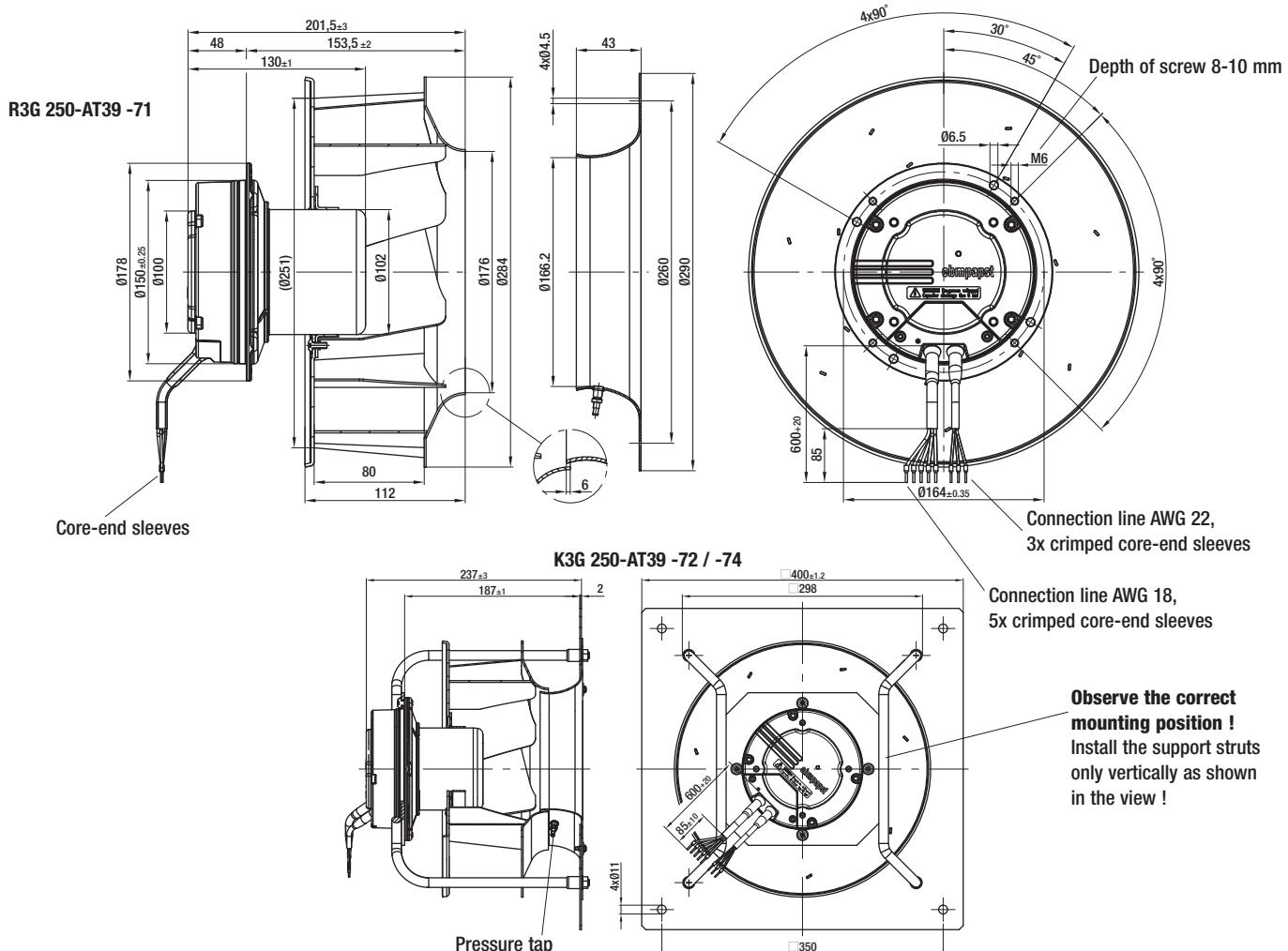
(1) Nominal data in operating point with maximum load and 230 VAC



- **Technical features:**
 - PFC (passive)
 - Control input 0-10 VDC / PWM
 - Output 10 VDC max. 1,1 mA
 - Alarm relay
 - Over-temperature protected electronics / motor
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Cable exit:** Variable
- **Protection class:** I
- **Product conforming to standards:** EN 61800-5-1, CE
- **Approvals:** UL, CSA; VDE, CCC, GOST are applied for

Centrifugal fan	kg	Inlet nozzle with one pressure tap	kg	Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 250-AT39 -71	4,4	25075-2-4013		K3G 250-AT39 -72	8,7	K3G 250-AT39 -74	8,7

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 250



- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet aluminium
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

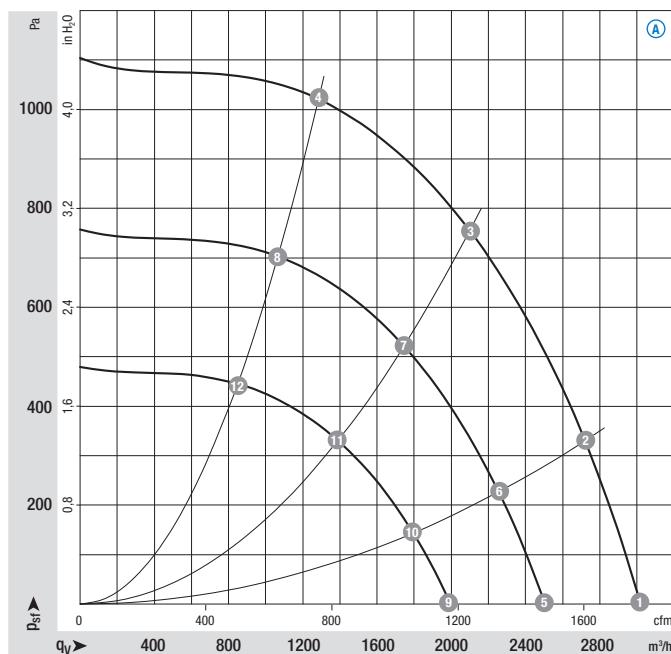
Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor	VAC	Hz	rpm	W	A	°C	p. 63	
*3G 250	M3G 084-FA	Ⓐ	1~ 200-277	50/60	3450	700	3,00	-25..+40	L7)

subject to alterations

(1) Nominal data in operating point with maximum load and 230 VAC

Curves

n rpm	P _e W	I A	L _{WA} dB(A)
-------	------------------	-----	-----------------------



Air performance measured as per: ISO 5801, Installation category A, with ebm-papst inlet nozzle without protection against accidental contact

Suction-side noise levels: L_{WA} as per ISO 13347, L_{pA} measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

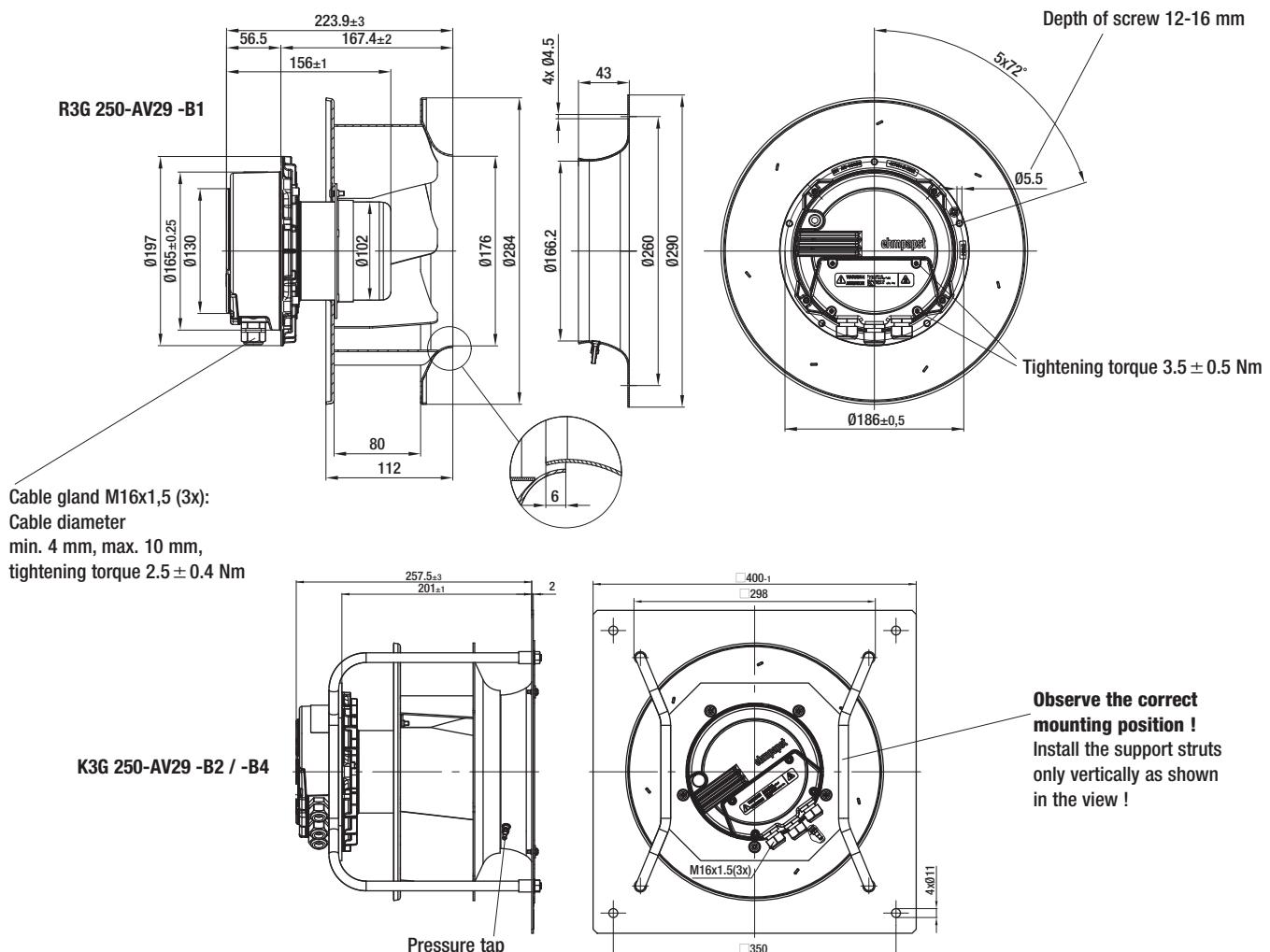
For detailed information see page 66 ff.

Ⓐ ①	3450	469	2,07	85
Ⓐ ②	3450	591	2,64	82
Ⓐ ③	3450	700	3,00	78
Ⓐ ④	3450	661	2,95	81
Ⓐ ⑤	2890	268	1,18	81
Ⓐ ⑥	2890	337	1,51	78
Ⓐ ⑦	2890	401	1,79	74
Ⓐ ⑧	2890	378	1,69	77
Ⓐ ⑨	2300	135	0,60	76
Ⓐ ⑩	2300	170	0,76	73
Ⓐ ⑪	2300	202	0,90	69
Ⓐ ⑫	2300	190	0,85	72

- **Technical features:**
 - PFC (active)
 - Integrated PID controller
 - Control input 0-10 VDC / PWM
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** EN 61800-5-1, CE
- **Approvals:** VDE, UL, CSA, CCC, GOST are applied for

Masse centrifugal fan		Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 250-AV29 -B1	5,6	25075-2-4013		K3G 250-AV29 -B2	10,1	K3G 250-AV29 -B4	10,1

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 280

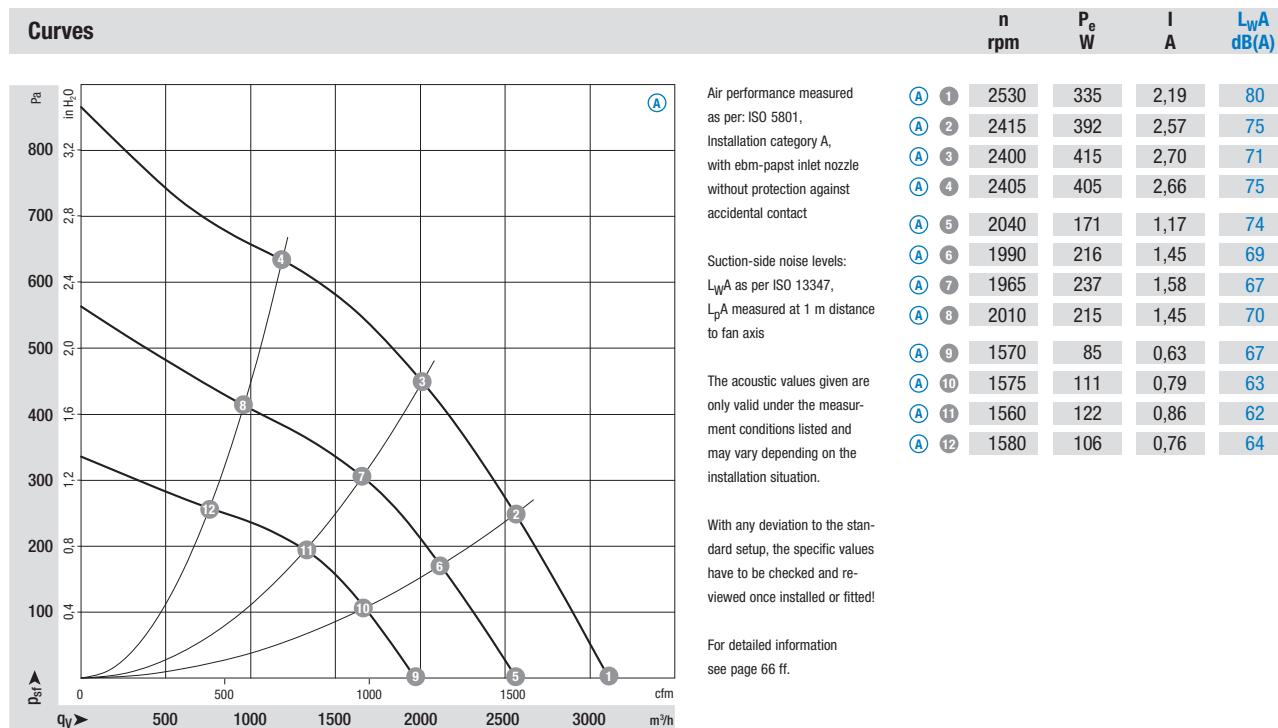


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet aluminium
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor	VAC	Hz	rpm	W	A	°C	p. 62	
*3G 280	M3G 084-FA	Ⓐ	1~ 200-277	50/60	2400	415	2,70	-25..+40	K1)

subject to alterations

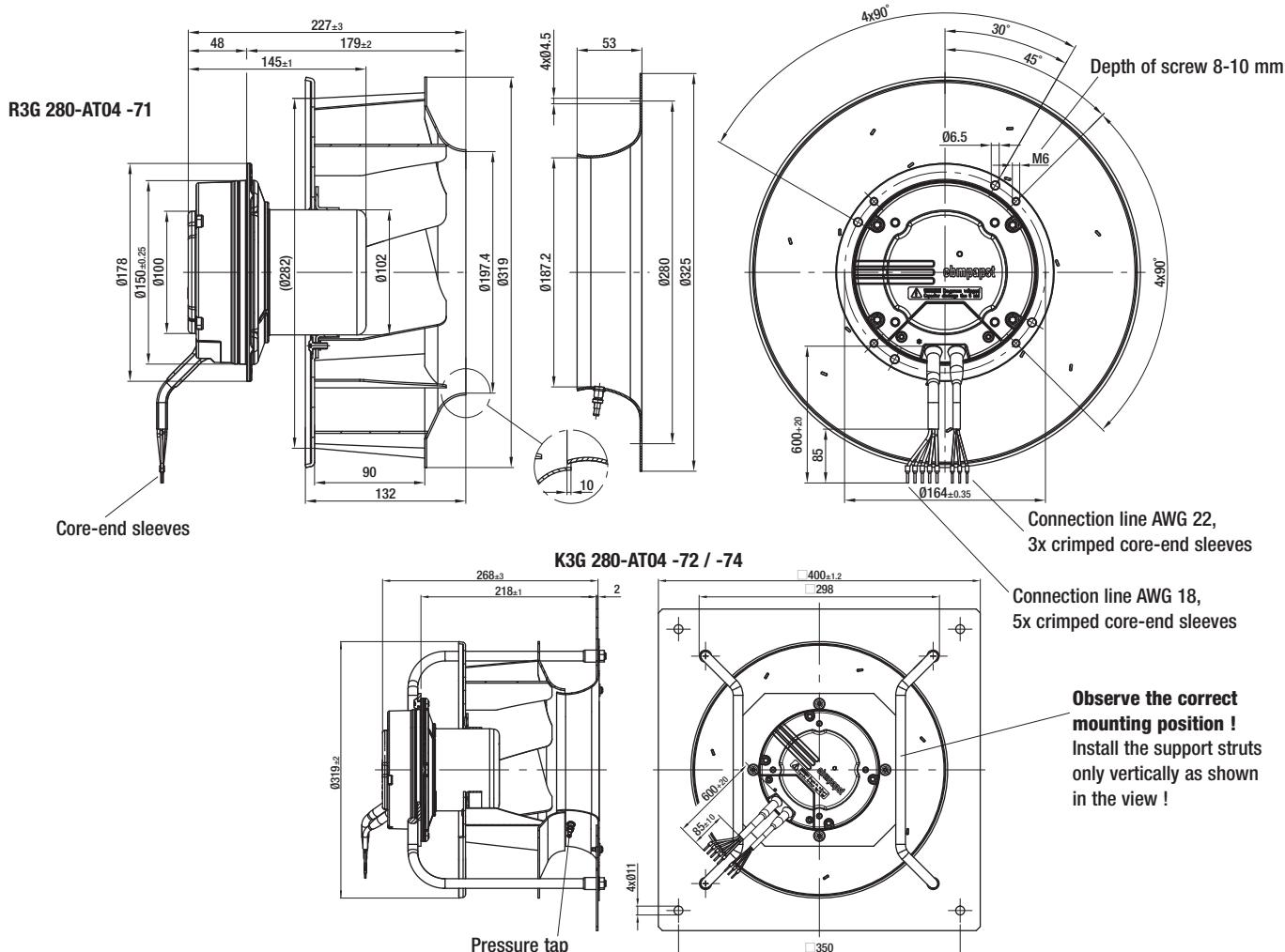
(1) Nominal data in operating point with maximum load and 230 VAC



- **Technical features:**
 - PFC (passive)
 - Control input 0-10 VDC / PWM
 - Output 10 VDC max. 1,1 mA
 - Alarm relay
 - Over-temperature protected electronics / motor
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Cable exit:** Variable
- **Protection class:** I
- **Product conforming to standards:** EN 61800-5-1, CE
- **Approvals:** UL, CSA; VDE, CCC, GOST are applied for

Centrifugal fan	kg	Inlet nozzle with one pressure tap	Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 280-AT04 -71	5,4	28075-2-4013	K3G 280-AT04 -72	9,8	K3G 280-AT04 -74	9,8

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 280

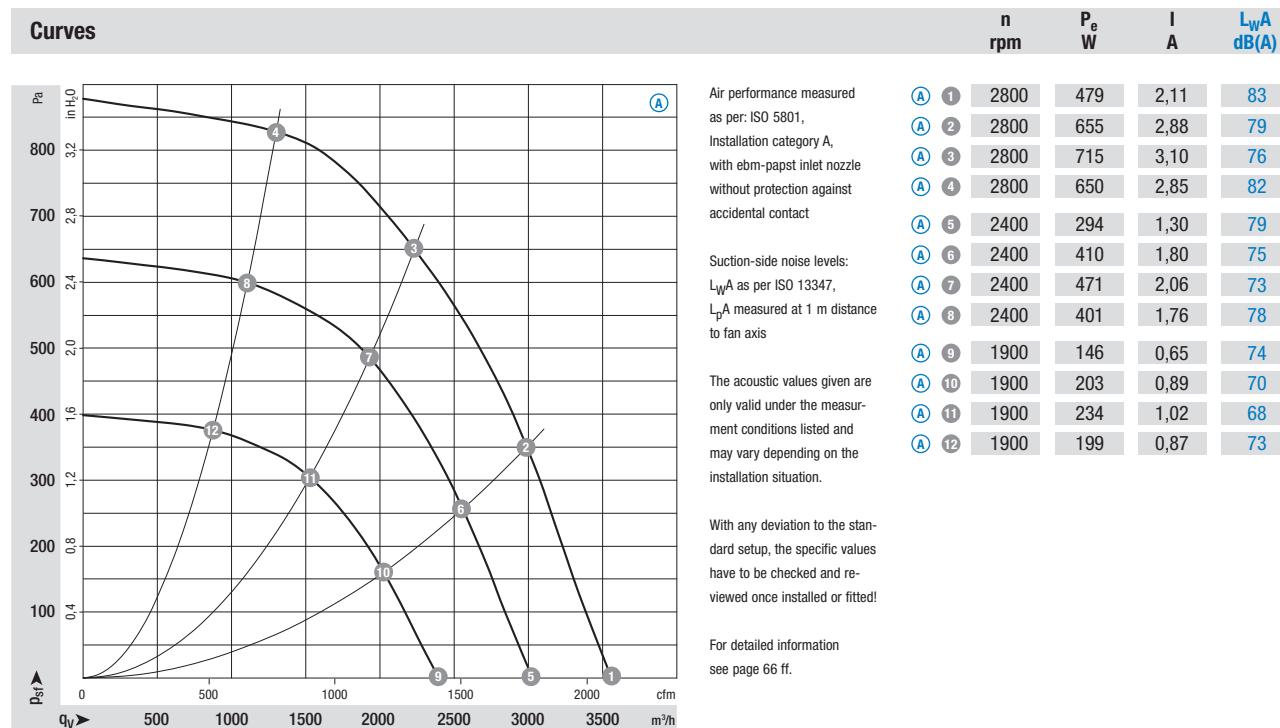


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet aluminium
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 63
*3G 280	M3G 084-GF	Ⓐ	1~ 200-277	50/60	2800	715	3,10	-25..+40	L7)

subject to alterations

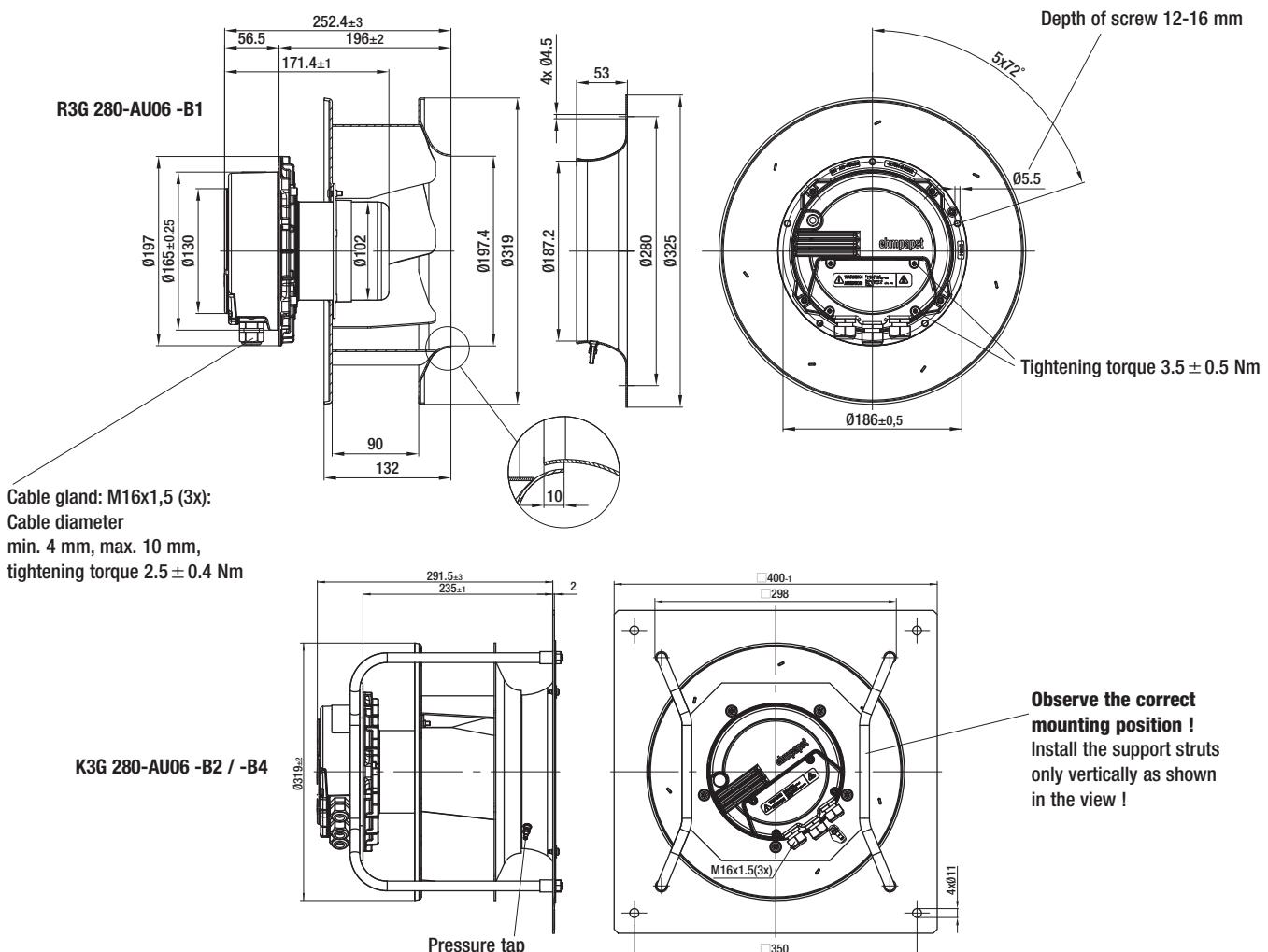
(1) Nominal data in operating point with maximum load and 230 VAC



- **Technical features:**
 - PFC (active)
 - Integrated PID controller
 - Control input 0-10 VDC / PWM
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** EN 61800-5-1, CE
- **Approvals:** VDE, UL, CSA, CCC, GOST are applied for

		Masse centrifugal fan			Masse of centrifugal module with support bracket		Masse of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 280-AU06 -B1	6,8	28075-2-4013		K3G 280-AU06 -B2	11,4	K3G 280-AU06 -B4	11,4

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 280

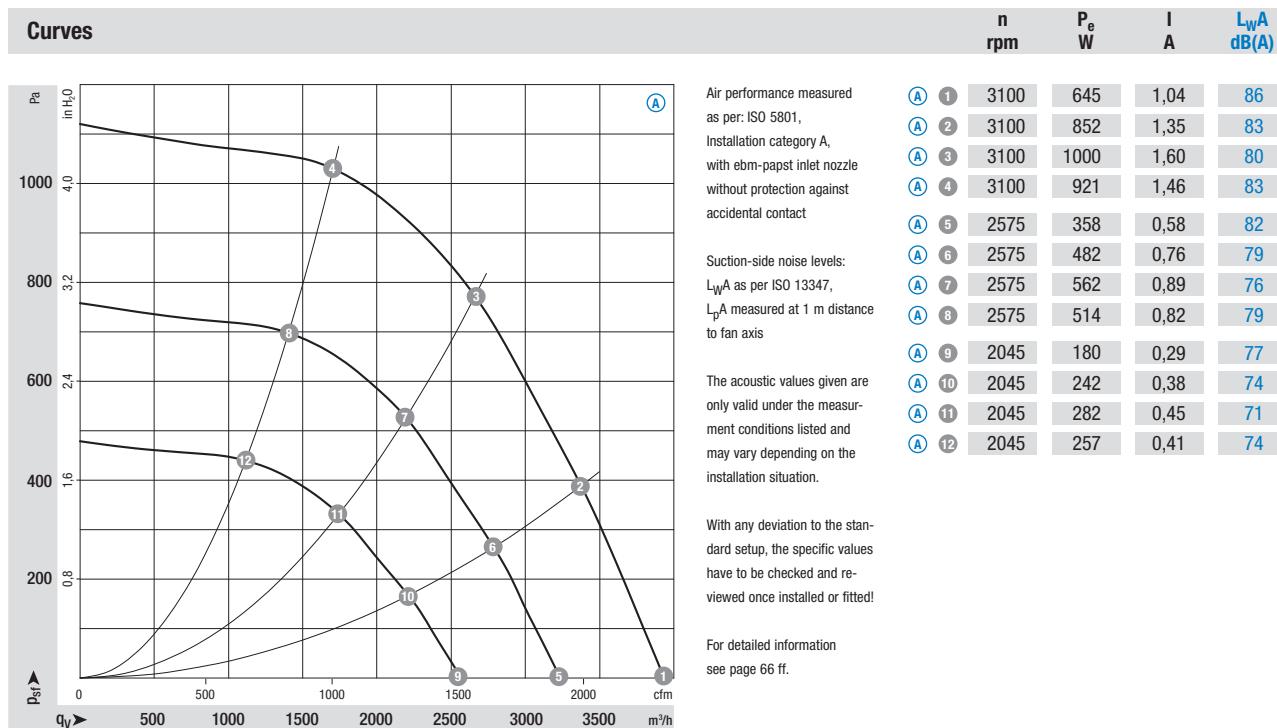


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet aluminium
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 63
*3G 280	M3G 084-GF	Ⓐ	3~ 380-480	50/60	3100	1000	1,60	-25..+60	L6)

subject to alterations

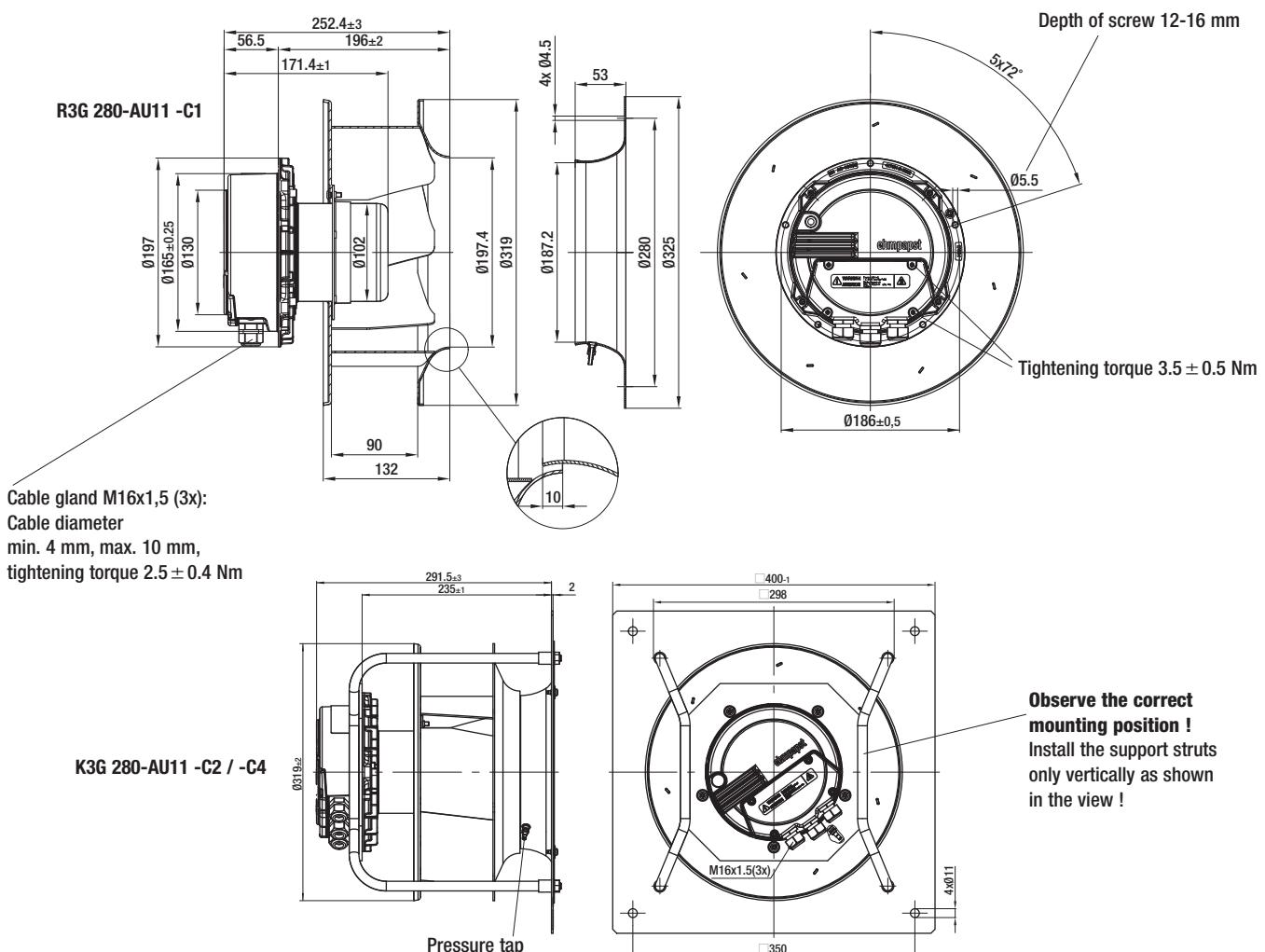
(1) Nominal data in operating point with maximum load and 400 VAC



- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC / PWM
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** EN 61800-5-1, CE
- **Approvals:** VDE, UL, CSA, CCC, GOST are applied for

		Masse centrifugal fan			Masse of centrifugal module with support bracket		Masse of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 280-AU11 -C1	7,1	28075-2-4013		K3G 280-AU11 -C2	11,7	K3G 280-AU11 -C4	11,7

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 310

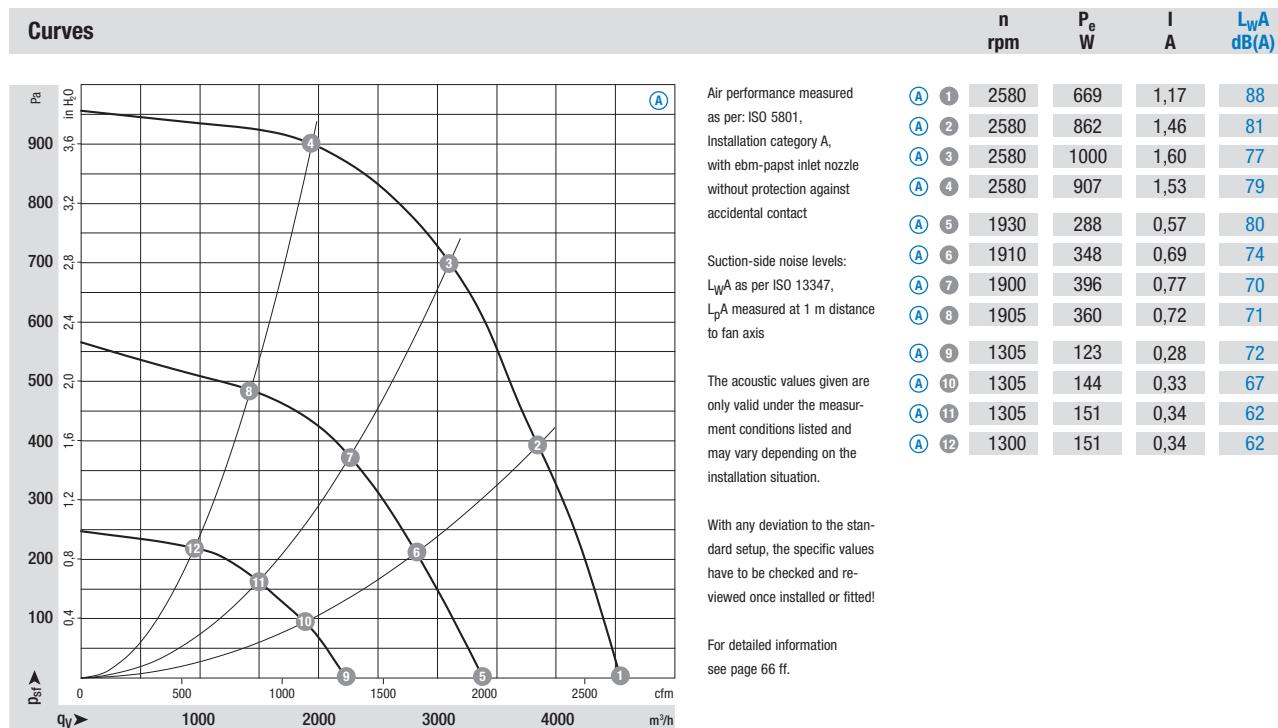


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 63
*3G 310	M3G 112-EA	(A)	3~ 380-480	50/60	2580	1000	1,60	-25..+55	L6)

subject to alterations

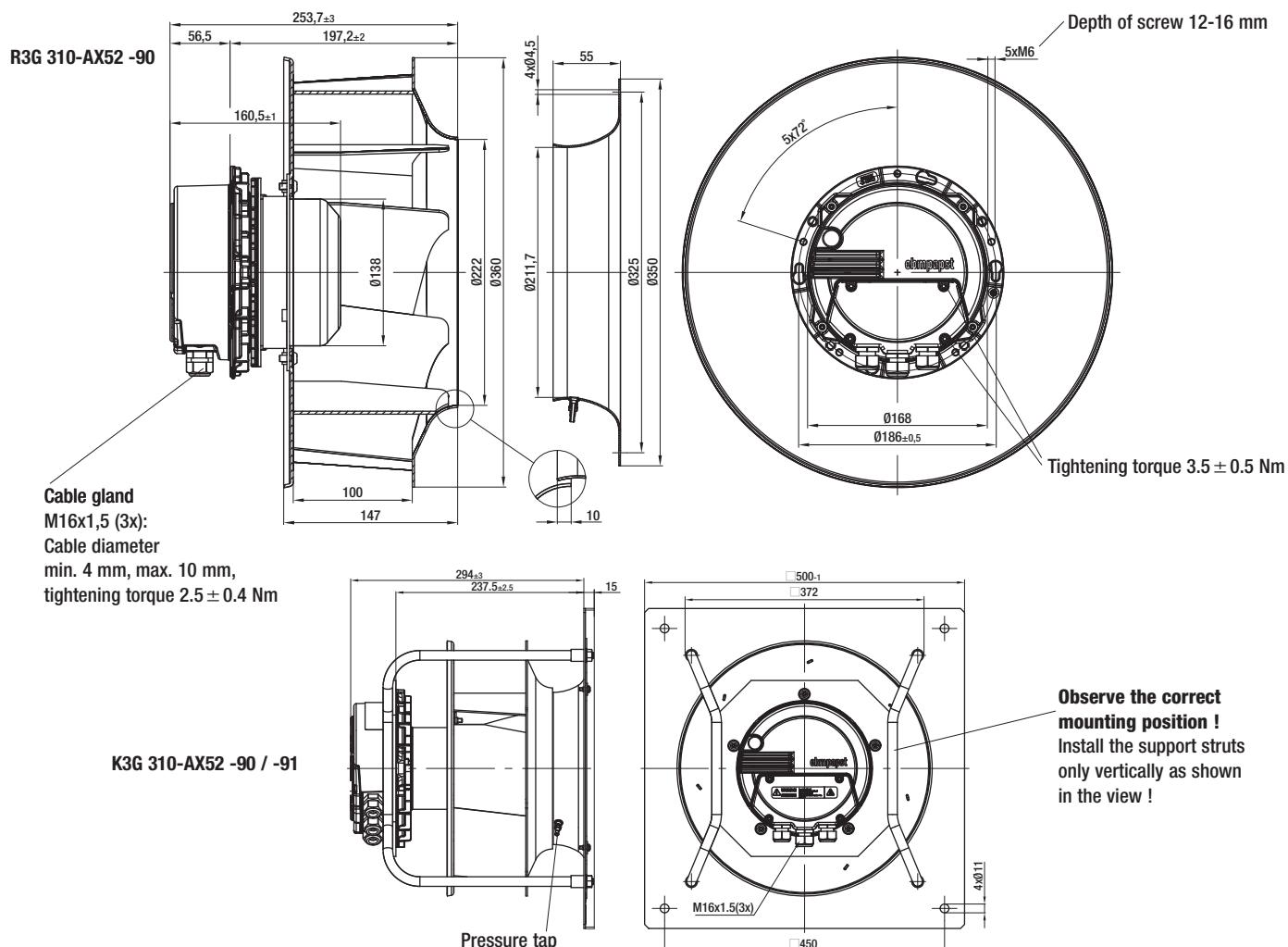
(1) Nominal data in operating point with maximum load and 400 VAC



- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC / PWM
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** VDE, UL, CSA, CCC, GOST are applied for

		Masse centrifugal fan			Masse of centrifugal module with support bracket		Masse of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 310-AX52 -90	8,8	31575-2-4013		K3G 310-AX52 -90	16,7	K3G 310-AX52 -91	16,7

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 310

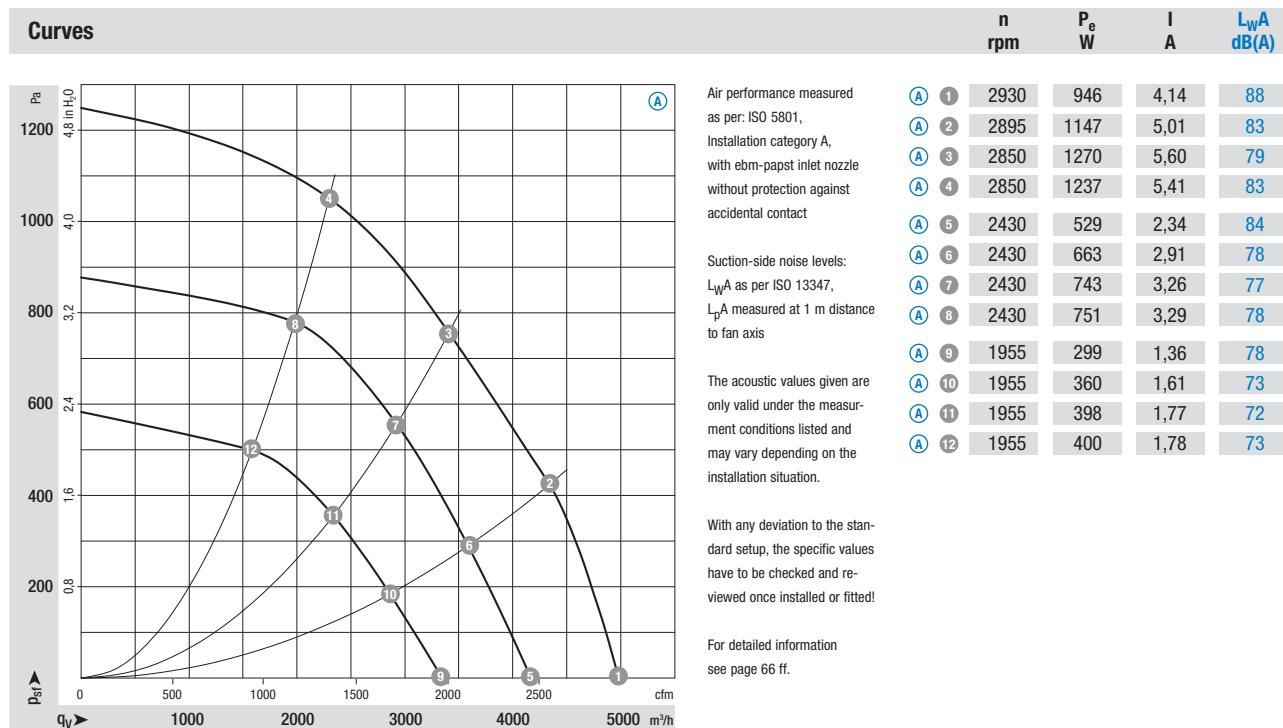


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor	VAC	Hz	rpm	W	A	°C	p. 65	
*3G 310	M3G 112-EA	Ⓐ	1~ 200-277	50/60	2850	1270	5,60	-25..+60	L9)

subject to alterations

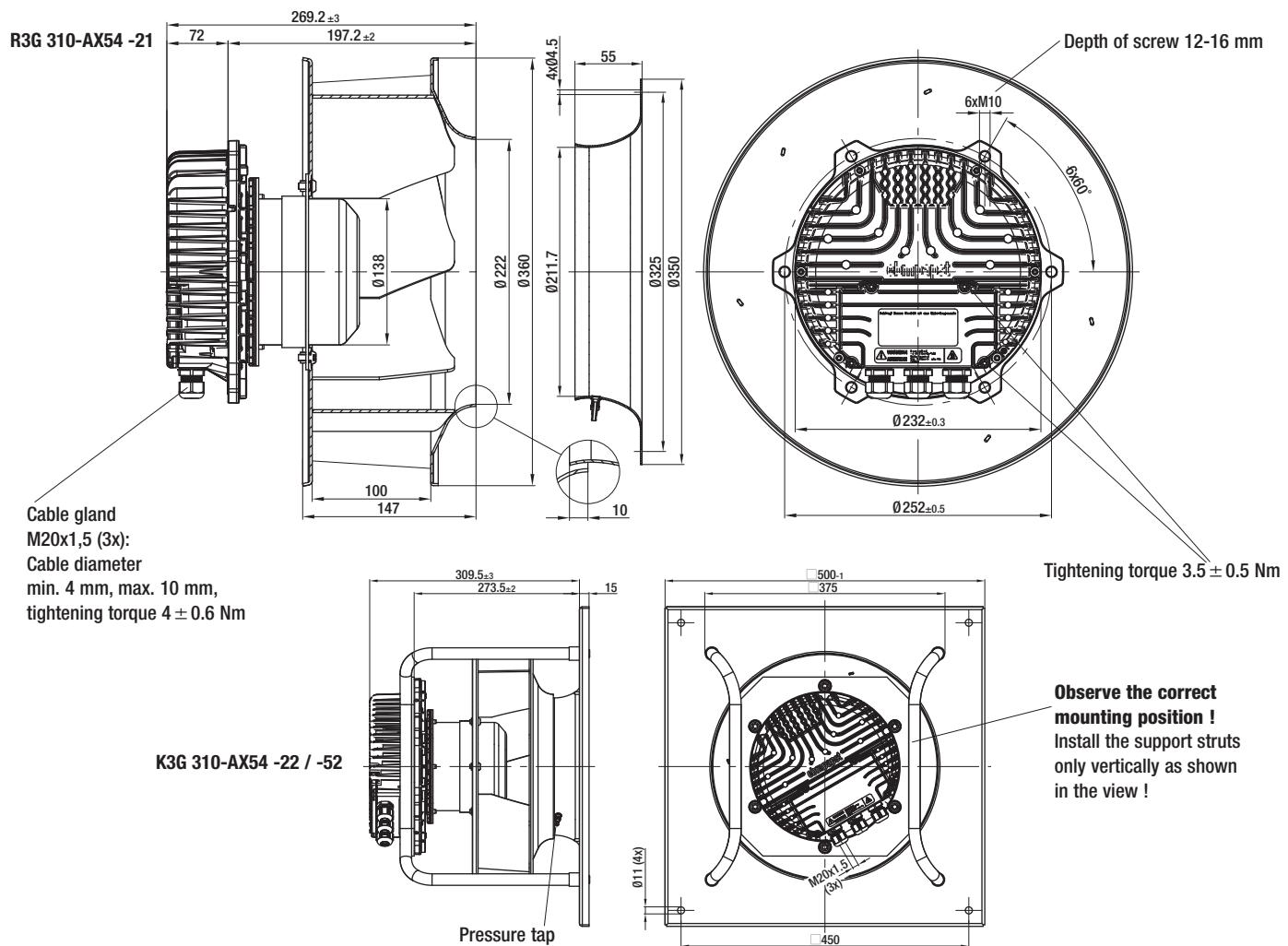
(1) Nominal data in operating point with maximum load and 230 VAC



- **Technical features:**
 - PFC (active)
 - Integrated PID controller
 - Control input 0-10 VDC / PWM
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** VDE, UL, CSA, CCC, GOST are applied for

	Centrifugal fan		Inlet nozzle with one pressure tap		Centrifugal module w. support bracket		Centrifugal module w. supp. bracket (2)
R3G 310-AX54 -21	11,0	31575-2-4013		K3G 310-AX54 -22	19,4	K3G 310-AX54 -52	19,4

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 310



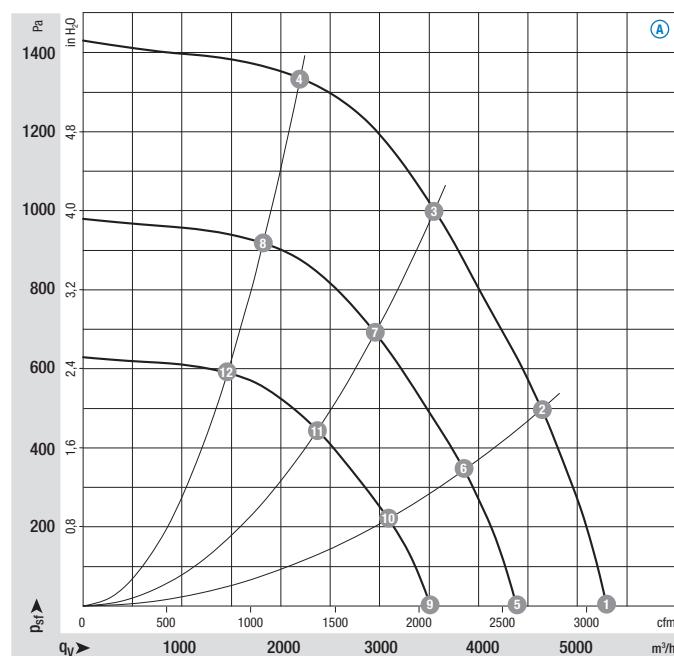
- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 64
*3G 310	M3G 112-GA	Ⓐ	3~ 380-480	50/60	3140	1650	2,50	-25..+60	L5)

subject to alterations

(1) Nominal data in operating point with maximum load and 400 VAC

Curves



Air performance measured as per: ISO 5801, Installation category A, with ebm-papst inlet nozzle without protection against accidental contact

Suction-side noise levels:
 L_{WA} as per ISO 13347,
 L_{pA} measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

For detailed information see page 66 ff.

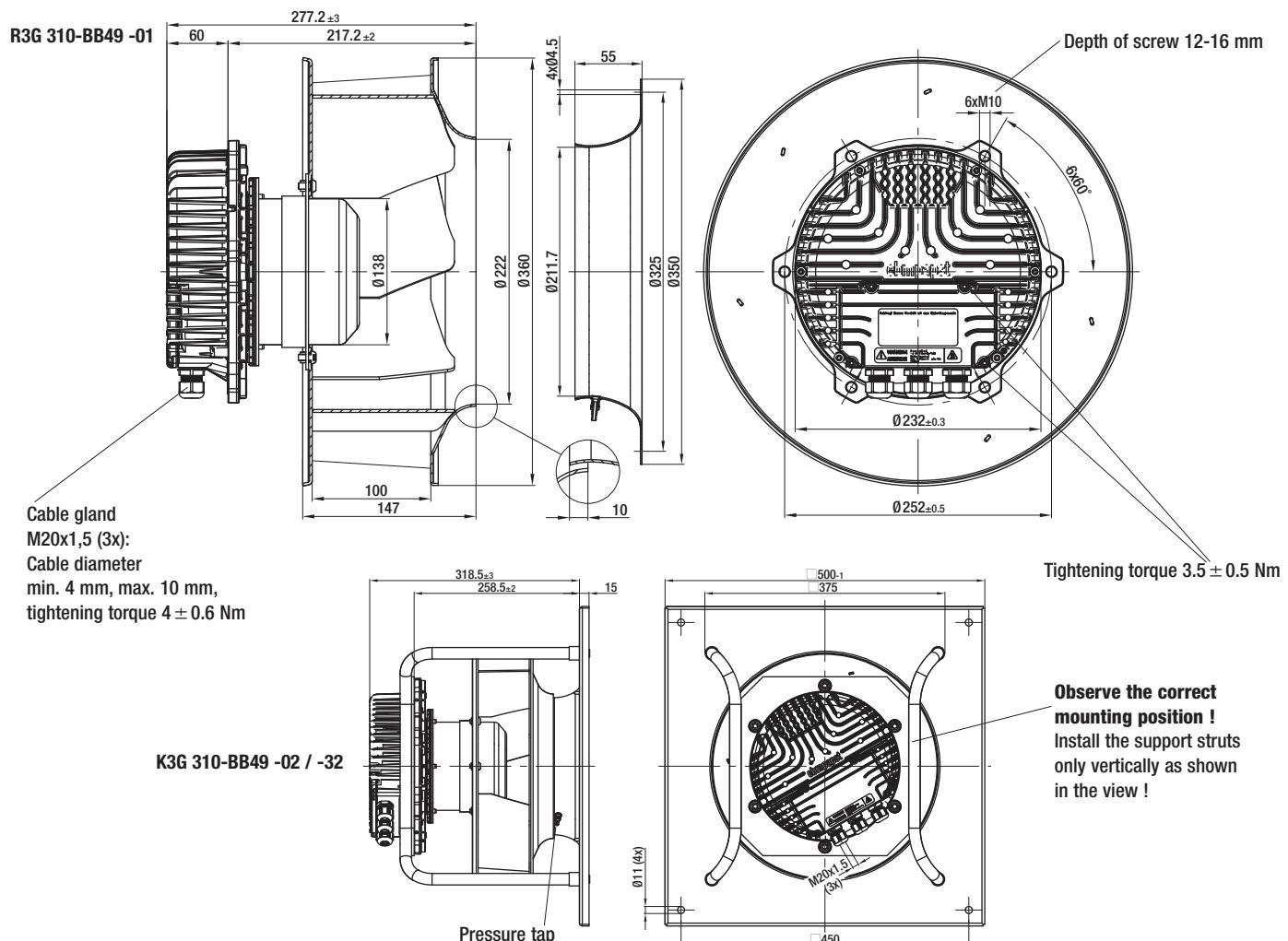
n rpm	P _e W	I A	L _{WA} dB(A)
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Ⓐ 1	3140	1158	1,79	90
Ⓐ 2	3140	1440	2,21	86
Ⓐ 3	3140	1650	2,50	83
Ⓐ 4	3140	1559	2,39	87
Ⓐ 5	2620	658	1,02	85
Ⓐ 6	2620	824	1,26	82
Ⓐ 7	2620	942	1,44	79
Ⓐ 8	2620	889	1,36	83
Ⓐ 9	2100	339	0,52	81
Ⓐ 10	2100	425	0,65	77
Ⓐ 11	2100	485	0,74	74
Ⓐ 12	2100	458	0,70	78

- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** VDE, UL, CSA, CCC, GOST are applied for

Centrifugal fan	kg	Inlet nozzle with one pressure tap	Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 310-BB49 -01	12,6	31575-2-4013	K3G 310-BB49 -02	21,0	K3G 310-BB49 -32	21,0

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 310



- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

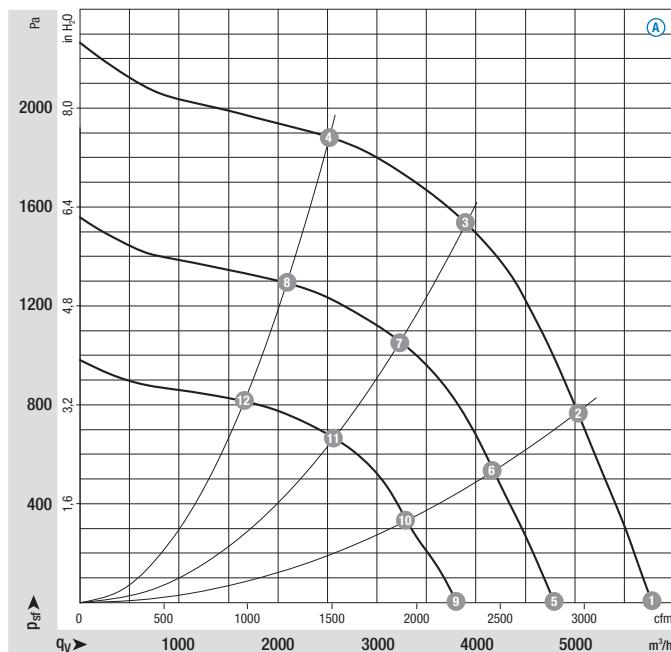
Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 64
*3G 310	M3G 112-IA	Ⓐ	3~ 380-480	50/60	4100	2915	4,50	-25..+40	L5)

subject to alterations

(1) Nominal data in operating point with maximum load and 400 VAC

Curves

n rpm	P _e W	I A	L _{WA} dB(A)
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Air performance measured as per: ISO 5801, Installation category A, with ebm-papst inlet nozzle without protection against accidental contact

Suction-side noise levels: L_{WA} as per ISO 13347, L_{pA} measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

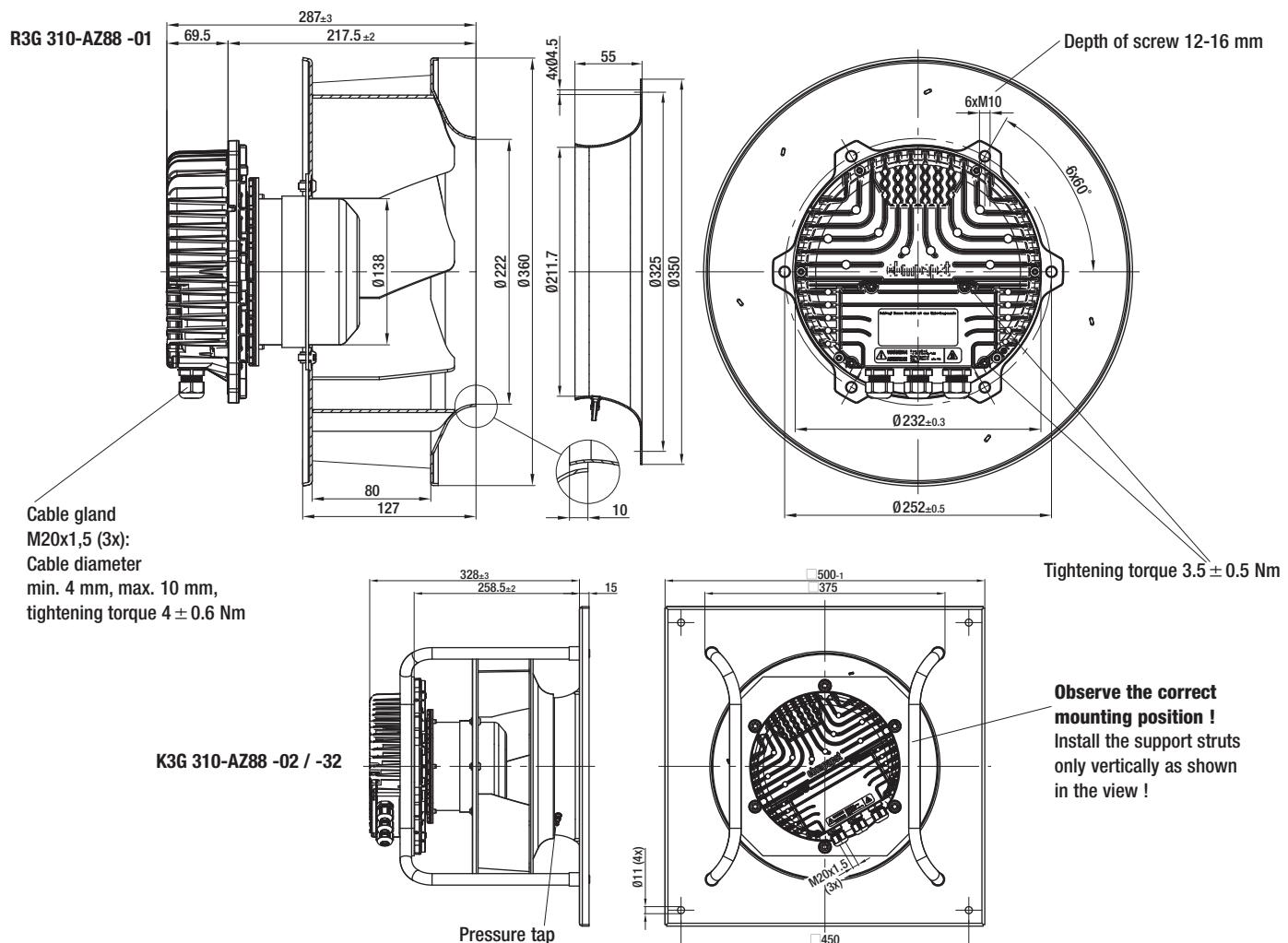
For detailed information see page 66 ff.

Ⓐ 1	4100	1976	3,03	97
Ⓐ 2	4100	2488	3,77	91
Ⓐ 3	4100	2915	4,50	89
Ⓐ 4	4100	2750	4,19	93
Ⓐ 5	3400	1127	1,73	93
Ⓐ 6	3400	1428	2,17	87
Ⓐ 7	3400	1659	2,53	85
Ⓐ 8	3400	1566	2,39	89
Ⓐ 9	2700	564	0,87	88
Ⓐ 10	2700	715	1,08	82
Ⓐ 11	2700	831	1,27	80
Ⓐ 12	2700	784	1,19	84

- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** VDE, UL, CSA, CCC, GOST are applied for

		Mass centrifugal fan			Mass of centrifugal module with support bracket		Mass of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 310-AZ88 -01	15,0	31575-1-4013		K3G 310-AZ88 -02	24,2	K3G 310-AZ88 -32	24,2

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 355

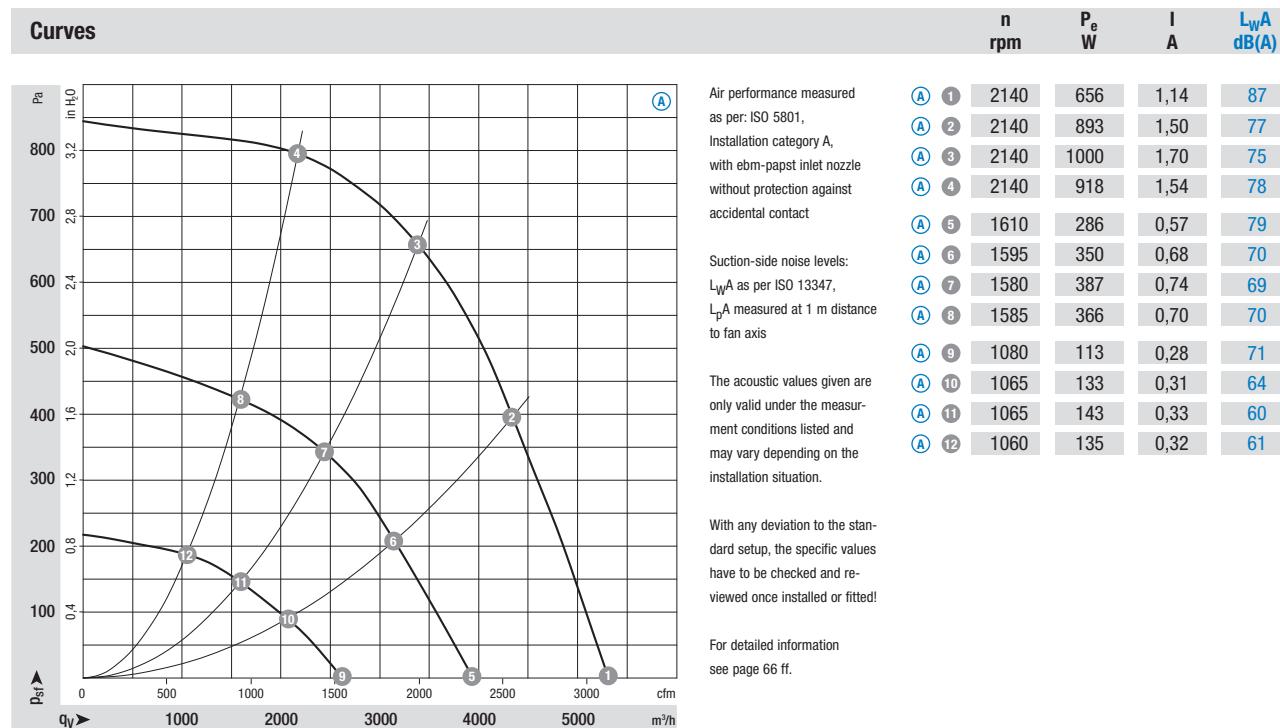


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

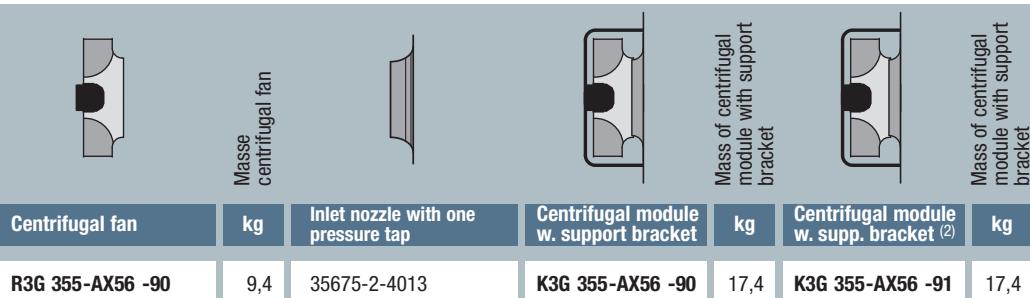
Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor	VAC	Hz	rpm	W	A	°C	p. 63	
*3G 355	M3G 112-EA	Ⓐ 3~ 380-480	50/60	2140	1000	1,70	-25..+60	L6)	

subject to alterations

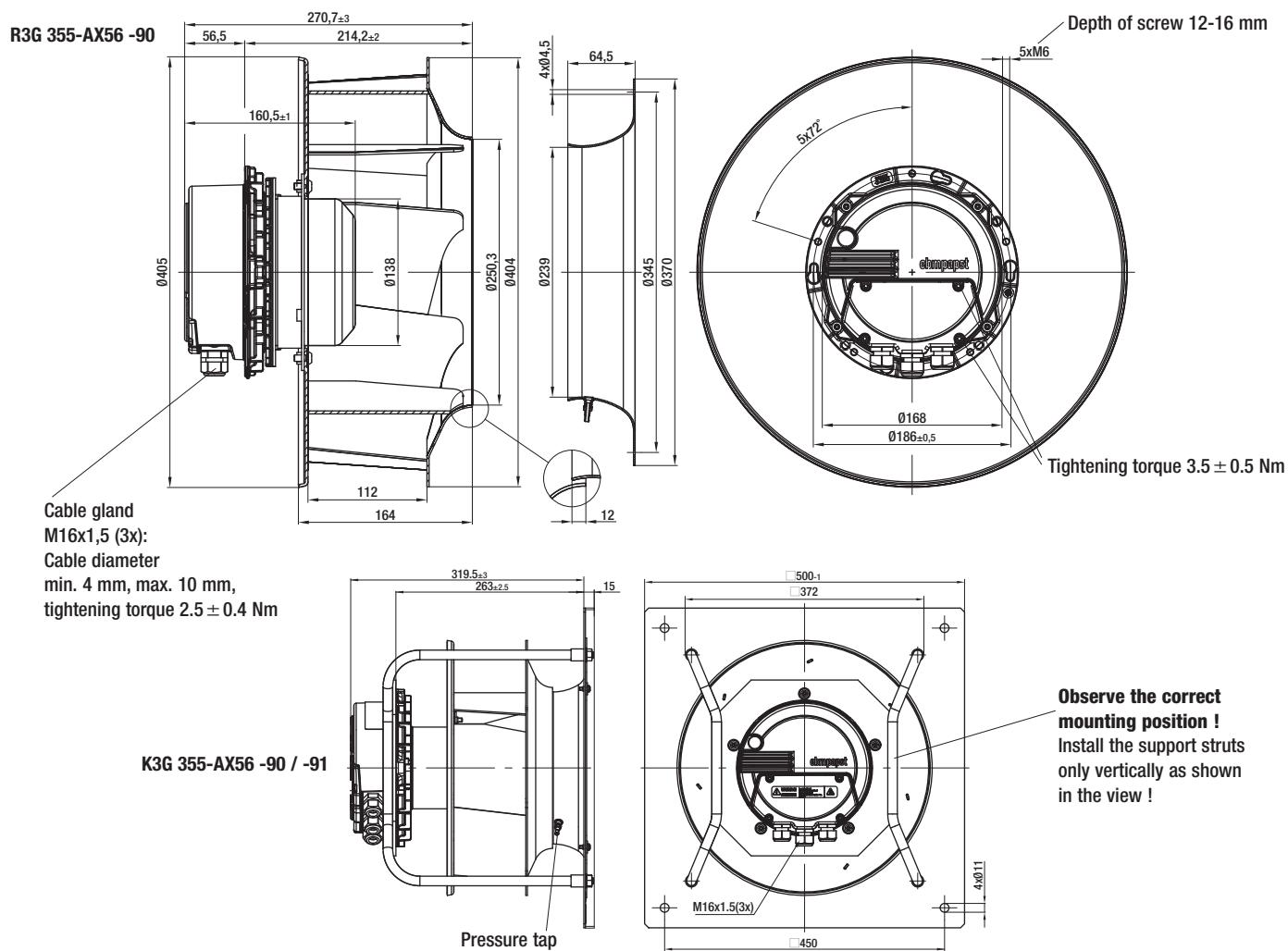
(1) Nominal data in operating point with maximum load and 400 VAC



- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC / PWM
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Alarm relay
 - **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
 - **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
 - **Connection leads:** Via terminal strip
 - **Protection class:** I (acc. to EN 61800-5-1)
 - **Product conforming to standards:** CE
 - **Approvals:** VDE, UL, CSA, CCC, GOST are applied for
 - Line undervoltage / phase failure detection
 - Motor current limitation
 - Over-temperature protected electronics / motor
 - Locked-rotor protection
 - Soft start



(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 355

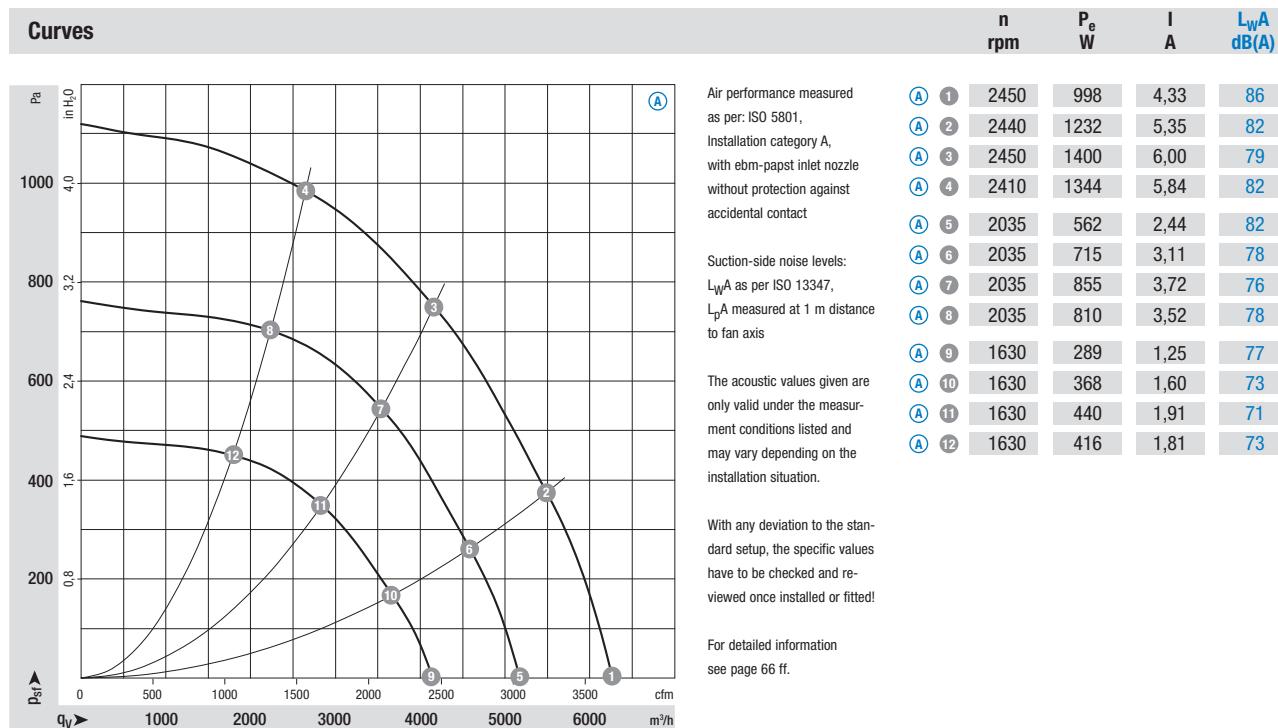


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 65
*3G 355	M3G 112-GA	Ⓐ	1~ 200-277	50/60	2450	1400	6,00	-25..+50	L9)

subject to alterations

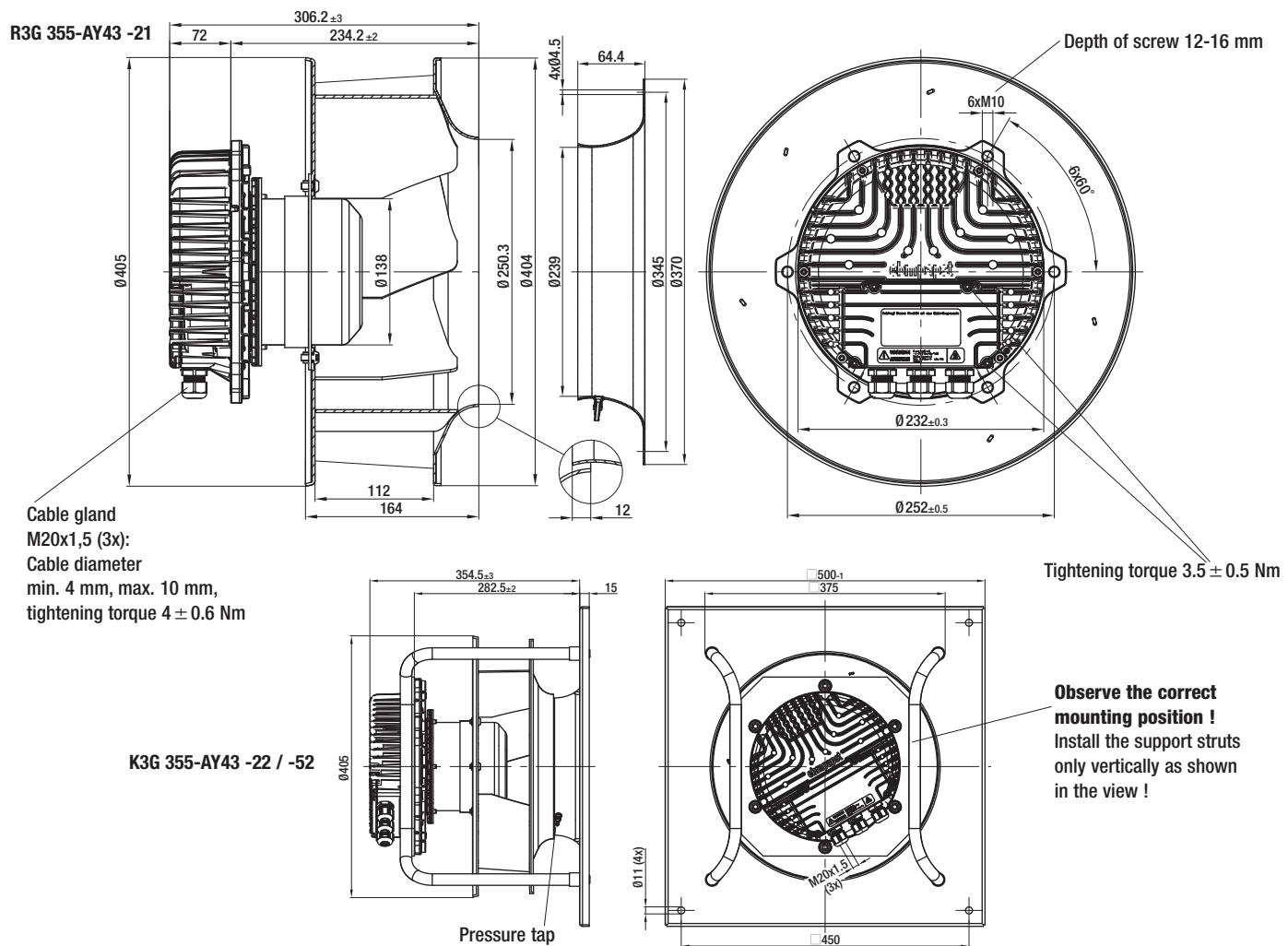
(1) Nominal data in operating point with maximum load and 230 VAC



- **Technical features:**
 - PFC (active)
 - Integrated PID controller
 - Control input 0-10 VDC / PWM
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** VDE, UL, CSA, CCC, GOST are applied for

		Mass centrifugal fan			Mass of centrifugal module with support bracket		Mass of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 355-AY43 -21	14,0	35675-2-4013		K3G 355-AY43 -22	22,4	K3G 355-AY43 -52	22,4

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 355

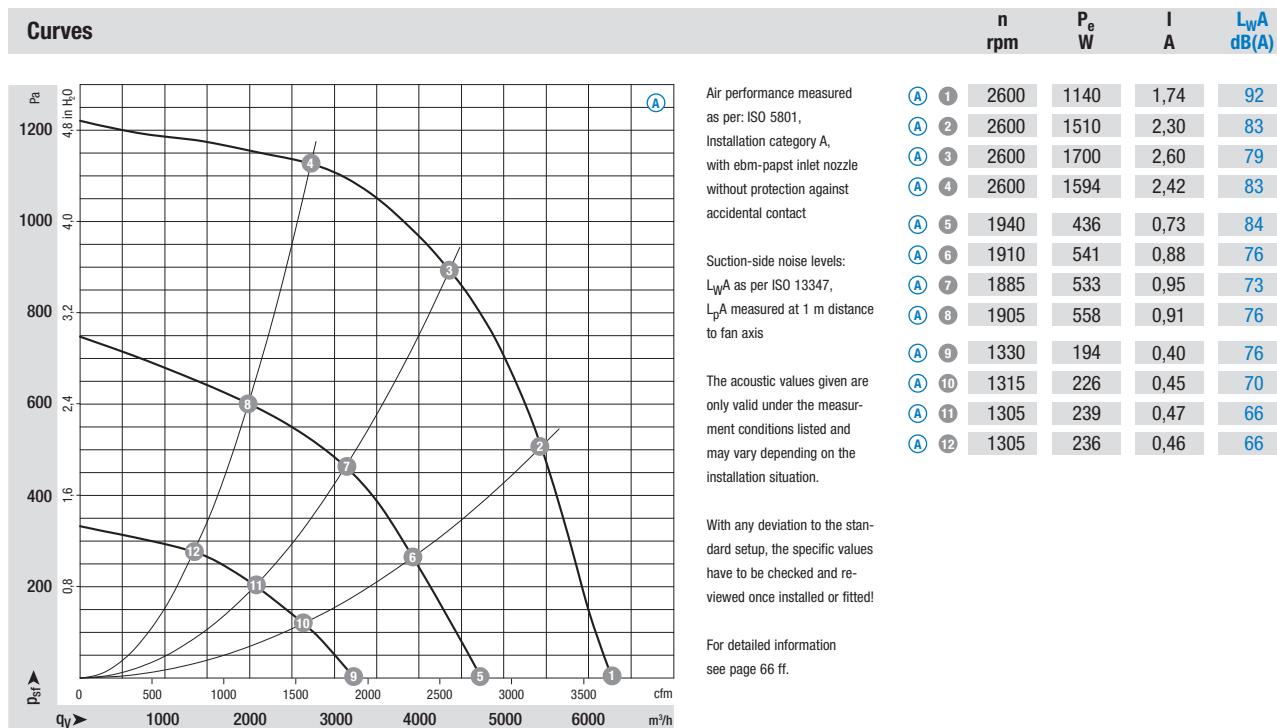


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 64
*3G 355	M3G 112-GA	Ⓐ	3~ 380-480	50/60	2600	1700	2,60	-25..+40	L5)

subject to alterations

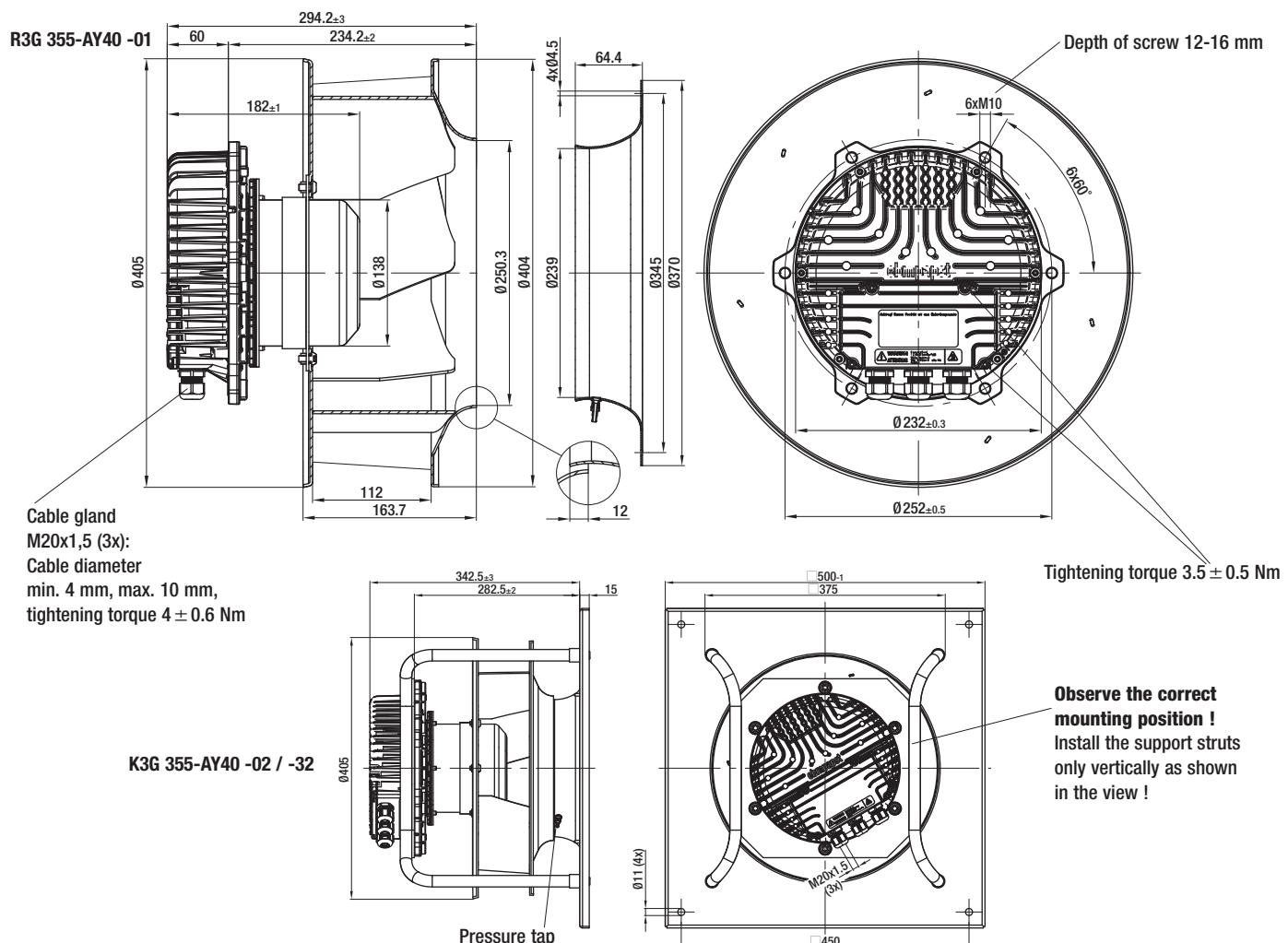
(1) Nominal data in operating point with maximum load and 400 VAC



- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** VDE, UL, CSA, CCC, GOST are applied for

		Masse centrifugal fan			Masse of centrifugal module with support bracket		Masse of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 355-AY40 -01	13,1	35675-2-4013		K3G 355-AY40 -02	23,4	K3G 355-AY40 -32	23,4

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 400

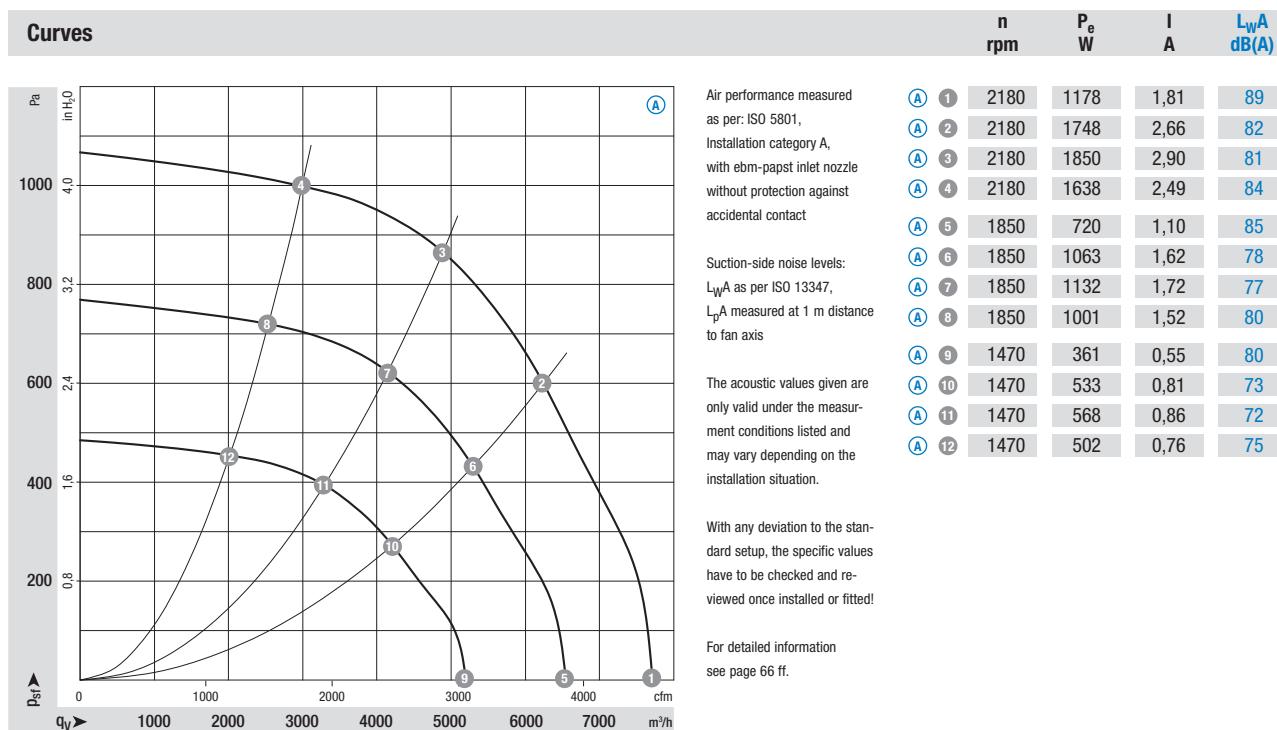


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor	VAC	Hz	rpm	W	A	°C	p. 64	
*3G 400	M3G 112-IA	Ⓐ 3~ 380-480	50/60	2180	1850	2,90	-25..+50	L5)	

subject to alterations

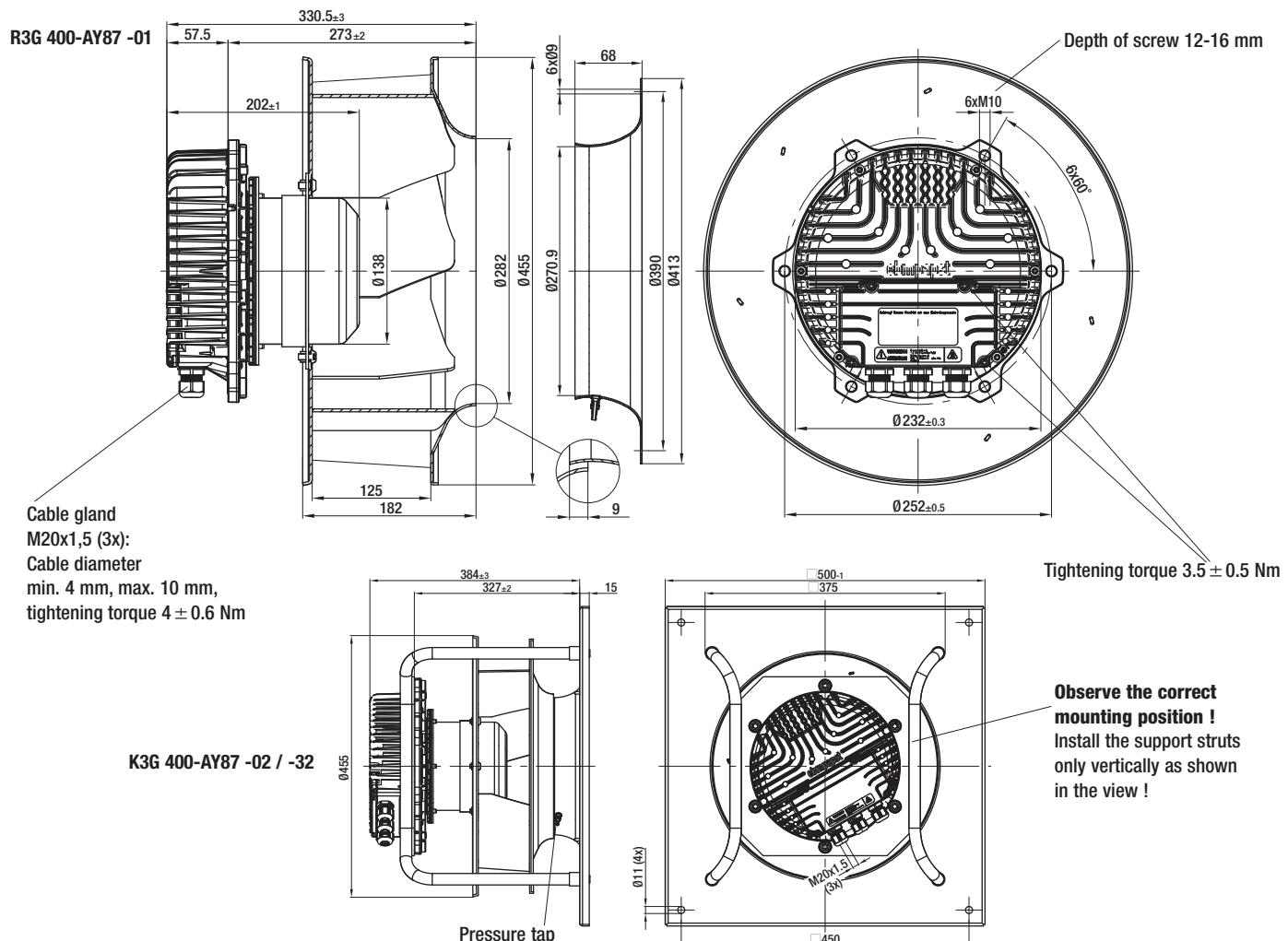
(1) Nominal data in operating point with maximum load and 400 VAC



- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** VDE, UL, CSA, CCC, GOST are applied for

		Masse centrifugal fan			Masse of centrifugal module with support bracket		Masse of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 400-AY87 -01	15,6	40075-2-4013		K3G 400-AY87 -02	26,0	K3G 400-AY87 -32	26,0

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 400



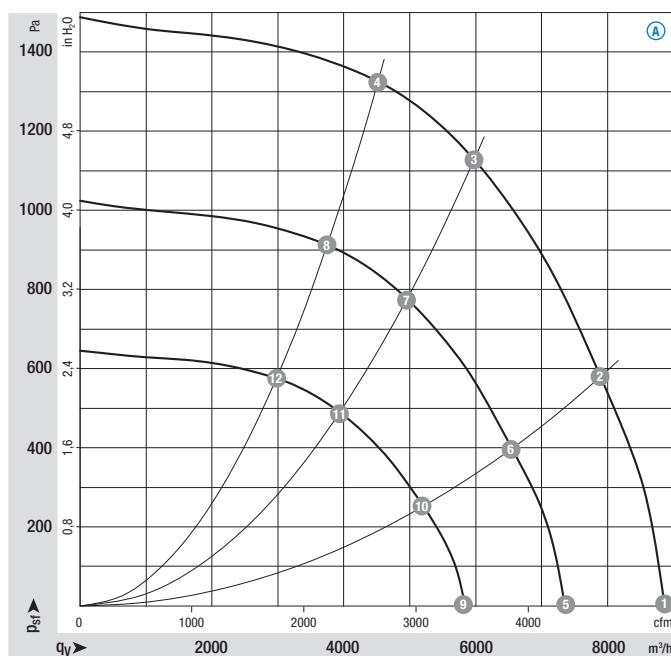
- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
 - **Number of blades:** 7
 - **Direction of rotation:** Clockwise, seen on rotor
 - **Type of protection:** IP 54 (acc. to EN 60529)
 - **Insulation class:** "F"
 - **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
 - **Condensate discharges:** Rotor-side
 - **Mode of operation:** Continuous operation (S1)
 - **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor	VAC	Hz	rpm	W	A	°C	p. 64	
*3G 400	M3G 150-FF	(A)	3~	380-480	50/60	2550	3000	4,60	-25..+60

subject to alterations

(1) Nominal data in operating point with maximum load and 400 VAC

Curves



Air performance measured
as per: ISO 5801,
Installation category A,
with ebm-papst inlet nozzle
without protection against
accidental contact

Suction-side noise levels:
 $L_W A$ as per ISO 13347,
 $L_p A$ measured at 1 m distance
to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

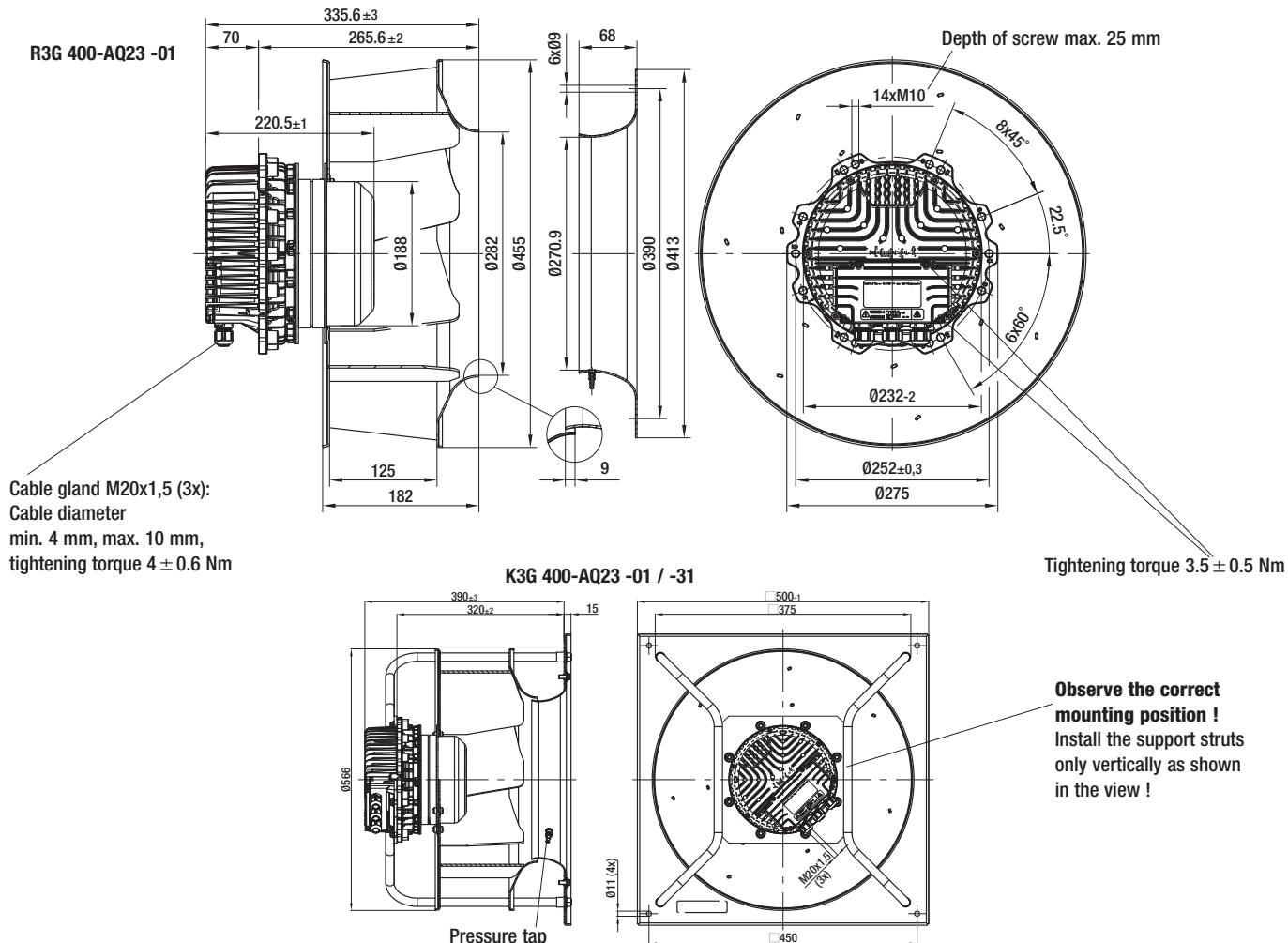
For detailed information
see page 66 ff.

n rpm	P _e W	I A	L _{wA} dB(A)
2550	1989	3,03	93
2550	2578	3,92	87
2550	3000	4,60	85
2550	2890	4,41	87
2115	1135	1,73	89
2115	1471	2,24	83
2115	1709	2,61	81
2115	1649	2,52	83
1680	569	0,87	84
1680	737	1,12	78
1680	857	1,31	76
1680	826	1,26	78

- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** UL, CSA, GOST

		Masse centrifugal fan			Masse of centrifugal module with support bracket		Masse of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 400-AQ23 -01	21,7	40075-2-4013		K3G 400-AQ23 -01	32,3	K3G 400-AQ23 -31	32,3

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 450



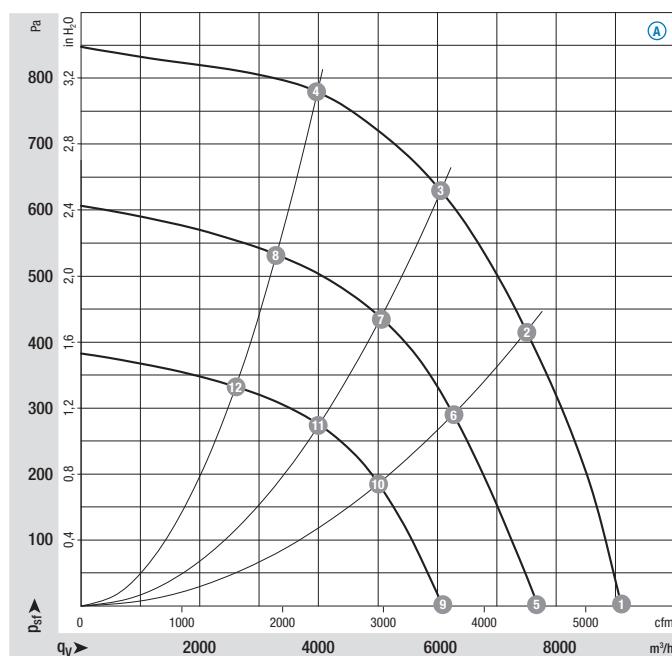
- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "B"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor	VAC	Hz	rpm	W	A	°C	p. 64	
*3G 450	M3G 112-IA	Ⓐ 3~ 380-480	50/60	1750	1615	2,50	-25..+50	L5)	

subject to alterations

(1) Nominal data in operating point with maximum load and 400 VAC

Curves



Air performance measured as per: ISO 5801, Installation category A, with ebm-papst inlet nozzle without protection against accidental contact

Suction-side noise levels: L_{WA} as per ISO 13347, L_pA measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

For detailed information see page 66 ff.

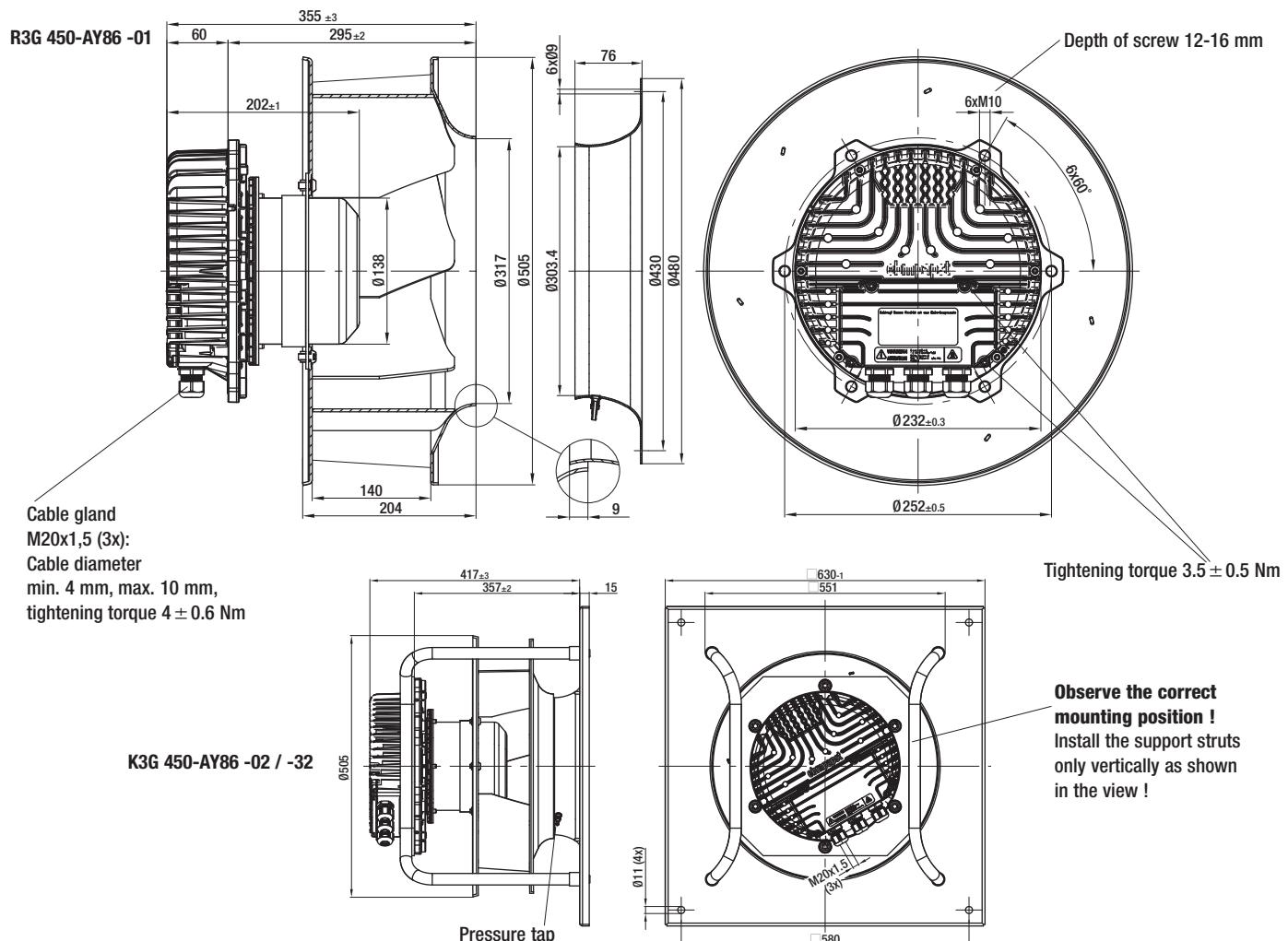
n rpm P_e W I A L_{WA} dB(A)

Ⓐ 1	1750	1036	1,61	87
Ⓐ 2	1750	1457	2,25	80
Ⓐ 3	1750	1615	2,50	77
Ⓐ 4	1750	1524	2,33	80
Ⓐ 5	1450	571	0,92	82
Ⓐ 6	1450	812	1,28	75
Ⓐ 7	1450	906	1,42	73
Ⓐ 8	1450	810	1,27	76
Ⓐ 9	1155	306	0,56	76
Ⓐ 10	1155	427	0,73	69
Ⓐ 11	1155	462	0,77	67
Ⓐ 12	1155	411	0,70	69

- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** VDE, UL, CSA, CCC, GOST are applied for

		Mass centrifugal fan			Mass of centrifugal module with support bracket		Mass of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 450-AY86 -01	16,4	45075-2-4013		K3G 450-AY86 -02	31,9	K3G 450-AY86 -32	31,9

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 450



- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "F"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

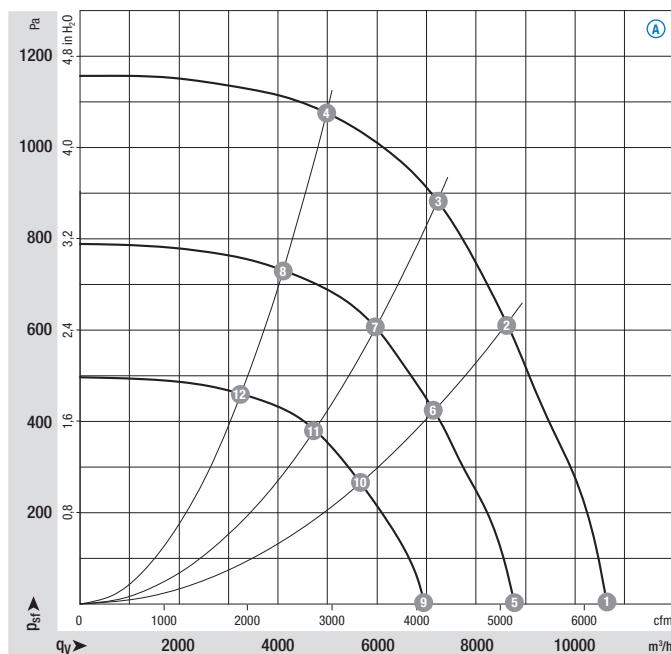
Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 64
*3G 450	M3G 150-FF	Ⓐ	3~ 380-480	50/60	2040	2730	4,20	-25..+60	L5)

subject to alterations

(1) Nominal data in operating point with maximum load and 400 VAC

Curves

n rpm	P _e W	I A	L _{WA} dB(A)
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Air performance measured as per: ISO 5801, Installation category A, with ebm-papst inlet nozzle without protection against accidental contact

Suction-side noise levels: L_{WA} as per ISO 13347, L_{pA} measured at 1 m distance to fan axis

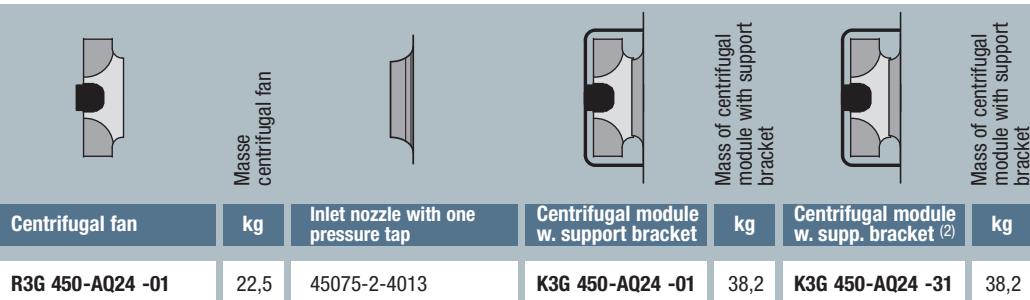
The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

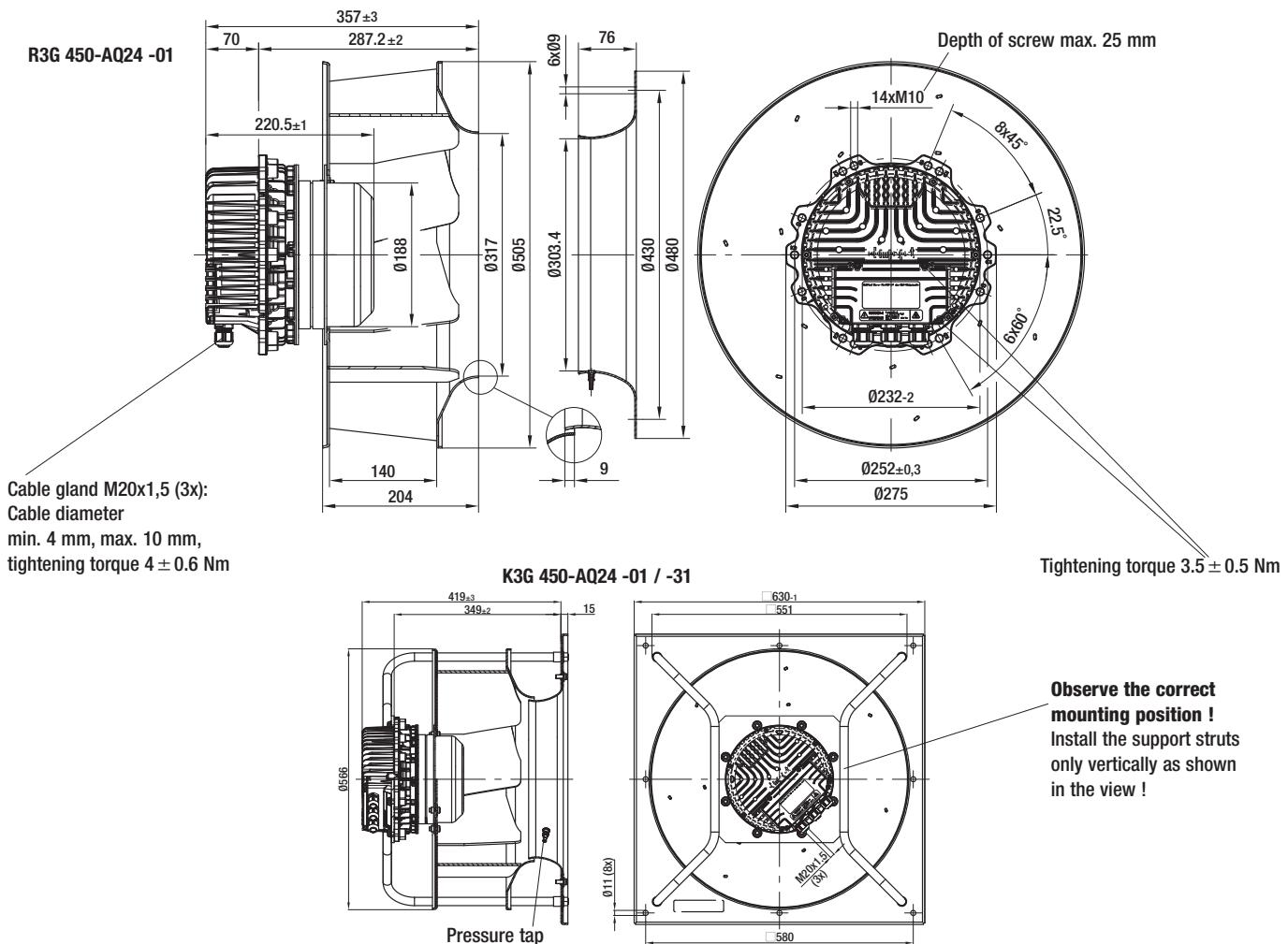
For detailed information see page 66 ff.

Ⓐ 1	2040	1773	2,71	92
Ⓐ 2	2040	2500	3,80	83
Ⓐ 3	2040	2730	4,20	81
Ⓐ 4	2040	2587	3,96	83
Ⓐ 5	1695	991	1,52	88
Ⓐ 6	1695	1428	2,17	79
Ⓐ 7	1695	1548	2,35	77
Ⓐ 8	1695	1450	2,22	79
Ⓐ 9	1345	495	0,76	83
Ⓐ 10	1345	713	1,09	74
Ⓐ 11	1345	774	1,18	72
Ⓐ 12	1345	725	1,11	74

- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
 - Line undervoltage / phase failure detection
 - Over-temperature protected electronics / motor
 - Locked-rotor protection, Soft start
 - Digital inputs for day/night switch, enabling, cooling / heating



(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 450

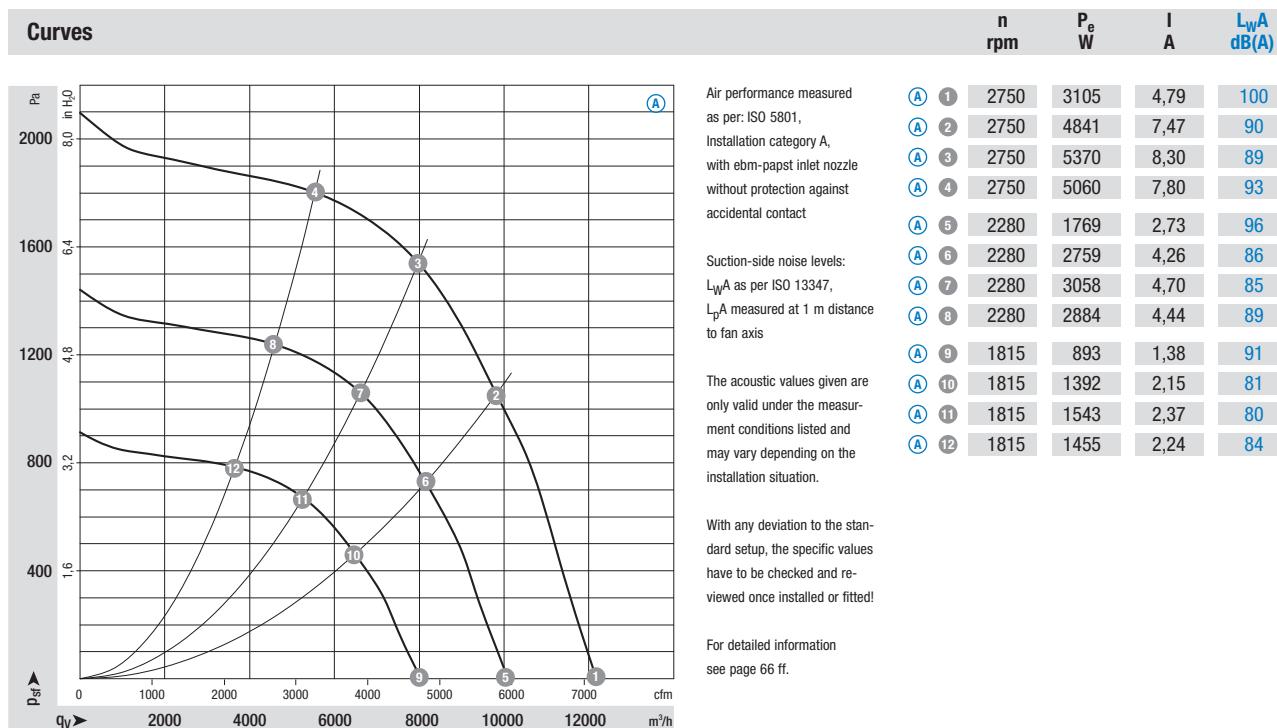


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "F"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

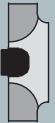
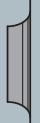
Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 64
*3G 450	M3G 150-IF	(A)	3~ 380-480	50/60	2750	5370	8,30	-25...+40	L5)

subject to alterations

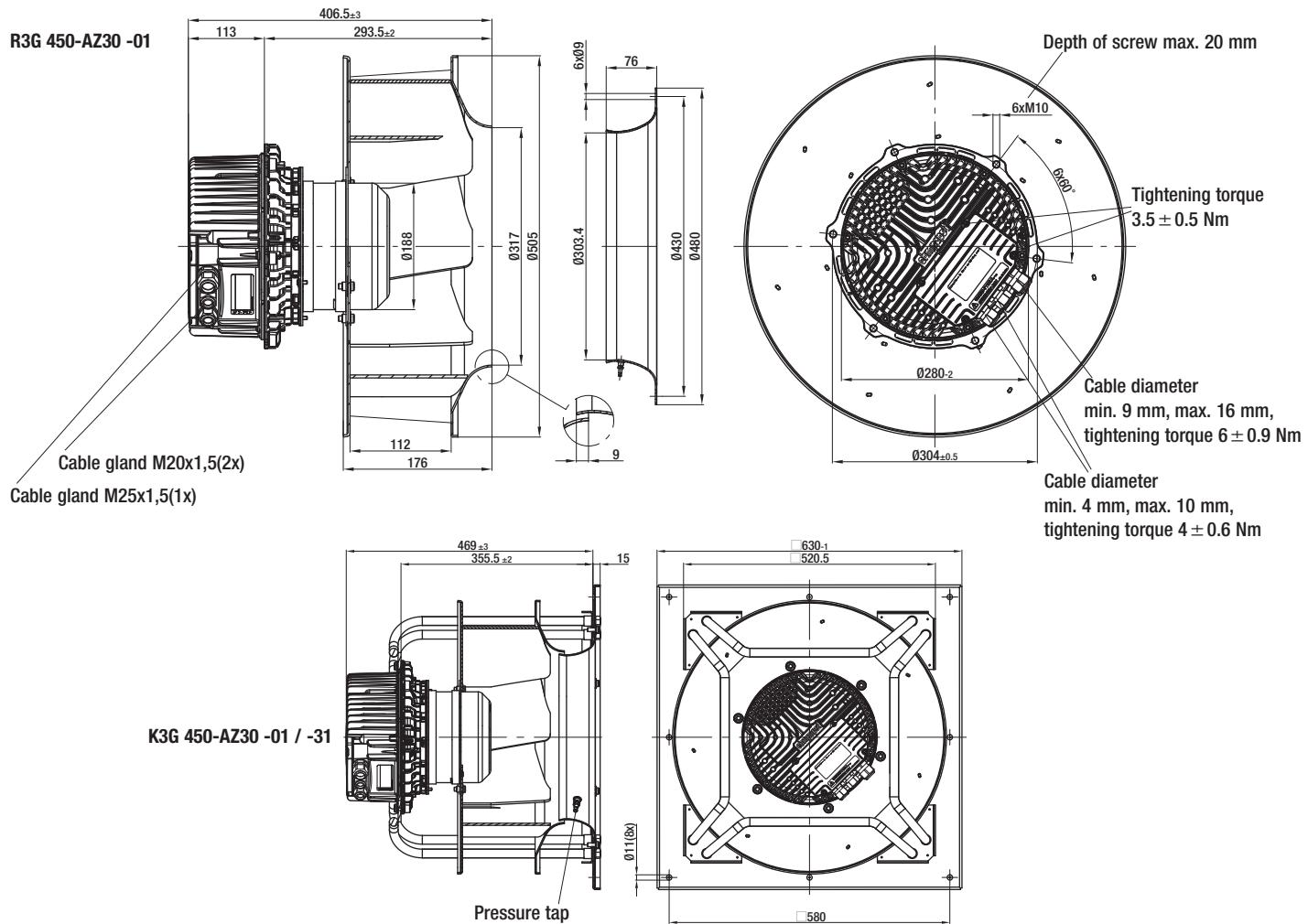
(1) Nominal data in operating point with maximum load and 400 VAC



- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** UL, CSA, GOST

	Masse centrifugal fan				Mass of centrifugal module with support bracket		Mass of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket ⁽²⁾	kg
R3G 450-AZ30 -01	31,1	45075-1-4013		K3G 450-AZ30 -01	52,7	K3G 450-AZ30 -31	52,7

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 500

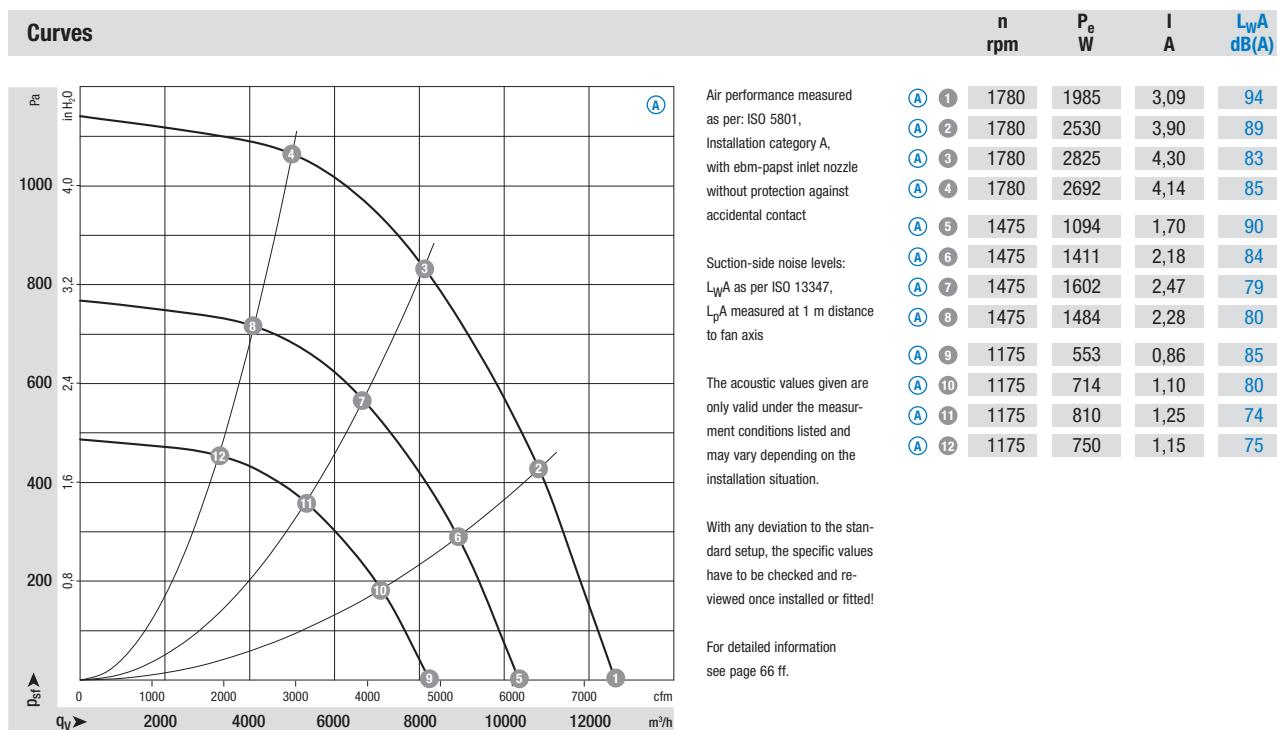


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "F"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 64
*3G 500	M3G 150-FF	Ⓐ	3~ 380-480	50/60	1780	2825	4,30	-25..+60	L5)

subject to alterations

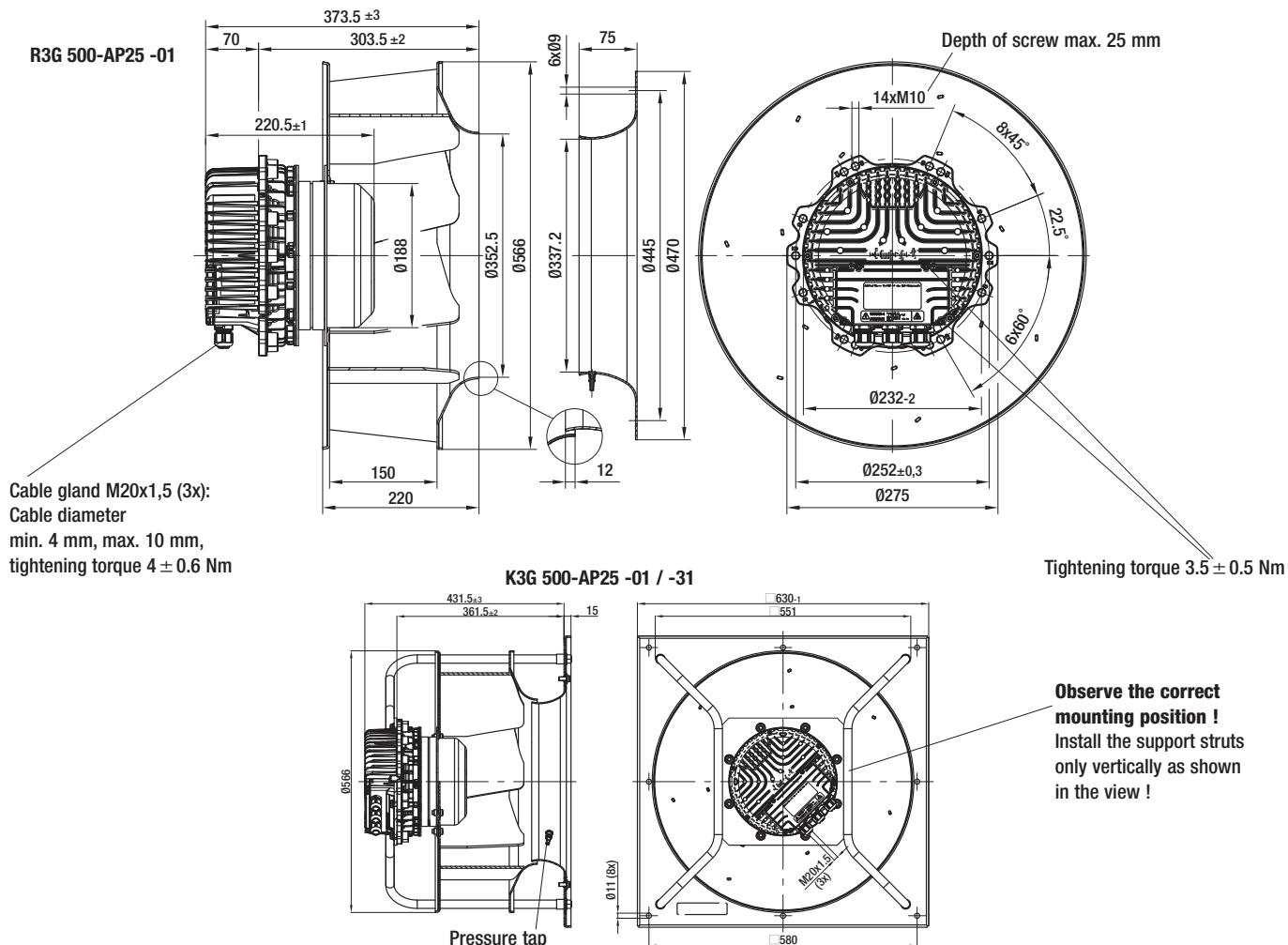
(1) Nominal data in operating point with maximum load and 400 VAC



- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** UL, CSA, GOST

		Masse centrifugal fan			Masse of centrifugal module with support bracket		Masse of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 500-AP25 -01	24,6	64025-2-4013		K3G 500-AP25 -01	40,2	K3G 500-AP25 -31	40,2

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 500



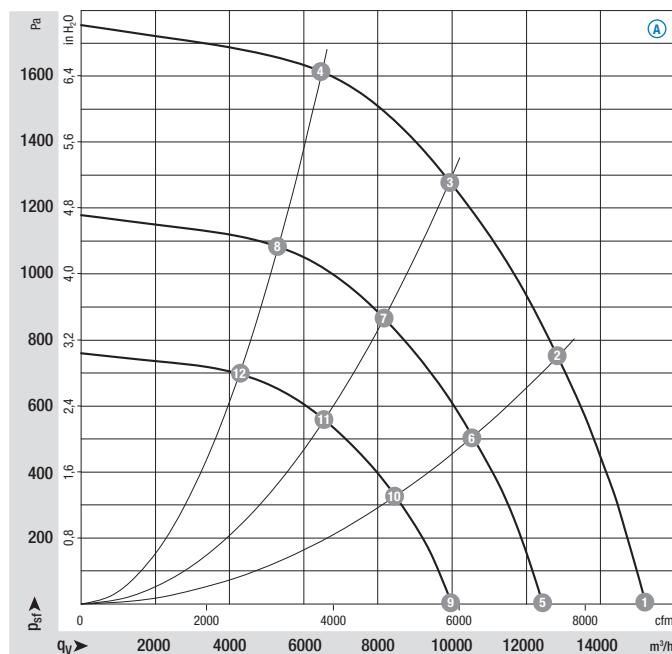
- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "F"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor	VAC	Hz	rpm	W	A	°C	p. 64	
*3G 500	M3G 150-IF	Ⓐ 3~ 380-480	50/60	2200	5500	8,40	-25..+45	L5)	

subject to alterations

(1) Nominal data in operating point with maximum load and 400 VAC

Curves



Air performance measured as per: ISO 5801, Installation category A, with ebm-papst inlet nozzle without protection against accidental contact

Suction-side noise levels: L_{WA} as per ISO 13347, L_pA measured at 1 m distance to fan axis

The acoustic values given are only valid under the measurement conditions listed and may vary depending on the installation situation.

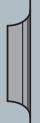
With any deviation to the standard setup, the specific values have to be checked and reviewed once installed or fitted!

For detailed information see page 66 ff.

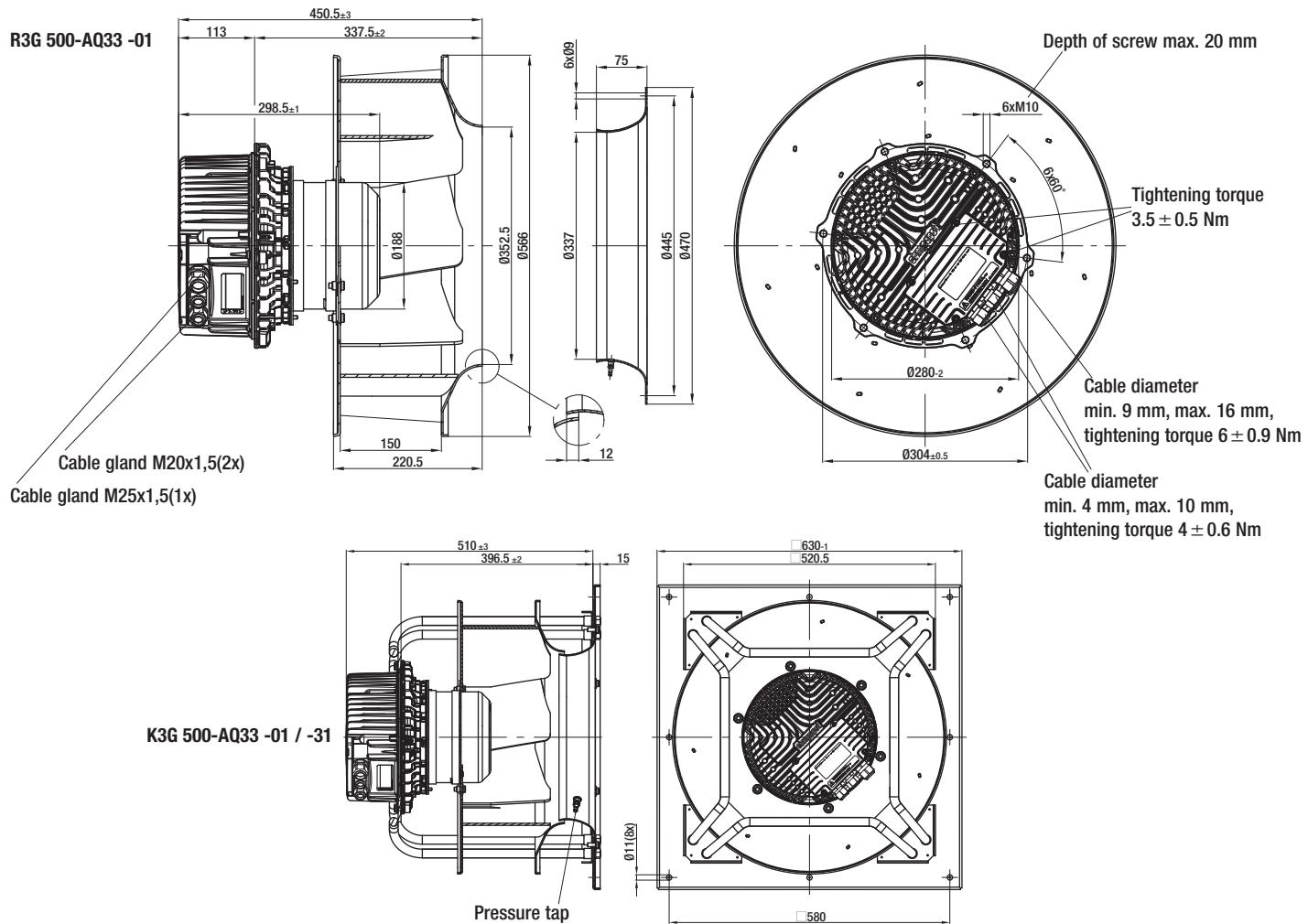
	n rpm	P _e W	I A	L _{WA} dB(A)
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Ⓐ 1	2200	3725	5,82	100
Ⓐ 2	2200	4944	7,64	94
Ⓐ 3	2200	5500	8,40	89
Ⓐ 4	2200	5148	7,95	90
Ⓐ 5	1825	2039	3,19	95
Ⓐ 6	1825	2736	4,23	90
Ⓐ 7	1825	3052	4,70	84
Ⓐ 8	1825	2830	4,37	86
Ⓐ 9	1465	1055	1,65	91
Ⓐ 10	1465	1416	2,19	85
Ⓐ 11	1465	1578	2,43	80
Ⓐ 12	1465	1464	2,26	81

- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** UL, CSA, GOST

	Masse centrifugal fan				Masse of centrifugal module with support bracket		Masse of centrifugal module with support bracket
Centrifugal fan	kg	Inlet nozzle with one pressure tap		Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 500-AQ33 -01	33,2	64025-2-4013		K3G 500-AQ33 -01	55,9	K3G 500-AQ33 -31	55,9

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 560

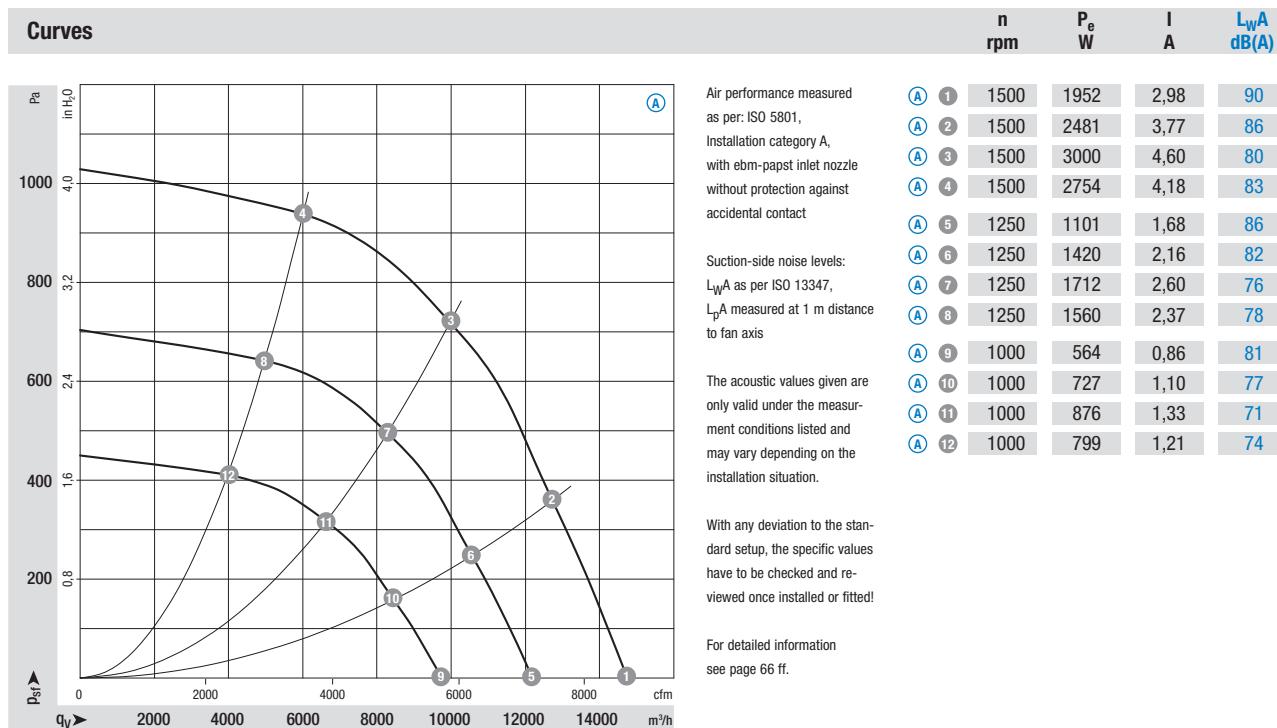


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "F"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 64
*3G 560	M3G 150-IF	Ⓐ	3~ 380-480	50/60	1500	3000	4,60	-25..+50	L5)

subject to alterations

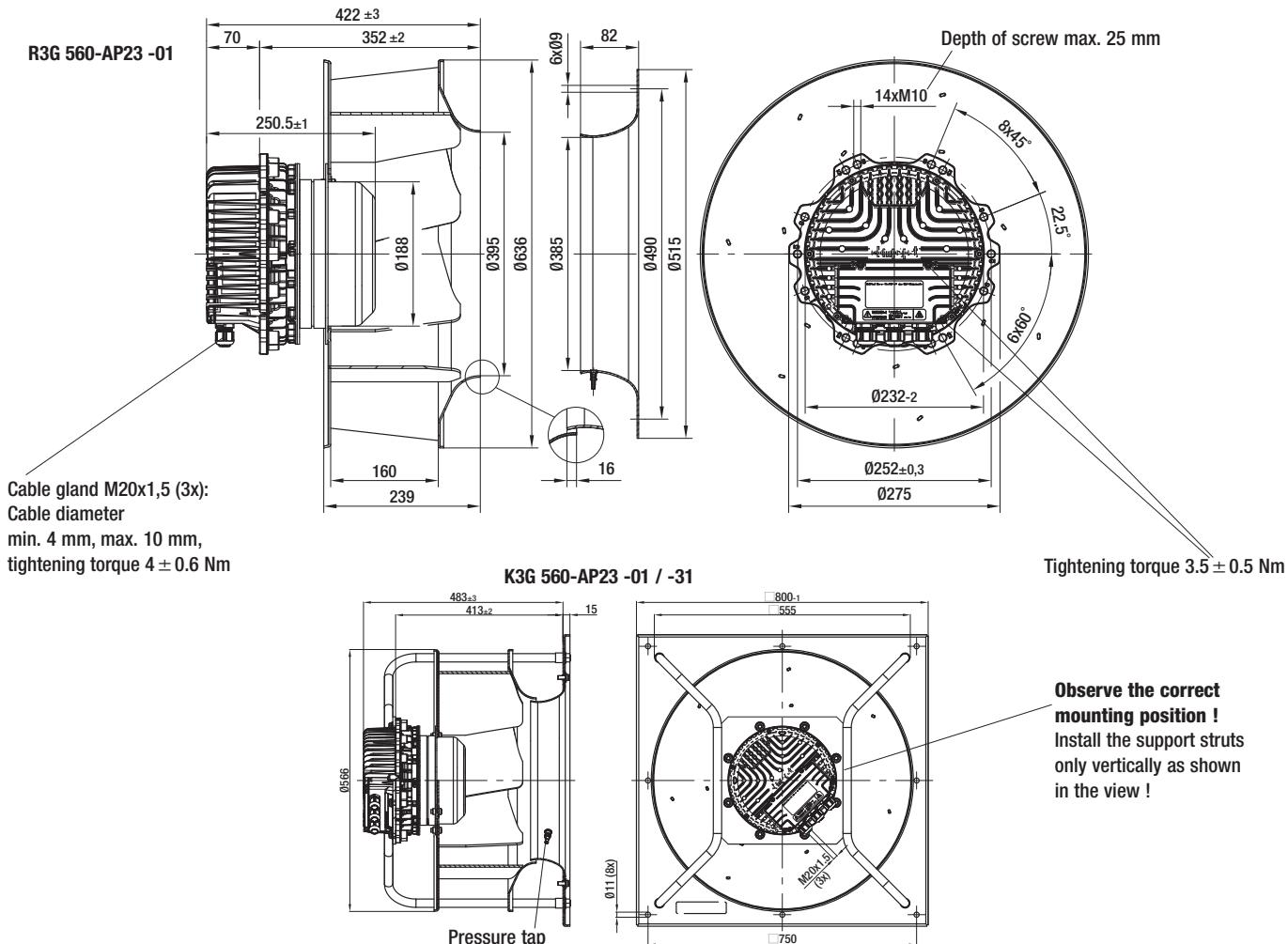
(1) Nominal data in operating point with maximum load and 400 VAC



- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** UL, CSA, GOST

Masse centrifugal fan	Inlet nozzle with one pressure tap	Centrifugal module w. support bracket	Mass of centrifugal module with support bracket	Mass of centrifugal module with support bracket
kg		kg	kg	kg
R3G 560-AP23 -01	30,5	64030-2-4013	K3G 560-AP23 -01	56,1
			K3G 560-AP23 -31	56,1

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 560

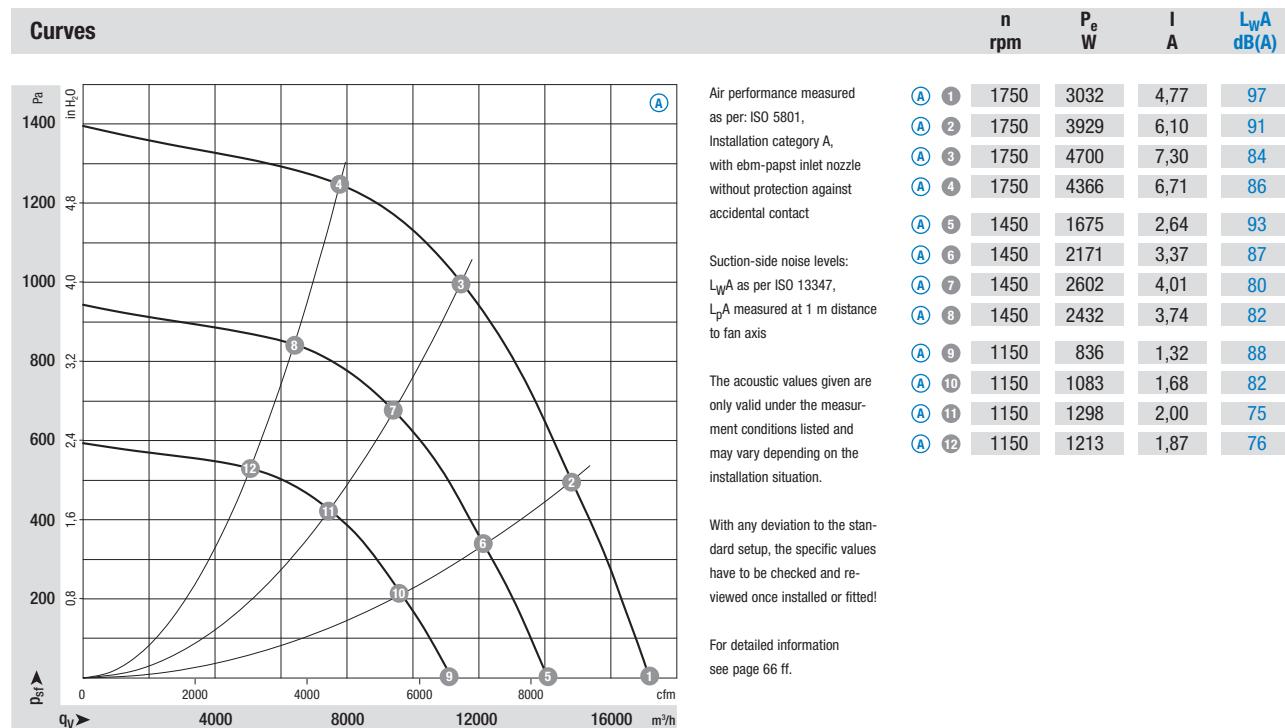


- **Material:** Support bracket: Steel, coated in black
Support plate: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "F"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor	VAC	Hz	rpm	W	A	°C	p. 64	
*3G 560	M3G 150-NA	Ⓐ	3~ 380-480	50/60	1750	4700	7,30	-25..+40	L5)

subject to alterations

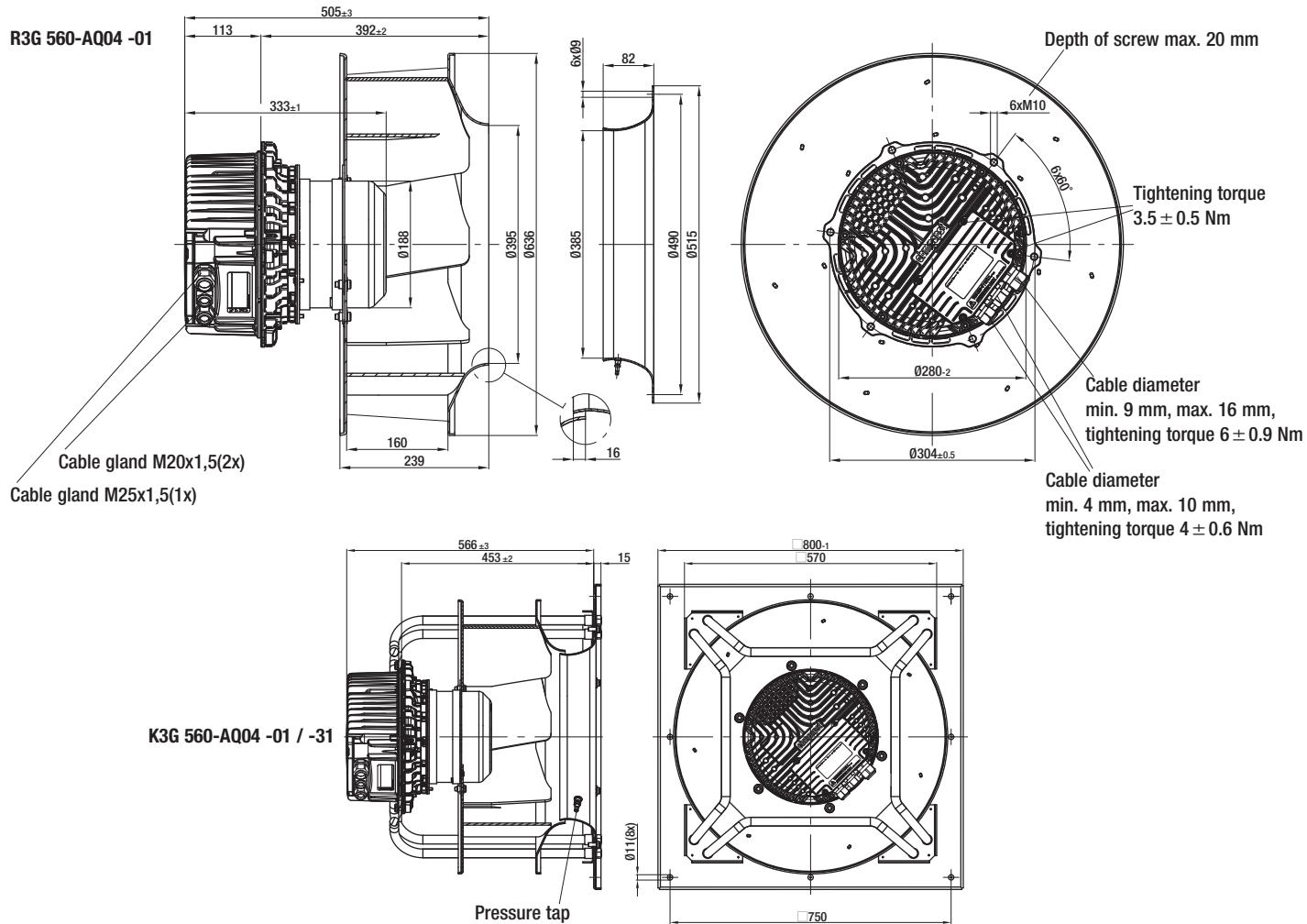
(1) Nominal data in operating point with maximum load and 400 VAC



- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** UL, CSA, GOST

Centrifugal fan	kg	Inlet nozzle with one pressure tap	Centrifugal module w. support bracket	kg	Centrifugal module w. supp. bracket (2)	kg
R3G 560-AQ04 -01	40,0	64030-2-4013	K3G 560-AQ04 -01	69,7	K3G 560-AQ04 -31	69,7

(2) Centrifugal module with higher protection against corrosion



EC centrifugal fan and modules

backward curved, Ø 630



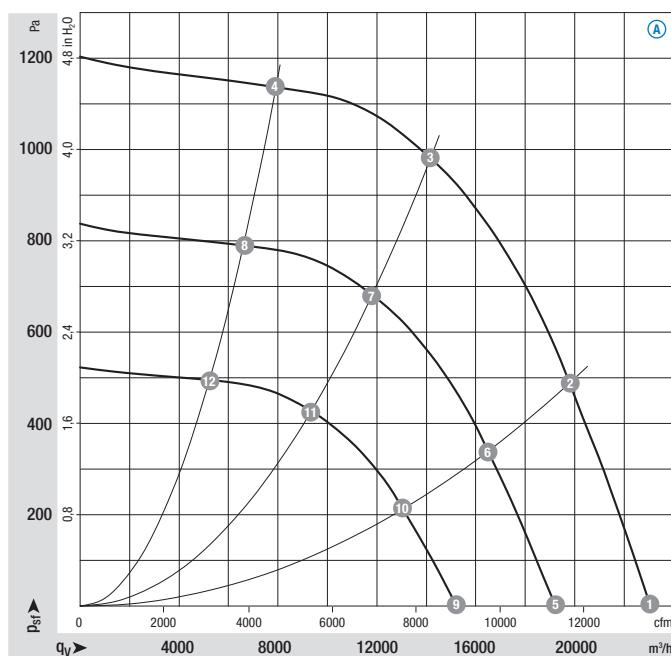
- **Material:** Support structure: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "F"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 64
*3G 630	M3G 200-HF	Ⓐ	3~ 380-480	50/60	1450	6140	9,90	-25..+40	L5)

Subject to alterations

(1) Nominal data in operating point with maximum load and 400 VAC

Curves



Air performance measured as per: ISO 5801,
Installation category A,
with ebm-papst inlet nozzle
without protection against
accidental contact

Suction-side noise levels:
 L_{WA} as per ISO 13347,
 L_pA measured at 1 m distance
to fan axis

The acoustic values given are
only valid under the measure-
ment conditions listed and
may vary depending on the
installation situation.

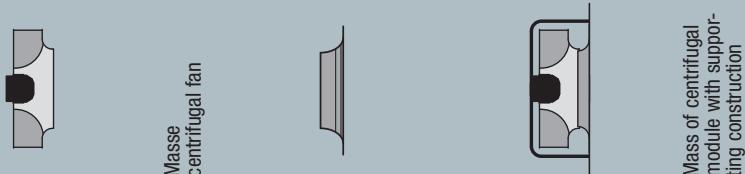
With any deviation to the stan-
dard setup, the specific values
have to be checked and re-
viewed once installed or fitted!

For detailed information
see page 66 ff.

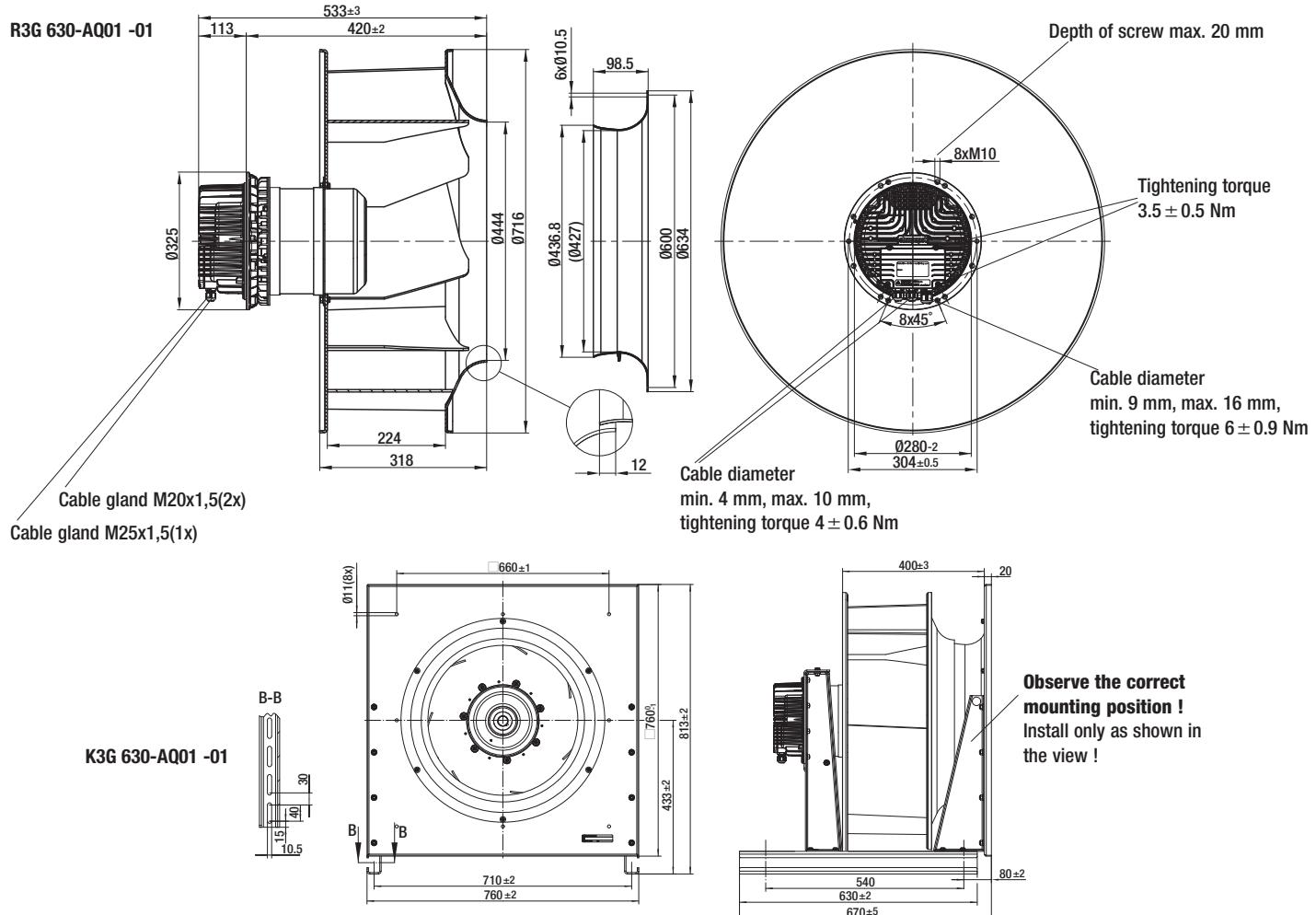
n
rpm P_e
W I
A L_{WA}
dB(A)

Ⓐ 1	1450	4116	6,75	95
Ⓐ 2	1450	5426	8,70	88
Ⓐ 3	1450	6140	9,90	84
Ⓐ 4	1450	4956	7,95	87
Ⓐ 5	1200	2314	3,79	90
Ⓐ 6	1200	3050	4,89	84
Ⓐ 7	1200	3450	5,54	80
Ⓐ 8	1200	2792	4,48	83
Ⓐ 9	960	1185	1,94	86
Ⓐ 10	960	1562	2,50	79
Ⓐ 11	960	1766	2,83	75
Ⓐ 12	960	1429	2,29	78

- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** UL, CSA, GOST applied for



Centrifugal fan	kg	Inlet nozzle with one pressure tap	Centrifugal module with support structure	kg
R3G 630-AQ01 -01	61,0	64040-2-4013	K3G 630-AQ01 -01	105,0



EC centrifugal fan and modules

backward curved, Ø 710

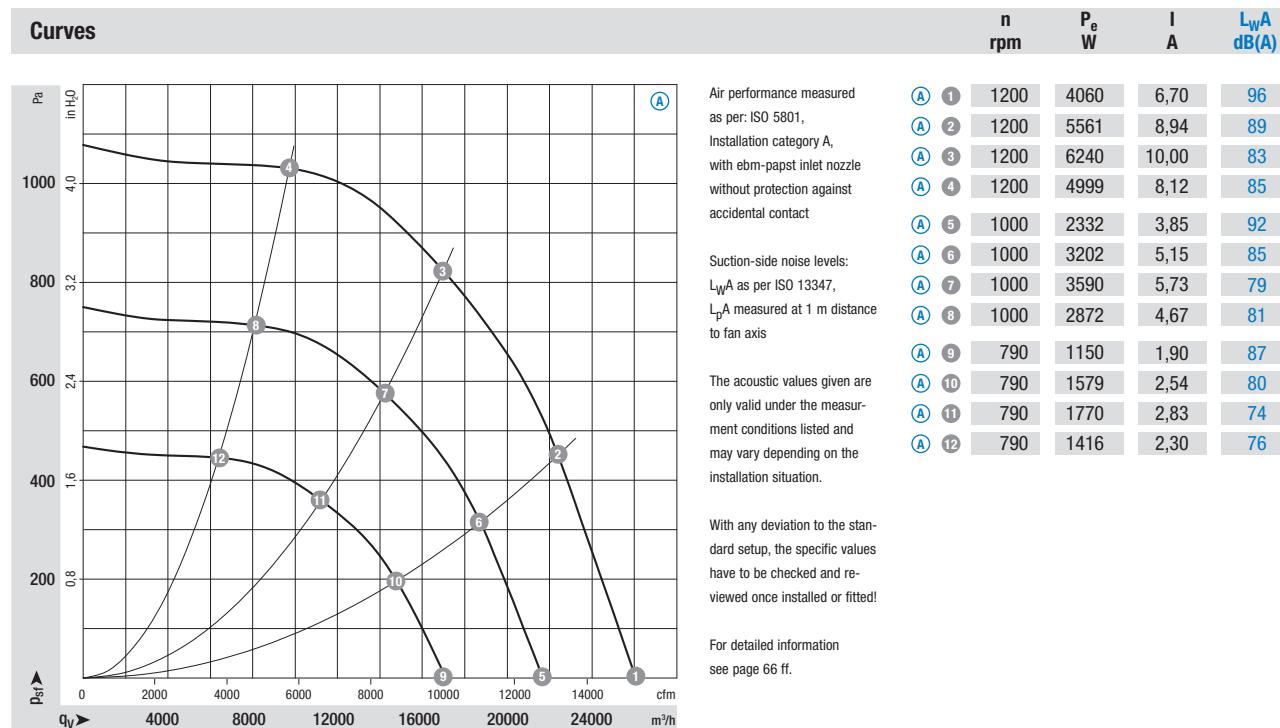


- **Material:** Support structure: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "F"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

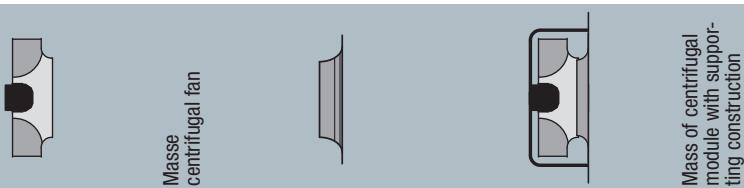
Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 64
*3G 710	M3G 200-LA	Ⓐ	3~ 380-480	50/60	1200	6240	10,00	-25..+40	L5)

subject to alterations

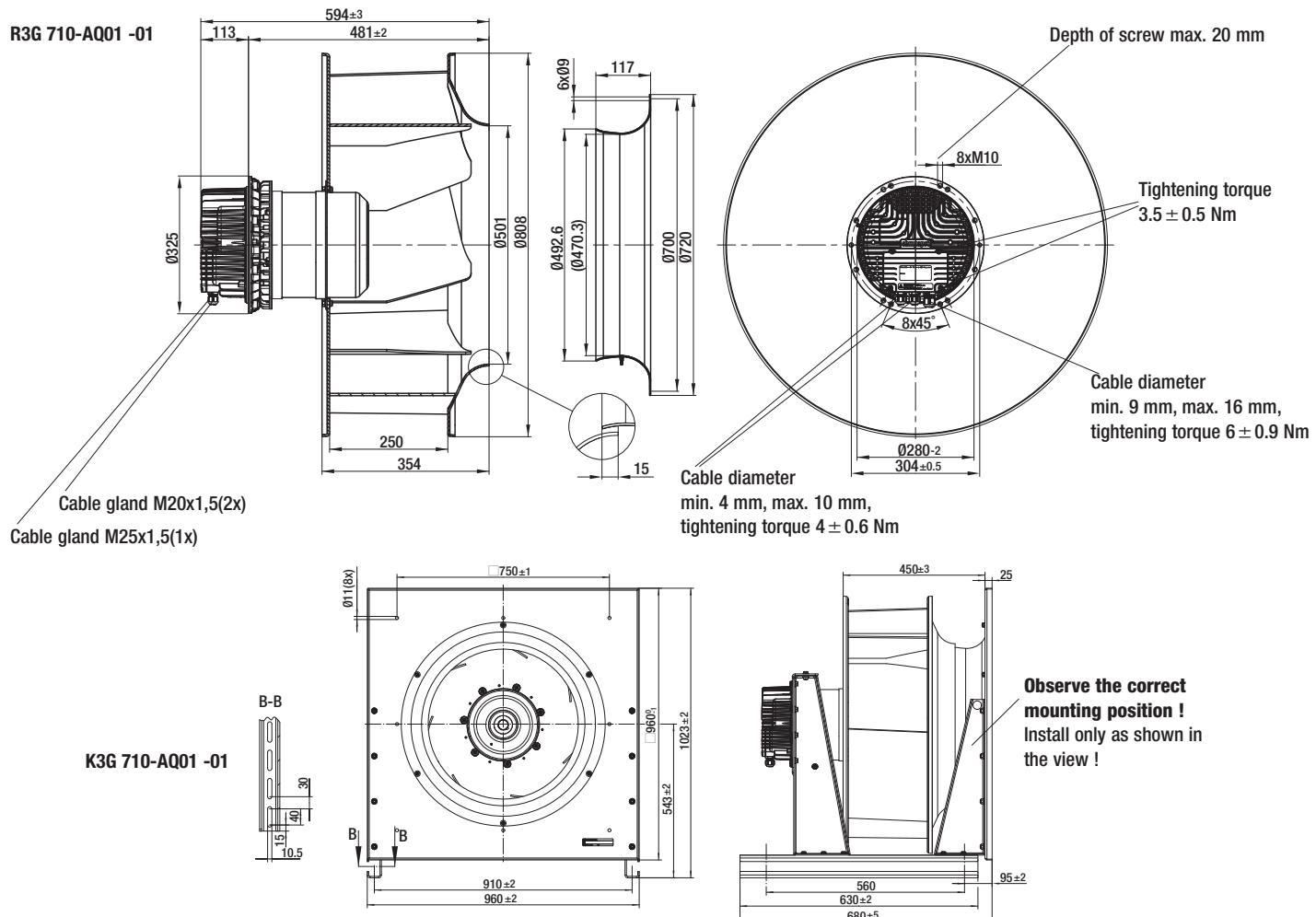
(1) Nominal data in operating point with maximum load and 400 VAC



- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** UL, CSA, GOST applied for

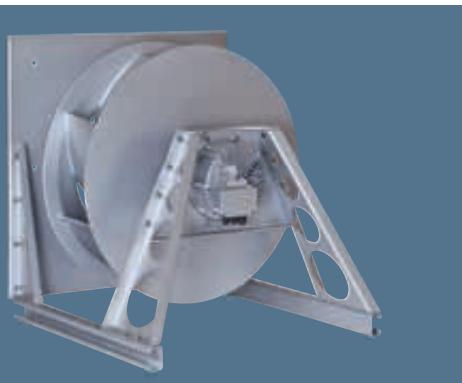


Centrifugal fan	kg	Inlet nozzle with one pressure tap	Centrifugal module with support structure	kg
R3G 710-AQ01 -01	73,0	71075-2-4013	K3G 710-AQ01 -01	130,0



EC centrifugal fan and modules

backward curved, Ø 800

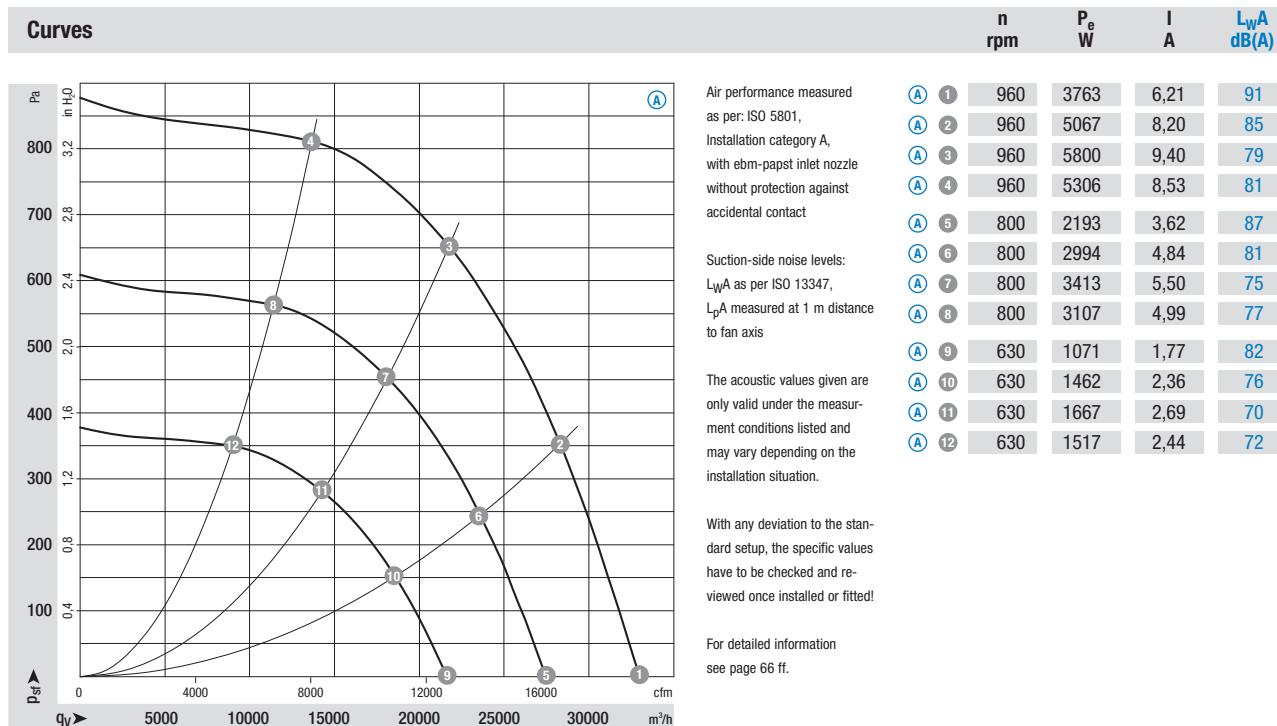


- **Material:** Support structure: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "F"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

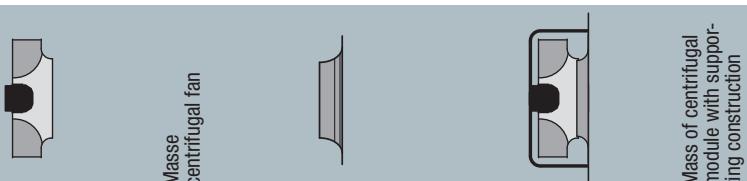
Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 64
*3G 800	M3G 200-QA	Ⓐ	3~ 380-480	50/60	960	5800	9,40	-25...+40	L5)

subject to alterations

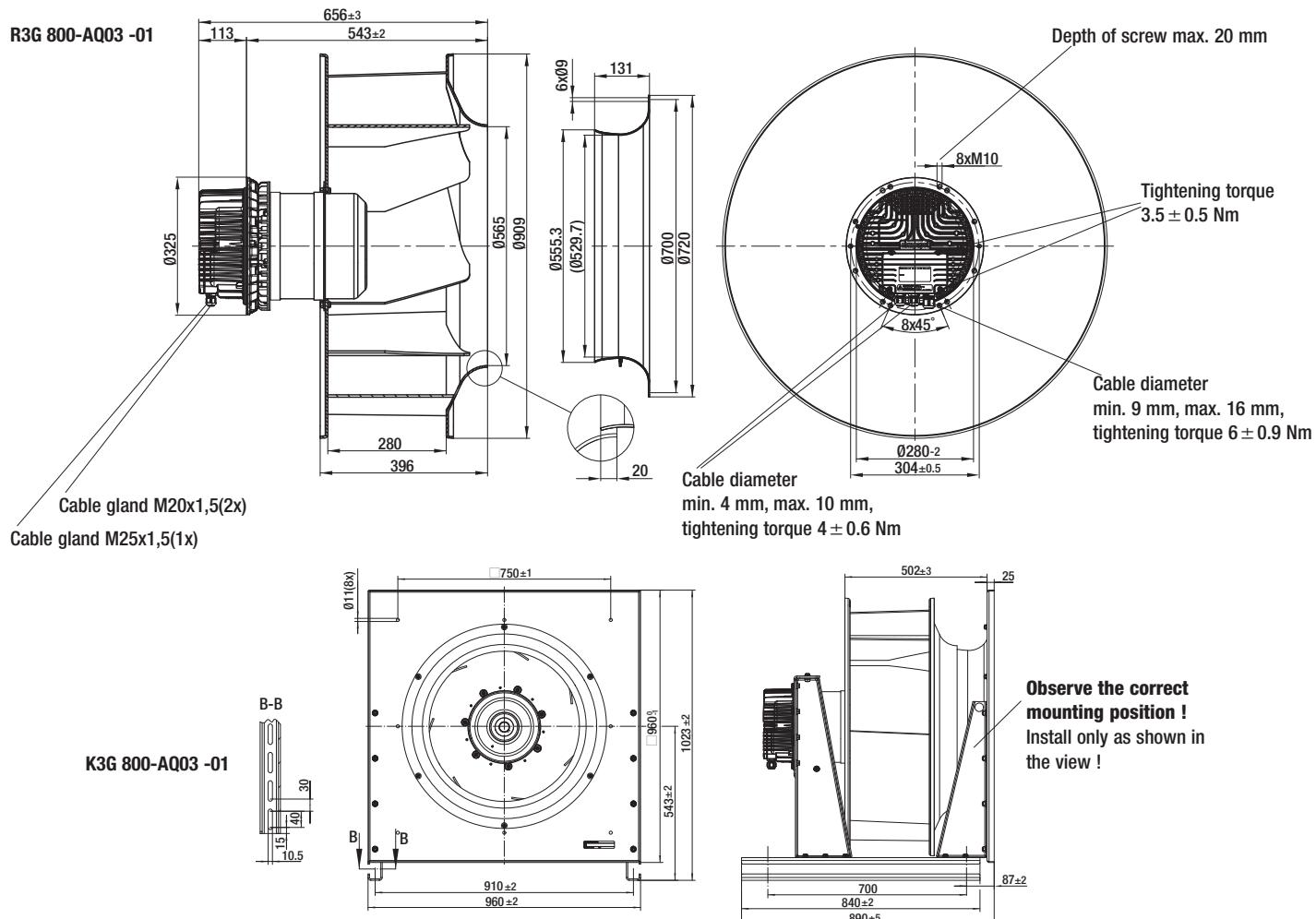
(1) Nominal data in operating point with maximum load and 400 VAC



- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** UL, CSA, GOST applied for



Centrifugal fan	kg	Inlet nozzle with one pressure tap	Centrifugal module with support structure	kg
R3G 800-AQ03 -01	97,0	80075-2-4013	K3G 800-AQ03 -01	158,0



EC centrifugal fan and modules

backward curved, Ø 900

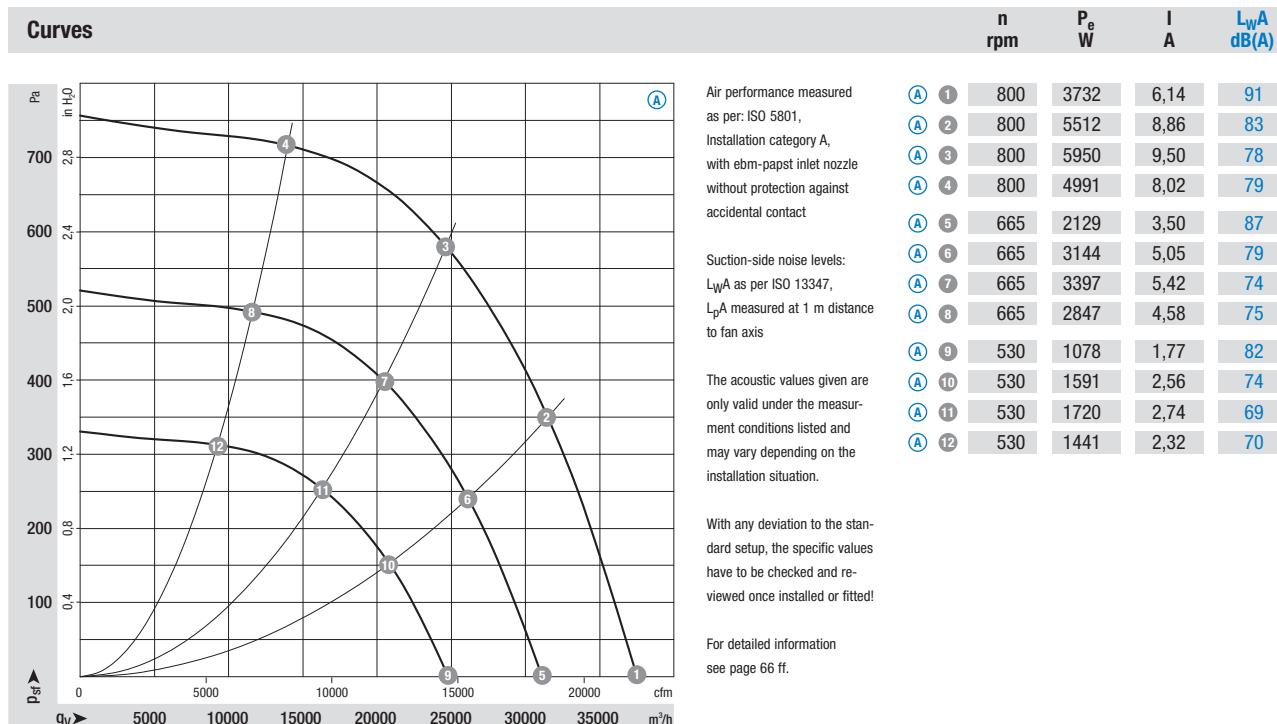


- **Material:** Support structure: Sheet steel, hot-galvanised
Impeller: Sheet aluminium, welded
Rotor: Coated in black
Electronics enclosure: Die-cast aluminium
- **Number of blades:** 7
- **Direction of rotation:** Clockwise, seen on rotor
- **Type of protection:** IP 54 (acc. to EN 60529)
- **Insulation class:** "F"
- **Mounting position:** Shaft horizontal or rotor on bottom; rotor on top on request
- **Condensate discharges:** Rotor-side
- **Mode of operation:** Continuous operation (S1)
- **Bearings:** Maintenance-free ball bearings

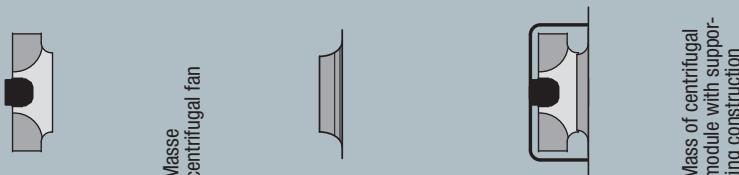
Nominal data		Curve	Nominal voltage range	Frequency	Speed/rpm ⁽¹⁾	Max. input power ⁽¹⁾	Max. current draw ⁽¹⁾	Perm. amb. temp.	Electr. connection
Type	Motor		VAC	Hz	rpm	W	A	°C	p. 64
*3G 900	M3G 200-QA	Ⓐ	3~ 380-480	50/60	800	5950	9,50	-25...+40	L5)

subject to alterations

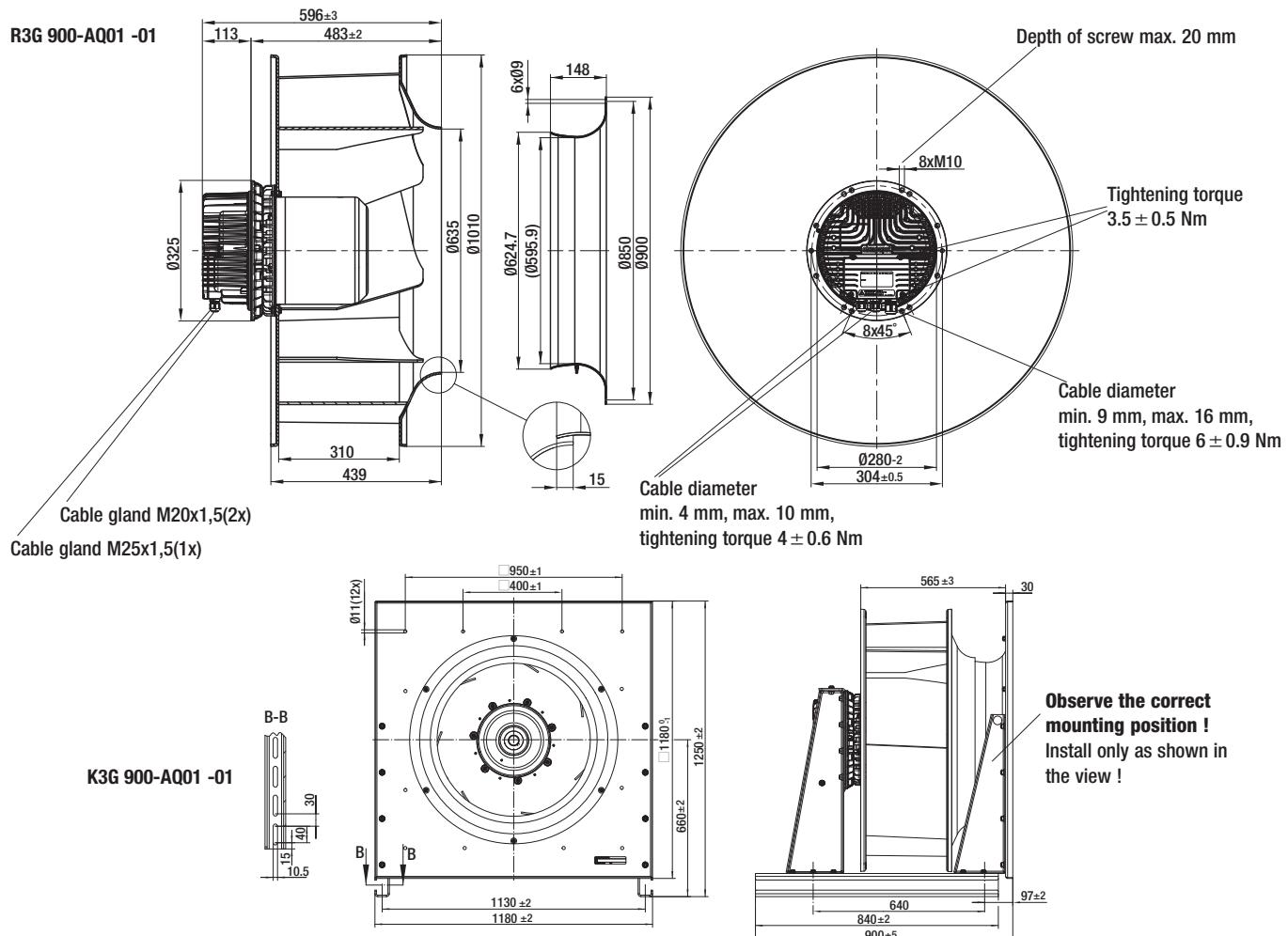
(1) Nominal data in operating point with maximum load and 400 VAC



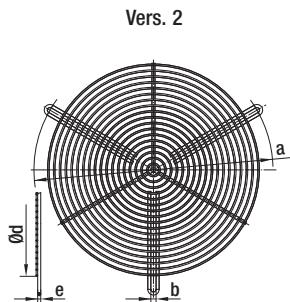
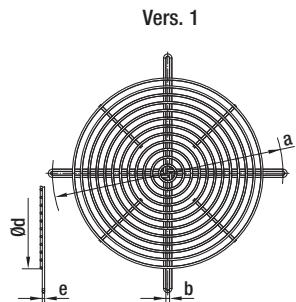
- **Technical features:**
 - PFC (passive)
 - Integrated PID controller
 - Control input 0-10 VDC bzw. 4-20 mA
 - Input for sensor 0-10 V or 4-20 mA
 - Slave output 0-10 V max. 3 mA
 - Output 20 VDC ($\pm 20\%$) max. 50 mA
 - Output 10 VDC ($+10\%$) max. 10 mA
 - RS485 MODBUS
 - Motor current limitation, Alarm relay
- **EMC:** Interference emission acc. to EN 61000-6-3
Interference immunity acc. to EN 61000-6-2
Harmonics acc. to EN 61000-3-2/3
- **Leakage current:** < 3,5 mA acc. to EN 61800-5-1
- **Connection leads:** Via terminal strip
- **Protection class:** I (acc. to EN 61800-5-1)
- **Product conforming to standards:** CE
- **Approvals:** UL, CSA, GOST applied for



Centrifugal fan	kg	Inlet nozzle with one pressure tap	Centrifugal module with support structure	kg
R3G 900-AQ01 -01	107,0	90075-2-4013	K3G 900-AQ01 -01	194,0



Accessories

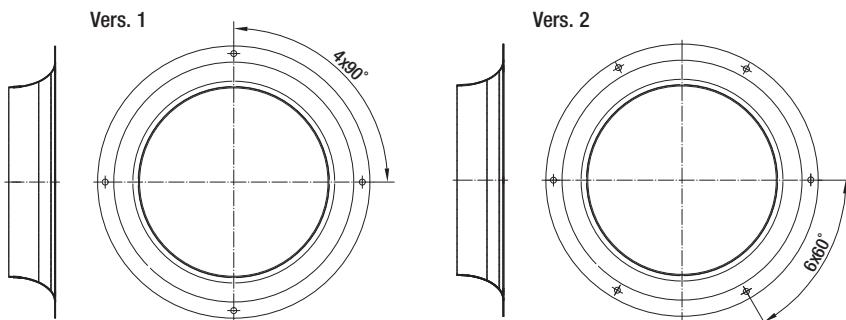


- **Material:** sheet steel, plastic coated, silver-metallic gloss

Air intake guard grilles for backward curved centrifugal fans (according to EN 294)

Part no.	Size	Vers.	a	b	d	e	Strut pitch
78129-2-4039	250	1	260	4,5	191	2,8	4 x 90°
78130-2-4039	280	1	280	4,5	229	2,8	4 x 90°
78131-2-4039	310	1	325	4,5	248	2,8	4 x 90°
78132-2-4039	355	1	345	4,5	305	2,8	4 x 90°
78133-2-4039	400	2	390	8,5	343	3,8	3 x 120°
78134-2-4039	450	2	430	8,5	381	3,8	3 x 120°
78139-2-4039	500	2	445	8,5	410	3,8	3 x 120°
78137-2-4039	560	2	490	8,5	430	3,8	3 x 120°

subject to alterations



- **Material:** galvanised sheet steel

Inlet nozzles without measuring device for backward curved centrifugal fans

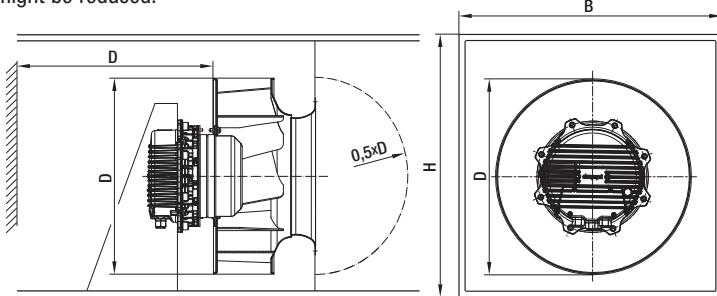
Part no.	Size	Vers.	For dimensions, see
25070-2-4013	250	1	page 11
28070-2-4013	280	1	page 15
31570-2-4013	310	1	page 21
35670-2-4013	355	1	page 29
40070-2-4013	400	2	page 35
45070-2-4013	450	2	page 39
63072-2-4013	500	2	page 45
63071-2-4013	560	2	page 49
63070-2-4013	630	2	page 53
71070-2-4013	710	2	page 55
80070-2-4013	800	2	page 57
90070-2-4013	900	2	page 59

subject to alterations

Accessories

Effects of installation space

When mounting our product in a rectangular box, air performance might be reduced.



d_h = Hydraulic diameter

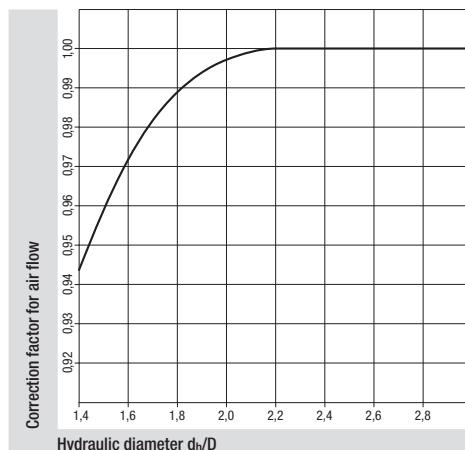
$$\text{Formula: } d_h = 2 \times B \times H / (B + H)$$

B = Width of box

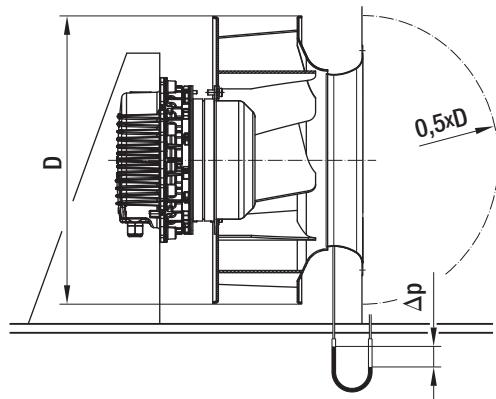
H = Height of box

D = Outer diameter of the fan

Curve



Air flow determination:



The differential pressure approach compares the static pressure before the inlet nozzle with the static pressure inside the inlet nozzle. Air flow can be calculated on the basis of the differential pressure (difference in pressure of the static pressures) in keeping with the following equation:

$$q_v = k \cdot \sqrt{\Delta p}$$

q_v in [m^3/h] and Δp in [Pa]

If constant air flow is to be controlled to, then the nozzle pressure has to be kept constant:

$$\Delta p = q_v^2 : k^2$$

k takes into account the specific nozzle characteristics.

Differences in static pressure are measured in 1/4 measuring point(s) along the circumference of the inlet nozzle. Connection on the customer side is accomplished via a pre-mounted T tube connector. This tube connector is suited for pneumatic hoses with an internal diameter of 4 mm.

Inlet nozzles with measuring device to determine air flow for backward curved centrifugal fans

Part no.	Part no.	Size	k-value	For dimensions, see
25075-2-4013 ⁽¹⁾	25080-2-4013 ⁽²⁾	250	70	page 11
28075-2-4013 ⁽¹⁾	28080-2-4013 ⁽²⁾	280	93	page 15
31575-2-4013 ⁽¹⁾	31580-2-4013 ⁽²⁾	310	116	page 21
35675-2-4013 ⁽¹⁾	35680-2-4013 ⁽²⁾	355	148	page 29
40075-2-4013 ⁽¹⁾	40080-2-4013 ⁽²⁾	400	188	page 35
45075-2-4013 ⁽¹⁾	45080-2-4013 ⁽²⁾	450	240	page 39
64025-2-4013 ⁽¹⁾	64002-2-4013 ⁽²⁾	500	281	page 45
64030-2-4013 ⁽¹⁾	64001-2-4013 ⁽²⁾	560	348	page 49
64040-2-4013 ⁽¹⁾	64000-2-4013 ⁽²⁾	630	438	page 53
71075-2-4013 ⁽¹⁾	71080-2-4013 ⁽²⁾	710	545	page 55
80075-2-4013 ⁽¹⁾	80080-2-4013 ⁽²⁾	800	695	page 57
90075-2-4013 ⁽¹⁾	90080-2-4013 ⁽²⁾	900	900	page 59

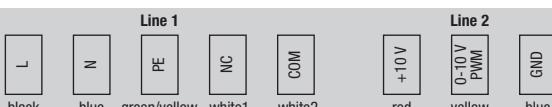
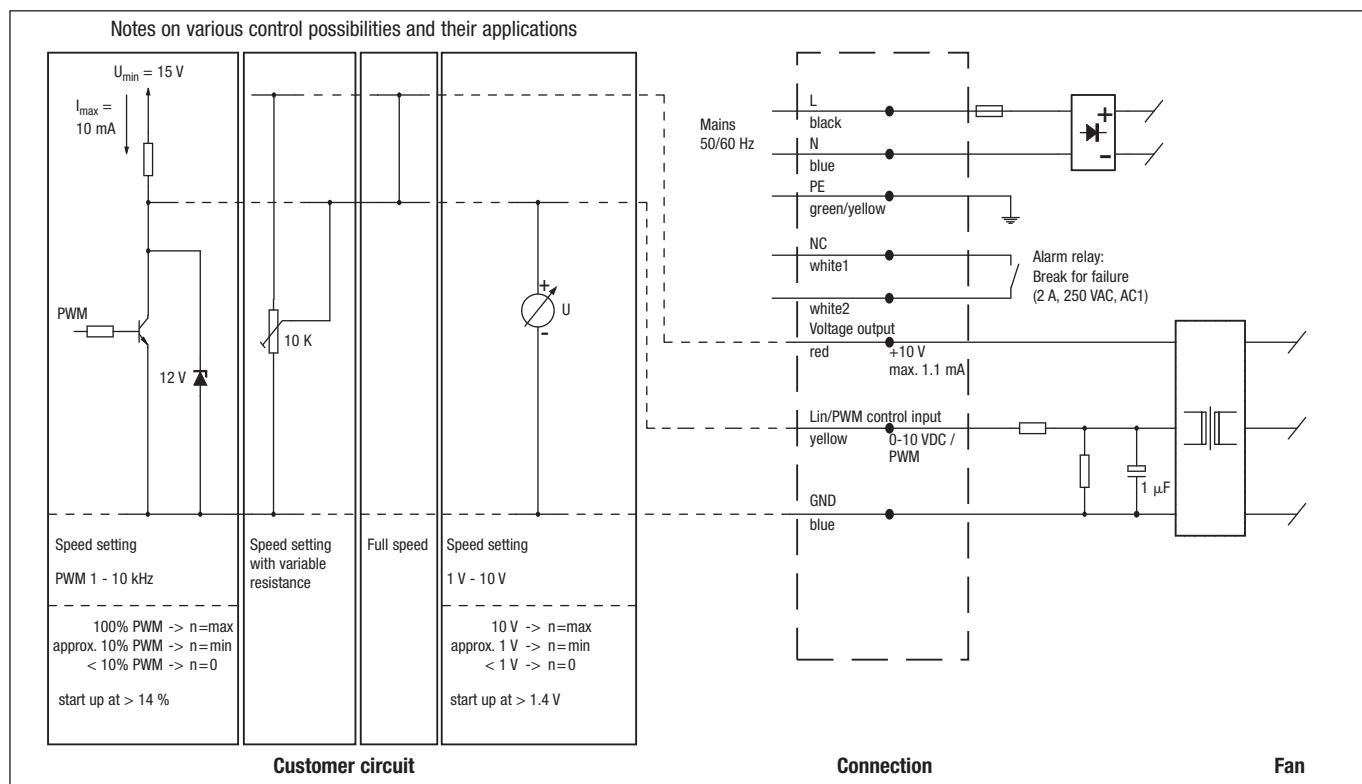
subject to alterations

⁽¹⁾ with one pressure tap

⁽²⁾ with piezometer ring (4 pressure taps connected by tubing)

Electrical connections EC

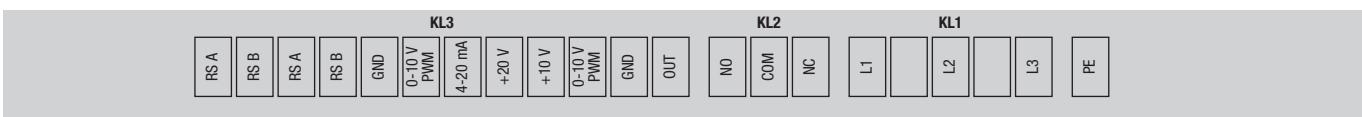
K1)



Line	Connection	Colour	Assignment / function
1	L	black	Mains 50/60 Hz, phase
	N	blue	Mains 50/60 Hz, neutral
	PE	green/yel	Protective earth
	NC	white1	Alarm relay, break for failure
	COM	white2	Alarm relay, COMMON

Line	Connection	Colour	Assignment / function
2	+10 V	red	Voltage output +10 V max. 1.1 mA
	0-10 V / PWM	yellow	Control input (Impedance 100 k Ω)
	GND	blue	GND

L6)



Connector	Connection	Assignment / function
PE	PE	Protective earth
KL1	L3	Mains; L3
	L2	Mains; L2
	L1	Mains; L1
KL2	NC	Alarm relay, break for failure
	COM	Alarm relay, COMMON (2A, 250 VAC, AC1)
	NO	Alarm relay, make for failure

Connector	Connection	Assignment / function
KL3	OUT	Master output 0-10 V max. 3 mA
	GND	GND
	0-10 V / PWM	Control / Actual value input (impedance 100 kΩ)
	+10 V	Supply for external potentiometer, 10 VDC (+10 %) max. 10 mA
	+20 V	Supply for external sensor, 20 VDC (±20 %) max. 50 mA
	4-20 mA	Control / Actual value input
	0-10 V / PWM	Control / Actual value input
	GND	GND
	RSB	RS485 interface for MODBUS RTU; RS B
	RSA	RS485 interface for MODBUS RTU; RS A
	RSB	RS485 interface for MODBUS RTU; RS B
	RSA	RS485 interface for MODBUS RTU; RS A

L7)

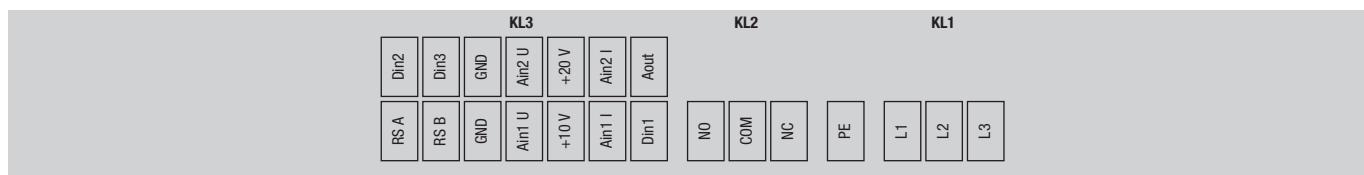


Connector	Connection	Assignment / function
PE	PE	Protective earth
KL1	N	Mains 50/60 Hz. neutral
	L	Mains 50/60 Hz. phase
KL2	NC	Alarm relay, break for failure
	COM	Alarm relay, COMMON (2A, 250 VAC, AC1)
	NO	Alarm relay, make for failure

Connector	Connection	Assignment / function
KL3	OUT	Master output 0-10 V max. 3 mA
	GND	GND
	0-10 V / PWM	Control / Actual value input (impedance 100 kΩ)
	+10 V	Supply for external potentiometer, 10 VDC (+10 %) max. 10 mA
	+20 V	Supply for external sensor, 20 VDC (±20 %) max. 50 mA
	4-20 mA	Control / Actual value input
	0-10 V / PWM	Control / Actual value input
	GND	GND
	RSB	RS485 interface for MODBUS RTU; RS B
	RSA	RS485 interface for MODBUS RTU; RS A
	RSB	RS485 interface for MODBUS RTU; RS B
	RSA	RS485 interface for MODBUS RTU; RS A

Electrical connections EC

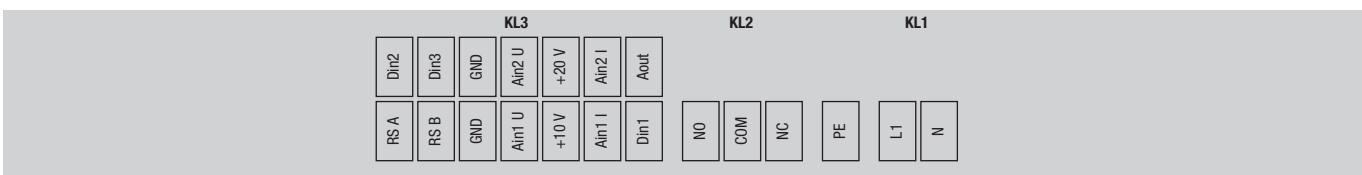
L5)



Connector	Connection	Assignment / function
KL1	L3	Mains; L3
	L2	Mains; L2
	L1	Mains; L1
PE	PE	Protective earth
KL2	NC	Alarm relay, break for failure
	COM	Alarm relay, COMMON (2A, 250 VAC, AC1)
	NO	Alarm relay, make for failure

Connector	Connection	Assignment / function
KL3	Din1	Digital input 1 (enabling / disabling of electronics),, Enabling: Pin open or applied voltage 5..50 VDC Disabling: Bridge to GND or applied voltage < 1 VDC
	Ain1 I	Analogue set value input, 4-20 mA (impedance 100 Ω), only to be used as alternative to terminal Ain1 U
	+10 V	Supply for external potentiometer, 10 VDC (±3 %) max. 10 mA
	Ain1U	Analogue set value input, 0-10 V (impedance 100 kΩ), only to be used as alternative to terminal Ain1 I
	GND	GND
	RSB	RS485 interface for MODBUS RTU; RS B
	RSA	RS485 interface for MODBUS RTU; RS A
	Aout	Analogue output 0-10 V max. 5 mA, reading of current motor speed / current motor control factor
	Ain2 I	Analog. actual value input, 4-20mA (impedance 100Ω), only to be used as alternative to terminal Ain2 U
	+20 V	Supply for external sensor, 20 VDC (+25 % / -10%) max. 40 mA
	Ain2 U	Analog. actual value input, 0-10 V (impedance 100 kΩ), only to be used as alternative to terminal Ain2 I
	GND	GND
	Din3	Digital input 3 (switch Normal / Inverse), The preset effective direction of the integrated controller can be selected via BUS or via digital input Normal/Inverse. Normal: Pin open or applied voltage 5...50 VDC Inverse: Bridge to GND or applied voltage < 1 VDC
	Din2	Digital input 2 (switch Day / Night), The preset set of parameters can be selected via BUS or via digital input Day/Night. Day: Pin open or applied voltage 5...50 VDC Night: Bridge to GND or applied voltage < 1 VDC

L9)



Connector	Connection	Assignment / function
KL1	N	Mains; neutral
	L1	Mains; L1
PE	PE	Protective earth
KL2	NC	Alarm relay, break for failure
	COM	Alarm relay, COMMON (2A, 250 VAC, AC1)
	NO	Alarm relay, make for failure

Connector	Connection	Assignment / function
KL3	Din1	Digital input 1 (enabling / disabling of electronics), Enabling: Pin open or applied voltage 5...50 VDC Disabling: Bridge to GND or applied voltage < 1 VDC
	Ain1 I	Analogue set value input, 4-20 mA (impedance 100 Ω), only to be used as alternative to terminal Ain1 U
	+10 V	Supply for external potentiometer, 10 VDC (±3 %) max. 10 mA
	Ain1U	Analogue set value input, 0-10 V (impedance 100 kΩ), only to be used as alternative to terminal Ain1 I
	GND	GND
	RSB	RS485 interface for MODBUS RTU; RS B
	RSA	RS485 interface for MODBUS RTU; RS A
	Aout	Analogue output 0-10 V max. 5 mA, reading of current motor speed / current motor control factor
	Ain2 I	Analog. actual value input, 4-20mA (impedance 100Ω), only to be used as alternative to terminal Ain2 U
	+20 V	Supply for external sensor, 20 VDC (+25 % / -10%) max. 40 mA
	Ain2 U	Analog. actual value input, 0-10 V (impedance 100 kΩ), only to be used as alternative to terminal Ain2 I
	GND	GND
	Din3	Digital input 3 (switch Normal / Inverse), The preset effective direction of the integrated controller can be selected via BUS or via digital input Normal/Inverse.
		Normal: Pin open or applied voltage 5...50 VDC Inverse: Bridge to GND or applied voltage < 1 VDC
	Din2	Digital input 2 (switch Day / Night), The preset set of parameters can be selected via BUS or via digital input Day/Night.
		Day: Pin open or applied voltage 5...50 VDC Night: Bridge to GND or applied voltage < 1 VDC

Technical parameters & scope



High standards for all ebm-papst products

Here at ebm-papst, we constantly strive to further improve our products in order to be able to offer you the best possible product for your application. Careful monitoring of the market ensures that technical innovations are reflected in the improvements of our products.

Based on the technical parameters listed below and the ambience you want our product to operate in, we here at ebm-papst can always work out the best solution for your specific application.

General performance parameters

Any deviations from the technical data and parameters described here are listed on the product-specific data sheet.

Type of protection

The type of protection is specified in the product-specific data sheets.

Insulation class

The insulation class is specified in the product-specific data sheets.

Mounting position

The mounting position is specified in the product-specific data sheets.

Condensate discharge holes

Information on the condensate discharge holes is provided in the product-specific data sheets.

Mode of operation

The mode of operation is specified in the product-specific data sheets.

Protection class

The protection class is specified in the product-specific data sheets.

Service life

The service life of ebm-papst products depends on two major factors:

- The service life of the insulation system
- The service life of the bearing system

The service life of the insulation system mainly depends on voltage level, temperature and ambient conditions, such as humidity and condensation.

The service life of the bearing system depends mainly on the thermal load on the bearing.

The majority of our products use maintenance-free ball bearings for any mounting position possible. As an option, sleeve bearings can be used, which is indicated on the product-specific data sheet wherever applicable.

The service life L10 of the ball bearings can be taken as approx. 40,000 operating hours at an ambient temperature of 40 °C, yet this estimate can vary according to the actual ambient conditions.

We will gladly provide you with a lifetime calculation taking into account your specific operating conditions.

Motor protection / thermal protection

Information on motor protection and thermal protection is provided in the product-specific data sheets.

Depending on motor type and field of application, the following protective features are realised:

- Thermal overload protection (TOP), either in-circuit or external
- PTC with electronic diagnostics
- Impedance protection
- Thermal overload protection (TOP) with electronic diagnostics
- Current limitation via electronics

If an external TOP is connected, the customer has to make sure to connect a conventional trigger device for switching it off.

Products without fitted TOP and without protection against improper use, a motor protection complying with the valid standards has to be installed.

*Left: Endurance test room
Middle: Shock test
Right: Chamber test rig*



Mechanical strain / performance parameters

All ebm-papst products are subjected to comprehensive tests complying with the normative specifications. In addition to this, the tests also reflect the vast experience and expertise of ebm-papst.

Vibration test

Vibration tests are carried out in compliance with

- Vibration test in operation according to DIN IEC 68, parts 2-6
- Vibration test at standstill according to DIN IEC 68, parts 2-6

Shock load

Shock load tests are carried out in compliance with

- Shock load according to DIN IEC 68, parts 2-27

Balancing quality

Testing the balancing quality is carried out in compliance with

- Residual imbalance according to DIN ISO 1940
- Standard balancing quality level G 6.3

Should you require a higher balancing quality level for your specific application, please let us know and specify this when ordering your product.

Chemo-physical strain / performance parameters

Should you have questions about chemo-physical strain, please direct them to your ebm-papst contact.

Fields of application, industries and applications

Our products are used in various industries and applications:

Ventilation, air-conditioning and refrigeration technology, clean room technology, automotive and rail technology, medical and laboratory technology, electronics, computer and office technology, telecommunications, household appliances, heating, machines and plants, drive engineering.

Our products are not designed for use in the aviation and aerospace industry!

Legal and normative directives

The products described in this catalogue are designed, developed and produced in keeping with the standards in place for the relevant product and, if known, the conditions governing the relevant fields of application.

Standards

Information on standards is provided in the product-specific data sheets.

EMC

Information on EMC standards is provided in the product-specific data sheets.

Complying with the EMC standards has to be established on the final appliance, as different mounting situations can result in changed EMC properties.

Leakage current

Information on the leakage current is provided in the product-specific data sheets.

Measuring is according to IEC 60990.

Approvals

In case you require a specific approval for your ebm-papst product (VDE, UL, GOST, CCC, CSA, etc.) please let us know.

Most of our products can be supplied with the relevant approval.

Information on existing approvals is provided in the product-specific data sheets.

Air performance measurements

All air performance measurements are carried out on suction side and on chamber test beds conforming to the specifications as per ISO 5801 and DIN 24163. The fans under test are installed in the measuring chamber at free air intake and exhaust (installation category A) and are operated at nominal voltage, with AC also at nominal frequency, and without any additional components such as guard grilles.

As required by the standard, the air performance curves correspond to an air density of 1.2 kg/m³.

Room for precision noise measuring



■ Measurement conditions for air and noise measurement

ebm-papst products are measured under the following conditions:

- Axial and diagonal fans in direction of rotation "V" in full nozzle and without guard grille
- Backward curved centrifugal fans, free-running and with inlet nozzle
- Forward curved single and dual inlet centrifugal fans with housing

■ Noise measurements

All noise measurements are carried out in low-reflective test rooms with reverberant floor. Thus the ebm-papst acoustic test chambers meet the requirements of precision class 1 according to DIN EN ISO 3745. For noise measurement, the fans being tested are placed in a reverberant wall and operated at nominal voltage (for AC, also at nominal frequency) without additional attachments such as the guard grille.

Sound pressure level and sound level

All acoustic values are established according to ISO 13347, DIN 45635 and ISO 3744/3745 to accuracy class 2 and given in A-rated form.

When the sound pressure level (L_p) is measured, the microphone is on the intake side of the fan being tested, usually at a distance of 1 m on the fan axis.

To measure the sound power level (L_w), 10 microphones are distributed over an enveloping surface on the intake side of the fan being tested (see graphic). The sound power level measured can be roughly calculated from the sound pressure level by adding 7 dB.

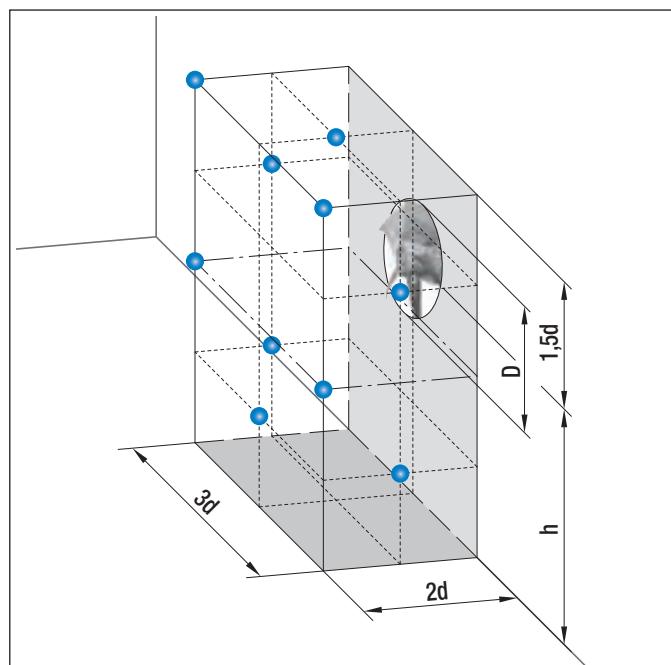
Measuring configuration as per ISO 13347-3 respectively DIN 45635-38:

- 10 measuring points

$$d \geq D$$

$$h = 1,5d \dots 4,5d$$

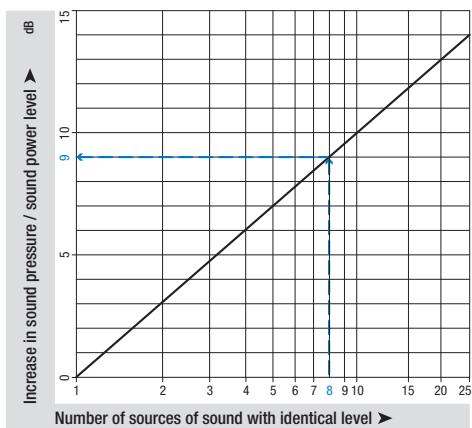
$$\text{Measurement area } S = 6d^2 + 7d(h + 1,5d)$$



Adding multiple noise sources with the same level

Adding 2 noise sources with the same volume results in a level increase of approx. 3 dB. The noise characteristics of multiple identical fans can be determined in advance based on the noise values specified in the data sheet. This is shown in the diagram opposite.

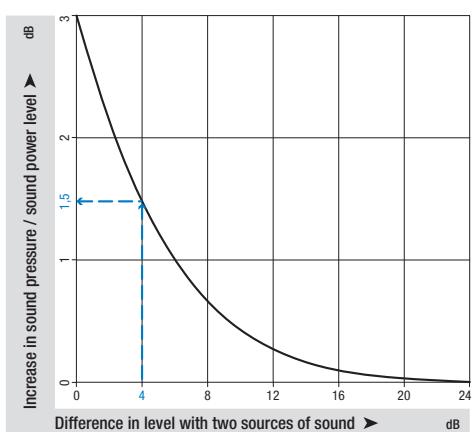
Example: 8 A3G800 axial fans are on a condenser. According to the data sheet, the sound pressure level of a fan is approximately 75 dB(A). The level increase measured from the diagram is 9 dB. Thus the overall sound level of the installation can be expected to be 84 dB(A).



Adding two noise sources with different levels

The acoustic performance of two different fans can be predetermined based on the sound levels given in the data sheet. This is shown in the diagram opposite.

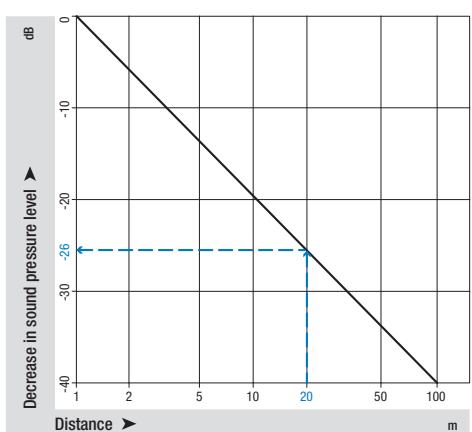
Example: There is an axial fan A3G800 with a sound pressure level of 75 dB(A) at the operating point and an axial fan A3G710 with 71 dB(A) in a ventilation unit. The level difference is 4 dB. The level increase can now be read in the diagram as approx. 1.5 dB. This means that the overall sound level of the unit can be expected to be 76.5 dB(A).



Distance laws

Sound power level is independent of distance to the sound source. In contrast to this, sound pressure level decreases the further away the noise source is. The adjacent diagram shows the decrease in level under far sound field conditions. Far sound field conditions apply whenever the distance between microphone and fan is big when compared to fan diameter and wavelength to be considered. For more information on far sound field, please consult the relevant literature on this complex topic. Per doubling of distance, the level in the far sound field decreases by 6 dB. In the near field of the fan, other correlations apply and the decrease in levels can be considerably smaller. The following example only applies to far sound field conditions and can vary strongly depending on the installation effects:

With an axial fan A3G300, a sound pressure level of 65 dB(A) was measured at a distance of 1 m. According to the adjacent diagram, at a distance of 20 m we would get a reduction by 26 dB, i.e. a sound pressure level of 39 dB(A).



-  fan agent
-  compact fan agent
-  motor specialist
-  motor agent

ebm-papst in Germany

Germany

ebm-papst Mulfingen GmbH & Co. KG

Bachmühle 2
D-74673 Mulfingen
Phone +49 7938 81-0
Fax +49 7938 81-110
info1@de.ebmpapst.com

www.ebmpapst.com

ebm-papst St. Georgen GmbH & Co. KG

Hermann-Papst-Straße 1
D-78112 St. Georgen
Phone +49 7724 81-0
Fax +49 7724 81-1309
info2@de.ebmpapst.com

www.ebmpapst.com

ebm-papst Landshut GmbH

Hofmark-Aich-Straße 25
D-84030 Landshut
Phone +49 871 707-0
Fax +49 871 707-465
info3@de.ebmpapst.com

www.ebmpapst.com

Berlin
Dipl.-Ing. (TH) Jens Duchow
Händelstraße 7
D-16341 Panketal
Phone +49 30 944149-62
Fax +49 30 944149-63
Jens.Duchow@de.ebmpapst.com

Bielefeld
Dipl.-Ing. (FH) Wolf-Jürgen Weber
Niehausweg 13
D-33739 Bielefeld
Phone +49 5206 91732-31
Fax +49 5206 91732-35
Wolf-Juergen.Weber@de.ebmpapst.com

Dortmund
Dipl.-Ing. (FH) Hans-Joachim Pundt
Auf den Steinern 3
D-59519 Möhnesee-Völlinghausen
Phone +49 2925 800-407
Fax +49 2925 800-408
Hans-Joachim.Pundt@de.ebmpapst.com

Frankfurt
Dipl.-Ing. Christian Kleffmann
Dr.-Hermann-Krause-Straße 23
D-63452 Hanau
Phone +49 6181 1898-12
Fax +49 6181 1898-13
Christian.Kleffmann@de.ebmpapst.com

Halle
Dipl.-Ing. (TU) Michael Hanning
Lerchenneck 4
D-06198 Salzatal / OT Lieskau
Phone +49 345 55124-56
Fax +49 345 55124-57
Michael.Hanning@de.ebmpapst.com

Hamburg
Ingenieurbüro Breuell GmbH
Ing. Dirk Kahl
Elektroingenieur
Grützmühlenweg 40
D-22339 Hamburg
Phone +49 40 538092-19
Fax +49 40 538092-84
Dirk.Kahl@de.ebmpapst.com

Heilbronn / Heidelberg
Dipl.-Ing. Mark Gartner
Gehrweg 12
D-74199 Unterheinriet
Phone +49 7130 404569-1
Fax +49 7130 404569-2
Mark.Gartner@de.ebmpapst.com

Kassel
Dipl.-Ing. (FH) Ralph Brück
Hoherainstraße 3 b
D-35075 Gladbach
Phone +49 6462 4071-10
Fax +49 6462 4071-11
Ralph.Brueck@de.ebmpapst.com

Koblenz
Winfried Schaefer
Hinter der Kirch 10
D-56767 Uersfeld
Phone +49 2657 16-96
Fax +49 2657 16-76
Winfried.Schaefer@de.ebmpapst.com

Munich
Dipl.-Wirt.-Ing. (FH) Jens Peter
Uhlandstraße 6
D-74427 Fichtenberg
Phone +49 7971 260-180
Fax +49 7971 260-221
Jens.Peter@de.ebmpapst.com

Nuremberg
Dipl.-Wirt.-Ing. (FH) Axel Resch
Steinsfeldstraße 80
D-74626 Bretzfeld
Phone +49 7946 94401-02
Fax +49 7946 94401-03
Axel.Resch@de.ebmpapst.com

Offenburg
Dipl.-Ing. (FH) Ralf Braun
Hubenbeck 21
D-77704 Oberkirch
Phone +49 7802 9822-52
Fax +49 7802 9822-53
Ralf.Braun@de.ebmpapst.com

Stuttgart
Dipl.-Ing. (FH) Rudi Weinmann
Hindenburgstraße 100/1
D-73207 Plochingen
Phone +49 7153 9289-80
Fax +49 7153 9289-81
Rudi.Weinmann@de.ebmpapst.com

Ulm
M.Sc. Reinhard Sommerreißer
Am Silbermannpark 10
D-86161 Augsburg
Phone +49 821 6610-7023
Fax +49 821 6610-7024
Reinhard.Sommerreisser@de.ebmpapst.com

Distributors

Frankfurt
R.E.D. Handelsgesellschaft mbH
Gutenbergstraße 3
D-63110 Rodgau - Jügesheim
Phone +49 6106 841-0
Fax +49 6106 841-111
info@red-elektromechanik.de
www.red-elektromechanik.de

Hamburg
Breuell + Hilgenfeldt GmbH
Grützmühlenweg 40
D-22339 Hamburg
Phone +49 40 538092-20
Fax +49 40 538092-84
info@breuell-hilgenfeldt.de

Munich
A. Schweiger GmbH
Ohmstraße 1
D-82054 Sauerlach
Phone +49 8104 897-0
Fax +49 8104 897-90
info@schweiger-gmbh.de
www.schweiger-gmbh.com

● Express Service-Center (1 to 5 pieces)

North
Breuell + Hilgenfeldt GmbH
Grützmühlenweg 40
D-22339 Hamburg
Phone +49 40 538092-20
Fax +49 40 538092-84
ebmpapst@breuell-hilgenfeldt.de

South
HDS Ventilatoren Vertriebs GmbH
Glaswiesenstraße 1
D-74677 Dörzbach
Phone +49 7937 8033520
Fax +49 7937 8033525
info@hds-gmbh.net

ebm-papst in Europe

Europe

Austria

 ebm-papst Motoren & Ventilatoren GmbH
Straubingstraße 17
A-4030 Linz
Phone +43 732 321150-0
Fax +43 732 321150-20
info@at.ebmpapst.com
www.ebmpapst.at

Belarus

 ebm-papst Bel AgmbH
P.O. Box 117
BY-220138 Minsk
Phone +375 17 3851556
Fax +375 17 3851556
info@by.ebmpapst.com
www.ebmpapst.by

Belgium

 ebm-papst Benelux B.V.
Sales office Belgium-Luxemburg
Romeinsestraat 6/0101
Research Park Haasrode
B-3001 Heverlee-Leuven
Phone +32 16 396-200
Fax +32 16 396-220
info@be.ebmpapst.com
www.ebmpapst.be

Bulgaria

 ebm-papst Romania S.R.L.
Str. Tarnavei Nr. 20
RO-500327 Brasov
Phone +40 268 312-805
Fax +40 268 312-805
dudasludovic@xnet.ro

Croatia

 ebm-papst Industries Kft.
Ezred u. 2.
H-1044 Budapest
Phone +36 1 8722-190
Fax +36 1 8722-194
office@hu.ebmpapst.com

Czech Republic / Slovakia

 ebm-papst CZ s.r.o.
Kaštanová 34a
CZ-620 00 Brno
Phone +420 544 502-411
Fax +420 547 232-622
info@ebmpapst.cz
www.ebmpapst.cz

Denmark

 ebm-papst Denmark ApS
Vallensbækvej 21
DK-2605 Brøndby
Phone +45 43 631111
Fax +45 43 630505
mail@dk.ebmpapst.com
www.ebmpapst.dk

Estonia

 ebm-papst Oy, Eesti Filial
Kesk tee 13
Aaviku küla, Jüri Tehnopark
EST-75301 Rae Vald, Harjumaa
Phone +372 65569-78
Fax +372 65569-79
www.ebmpapst.ee

Finland

 ebm-papst Oy
Puistotie 1
FIN-02760 Espoo
Phone +358 9 887022-0
Fax +358 9 887022-13
mailbox@ebmpapst.fi
www.ebmpapst.fi

France

 ebm-papst sarl
ZI Nord - rue A. Mohler
BP 62
F-67212 Obernai Cedex
Phone +33 820 326266
Fax +33 3 88673883
info@ebmpapst.fr
www.ebmpapst.fr

Greece

 Helcoma
Th. Rotas & Co OE
Davaki 65
GR-17672 Kallithea-Attiki
Phone +30 210 9513-705
Fax +30 210 9513-490
contact@helcoma.gr
www.helcoma.gr

Hungary

 ebm-papst Industries Kft.
Ezred u. 2.
H-1044 Budapest
Phone +36 1 8722-190
Fax +36 1 8722-194
office@hu.ebmpapst.com

Iceland

 RJ Engineers
Stangarhyl 1a
IS-110 Reykjavik
Phone +354 567 8030
Fax +354 567 8015
rj@rj.is
www.rj.is

Ireland

 ebm-papst UK Ltd.
Chelmsford Business Park
GB-Chelmsford Essex CM2 5EZ
Phone +44 1245 468555
Fax +44 1245 466336
sales@uk.ebmpapst.com
www.ebmpapst.co.uk

AuBren Limited

 Portlaoise Business & Technology Park
Mountrath Road
IRL-Portlaoise, Co. Laois
Phone +353 57 8664343
Fax +353 57 8664346
sales@ie.aubren.com
www.aubren.com

Italy

 ebm-papst Srl
Via Cornaggia 108
I-22076 Mozzate (Co)
Phone +39 0331 836201
Fax +39 0331 821510
info@it.ebmpapst.com
www.ebmpapst.it

Macedonia

 ebm-papst Industries Kft.
Ezred u. 2.
H-1044 Budapest
Phone +36 1 8722-190
Fax +36 1 8722-194
office@hu.ebmpapst.com

-  fan agent
-  compact fan agent
-  motor specialist
-  motor agent

ebm-papst in Europe

Netherlands
 ebm-papst Benelux B.V.
 Engelseweg 127
 NL-5705 AC Helmond
Phone +31 492 502-900
Fax +31 492 502-950
verkoop@nl.ebmpapst.com
www.ebmpapst.nl

Norway
 ebm-papst AS
 P.B. 173 Holmlia
 N-1203 Oslo
Phone +47 22 763340
Fax +47 22 619173
mailbox@ebmpapst.no
www.ebmpapst.no

Poland
 ebm-papst Polska Sp. z o.o.
 ul. Annopol 4A
 PL-03236 Warszawa
Phone +48 22 6757819
Fax +48 22 6769587
office@ebmpapst.pl
www.ebmpapst.pl

Portugal
 ebm-papst (Portugal), Lda.
 Centro Empresarial de Alverca
 Rua de Adarse, Vale D'Ervas
Corpo D / Fracção 3
P-2615-178 Alverca do Ribatejo
Phone +351 218 394 880
Fax +351 218 394 759
info@pt.ebmpapst.com
www.ebmpapst.pt

Romania
 ebm-papst Romania S.R.L.
 Str. Tarnavei Nr. 20
 RO-500327 Brasov
Phone +40 268 312-805
Fax +40 268 312-805
dudasludovic@xnet.ro

Russia
 ebm-papst Ural GmbH
 Posadskaja-Strasse, 23(E), 3
 RU-620102 Ekaterinburg
Phone +7 343 2338000
Fax +7 343 2337788
Konstantin.Molokov@ru.ebmpapst.com
www.ebmpapst.ru

Russia
 ebm-papst Rus GmbH
 proezd 4529, vladenie 5, stroenie 1
 RU-141000 Mytitschi, Oblast Moskau
Phone +7 495 9807524
Fax +7 495 5140924
info@ebmpapst.ru
www.ebmpapst.ru

Serbia & Montenegro
 ebm-papst Industries Kft.
 Ezred u. 2.
 H-1044 Budapest
Phone +36 1 8722-190
Fax +36 1 8722-194
office@hu.ebmpapst.com

Spain
 ebm-papst Ibérica S.L.
 Avda. del Sistema Solar, 29
 E-28830 San Fernando de Henares (Madrid)
Phone +34 91 6780894
Fax +34 91 6781530
ventas@ebmpapst.es

Sweden
 ebm-papst AB
 Äggelundavägen 2
 S-17562 Järfälla
Phone +46 8 7619400
Fax +46 8 362306
info@ebmpapst.se
www.ebmpapst.se

Switzerland
 ebm-papst AG
 Rütisbergstrasse 1
 CH-8156 Oberhasli
Phone +41 44 73220-70
Fax +41 44 73220-77
verkauf@ebmpapst.ch
www.ebmpapst.ch

Turkey
 Akantel Elektronik San. Tic. LTD. Sti.
 Atatürk Organize Sanayi
 Bölgesi 10007 SK. No.:6
TR-35620 Cigli-Izmir
Phone +90 232 3282090
Fax +90 232 3280270
akantel@akantel.com.tr
www.ebmpapst.com.tr

Ukraine
 ebm-papst Ukraine LLC
 Lepse Boulevard, 4, Building 47
 UA-03067 Kiev
Phone +38 044 2063091
Fax +38 044 2063091
mail@ebmpapst.ua
www.ebmpapst.ua

United Kingdom
 ebm-papst UK Ltd.
 Chelmsford Business Park
 GB-Chelmsford Essex CM2 5EZ
Phone +44 1245 468555
Fax +44 1245 466336
sales@uk.ebmpapst.com
www.ebmpapst.co.uk

United Kingdom
 ebm-papst Automotive & Drives (UK) Ltd.
 The Smithy
 Fidlers Lane
GB-East Ilsley, Berkshire RG20 7LG
Phone +44 1635 2811-11
Fax +44 1635 2811-61
A&Sales@uk.ebmpapst.com
www.ebmpapst-ad.com

America

Argentina

 ebm-papst de Argentina S.A.
Hernandarias 148 Lomas del Mirador
Pcia. de Buenos Aires (1752)
Phone +54 11 46576135
Fax +54 11 46572092
ventas@ar.ebmpapst.com
www.ebmpapst.com.ar

Brasil

 ebm-papst Motores Ventiladores Ltda.
Av. José Giorgi, 301 Galpões B6+B7
Condomínio Logical Center
BR-06707-100 Cotia - São Paulo
Phone +55 11 4613-8700
Fax +55 11 3164-8924
vendas@br.ebmpapst.com
www.ebmpapst.com.br

Canada

 ebm-papst Canada Inc.
1800 Ironstone Manor, Unit 2
CDN-Pickering, Ontario, L1W3J9
Phone +1 905 420-3533
Fax +1 905 420-3772
sales@ca.ebmpapst.com
www.ebmpapst.ca

Mexico

 ebm Industrial S.de R.L. de C.V.
Paseo de Tamarindos 400-A-5^o Piso
Col. Bosques de las Lomas
MEX-Mexico 05120, D.F.
Phone +52 55 3300-5144
Fax +52 55 3300-5243
sales@mx.ebmpapst.com
www.ebmpapst.com.mx

USA

 ebm-papst Inc.
P.O. Box 4009
100 Hyde Road
USA-Farmington, CT 06034
Phone +1 860 674-1515
Fax +1 860 674-8536
sales@us.ebmpapst.com
www.ebmpapst.us

 ebm-papst Automotive & Drives, Inc.
3200 Greenfield, Suite 255
USA-Dearborn, MI 48120
Phone +1 313 406-8080
Fax +1 313 406-8081
automotive@us.ebmpapst.com
www.ebmpapst-automotive.us

Africa

 ebm-papst South Africa (Pty) Ltd.
P.O. Box 3124
1119 Yacht Avenue
ZA-2040 Honeydew
Phone +27 11 794-3434
Fax +27 11 794-5020
info@za.ebmpapst.com
www.ebmpapst.co.za

-  fan agent
-  compact fan agent
-  motor specialist
-  motor agent

ebm-papst in Asia and Australia

Asia

China
 ebm-papst Ventilator (Shanghai) Co., Ltd.
 No. 418, Huajing Road
 WaiGaoQiao Free Trade Zone
 No. 2001, Yang Gao (N) Road
 VRC-200131 Shanghai, P.R. of China
 Phone +86 21 5046-0183
 Fax +86 21 5046-1119
 sales@cn.ebmpapst.com
www.ebmpapst.com.cn

Hong Kong
 ebm-papst Hong Kong Ltd.
 Unit No. 13,9 / F
 Technology Park, 18 On Lai Street
 Siu Lek Yuen, Shatin N.T.
 Hong Kong - P.R. of China
 Phone +852 2145-8678
 Fax +852 2145-7678
 info@hk.ebmpapst.com

India
 ebm-papst India Pvt. Ltd.
 26/3, G.N.T. Road, Erukkencherry
 IND-Chennai-600118
 Phone +91 44 25372556
 Fax +91 44 25371149
 sales@in.ebmpapst.com
www.ebmpapst.in

Indonesia
 ebm-papst Indonesia
 Representative Office
 German Centre, 4th Floor, Suite 4470
 Jl. Kapt. Subijono Dj. Bumi Serpong Damai
 RI-15321 Tangerang
 Phone +62 21 5376250
 Fax +62 21 5388305
 salesdept@id.ebmpapst.com

Israel
 Polak Bros. Import Agencies Ltd.
 9 Hamefalsim Street
 IL-Kiryat Arie, Petach-Tikva 49514
 Phone +972 3 9100300
 Fax +972 3 5796679
 polak@polak.co.il
www.polak.co.il

Japan
 ebm-papst Industries Japan K.K.
 12 Floor, Benex S-3 Bldg.
 3-20-8 Shinyokohama, Kohoku-ku
 J-222-0033 Yokohama
 Phone +81 45 47057-51
 Fax +81 45 47057-52
 info@jp.ebmpapst.com
www.ebmpapst.jp

Korea
 ebm-papst Korea Co. Ltd.
 6F, Trutec Bldg.
 B 6-2, Digital Media City (DMC)
 Sangam-Dong, Mapo-Gu
 ROK-Seoul 121-270
 Phone +82 2 366213-24
 Fax +82 2 366213-26
 info@kr.ebmpapst.com
www.ebmpapst.co.kr

Malaysia
 ebm-papst Malaysia
 Representative Office
 Unit 12-2, Jalan USJ Sentral 3
 Persiaran Subang, Selangor Darul Ehsan
 MAL-47600 Subang Jaya
 Phone +60 3 8024-1680
 Fax +60 3 8024-8718
 salesdept@my.ebmpapst.com

Singapore
 ebm-papst SEA Pte. Ltd.
 No. 23 Ubi Road 4
 #06-00 Olympia Industrial Building
 SGP-Singapore 408620
 Phone +65 65513789
 Fax +65 68428439
 salesdept@sg.ebmpapst.com

Taiwan
 ETECO Engineering & Trading Corp.
 10F-I, No. 92, Teh-Wei Str.
 RC-Tsow-Inn District, Kaohsiung
 Phone +886 7 557-4268
 Fax +886 7 557-2788
 eteco@ms22.hinet.net
www.ebmpapst.com.tw

Thailand
 ebm-papst Thailand Co., Ltd.
 99/349 Na-Nakorn Bldg., 4th Floor
 Chaeng Wattana Road, Thungsonghong,
 THA-10210 Lakki, BKK
 Phone +66 2 57615-24
 Fax +66 2 57615-42
 salesdept@th.ebmpapst.com

United Arab Emirates
 ebm-papst Middle East FZE
 PO Box 17755
 Jebel Ali Free Zone / FZS1 / AP05
 UAE-Dubai
 Phone +971 4 88608-26
 Fax +971 4 88608-27
 info@ae.ebmpapst.com
www.ebmpapst.ae

Vietnam
 ebm-papst Vietnam
 Representative Office
 Room #102, 25 Nguyen Van Thu Street
 District 1
 VN-Ho Chi Minh City
 Phone +84 8 39104099
 Fax +84 8 39103970
 linh.nguyen@vn.ebmpapst.com

Australia

 **Australia**
ebm-papst A&NZ Pty Ltd.
 10 Oxford Road
 AUS-Laverton North, Victoria, 3026
Phone +61 3 9360-6400
Fax +61 3 9360-6464
sales@ebmpapst.com.au
www.ebmpapst.com.au

 **New Zealand**
ebm-papst A&NZ Pty Ltd.
 102 Henderson Valley Road
 NZ-Henderson, Auckland 1230
Phone +64 9 837-1884
Fax +64 9 837-1899
sales@ebmpapst.com.au
www.ebmpapst.com.au

ebm-papst
Mulfingen GmbH & Co. KG

Bachmühle 2
D-74673 Mulfingen
Phone +49 7938 81-0
Fax +49 7938 81-110
info1@de.ebmpapst.com

www.ebmepapst.com



ebmpapst